

Control Unit Exclusive for Light Curtain SF-C13

WUME-SFC13-1

Thank you very much for purchasing Panasonic products. Please read this Instruction Manual carefully and thoroughly for the correct and optimum use of this product. Kindly keep this manual in a convenient place for quick reference.

Certain restrictions apply when using the product as a safety device for press machines in Japan. For details, refer to the manual for the light curtain you will be using with the press machine.

The light curtains that can be used in combination with this product are as follows. SF4D series, SF4B<V2> series and SF2B series

1 REGULATIONS AND STANDARDS

- This product is a control unit exclusive for the light curtain conforming to European / North American safety standards and Japanese safety standards for press machines.
- This device complies with the following regulations / standards.

<Conformity Directives / Conforming Regulations>

EU Law

EU Machinery Directive 2006/42/EC

EMC Directive 2014/30/EU

British Legislation

Machinery Directive 2006/42/EC (Fast-track)

EMC Regulations 2016/1091,

Declaration of Conformity, refer to website <https://www.ptc.panasonic.eu/compliance-documents>.

<Conforming Standards>

USA / Canada Standards

UL 61496-1 (Type 4), UL 508, UL 1998 (Class 2), CAN/CSA C22.2 No.14

Other Standards

IEC 61496-1 (Type 4), ISO 13849-1 (Category 4, PL_e),

JIS B 9704-1 (Type 4), JIS B 9705-1 (Category 4)

Regarding EU Machinery Directive, a Notified Body, TÜV SÜD, has certified with the type examination certificate.

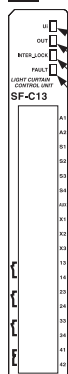
With regard to the standards in US / Canada, a NRTL, UL (Underwriters Laboratories Inc.) has certified for cULus Listing Mark.

Note: When using this product in a region other than those listed above, be sure to check and comply with the regulations and standards applicable in the country or region where the product is used.

<Reference>

- Compliance with JIS standards was judged based on our company's evaluation standard.
- This product has been designed in consideration of the following standards. When using this product as a part of a system, machine, device, etc., be sure to confirm the compliance of the final product with each applicable standard.
 - OSHA 1910.212
 - OSHA 1910.217 (C)
 - ANSI B11.1~B11.19

2 FUNCTIONAL DESCRIPTION

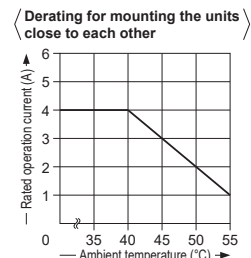


- Power indicator (Green)
- Safety output indicator (Green)
- Interlock indicator (Yellow)
- Fault indicator (Yellow)

No.	Designation	Description
1	Power indicator (Ui) (Green)	Lights up when the power is supplied.
2	Safety output indicator (OUT) (Green)	Lights up when the safety output is "close."
3	Interlock indicator (INTER_LOCK) (Yellow)	Lights up when the safety output is "open."
4	Fault indicator (FAULT) (Yellow)	Blinks when an error occurs. For details, refer to "TROUBLESHOOTING."

3 INSTALLATION POSITION / DIRECTION / METHOD

- Use the 35 mm width DIN rail to install the unit.
- The installation position / direction is not basically limited.
- Please fix this product with the DIN rail stopper **MS-DIN-E** (optional) after installing the product onto the 35 mm width DIN rail.
- If two or more units are placed side by side, make sure to space them at least 5 mm apart. In case they are mounted close to each other, lower the rated operation current of the safety output depending on the ambient temperature, referring to the graph on the right.
- Always install this product in a control panel having an IP54 or higher protective structure.

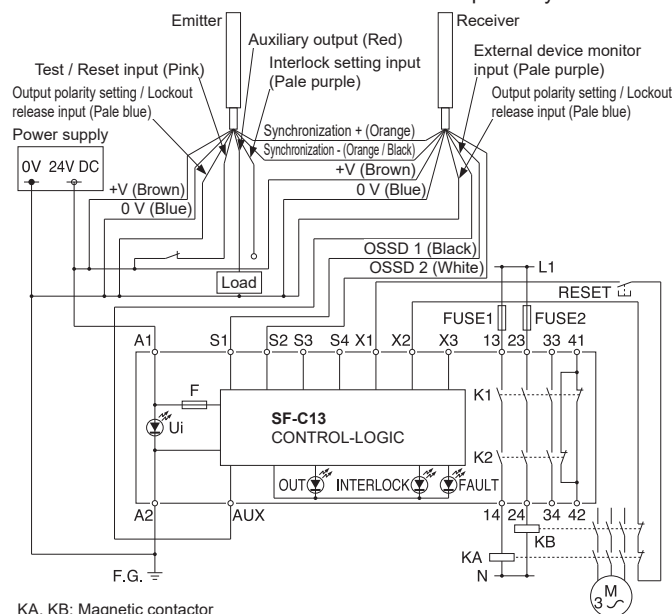


4 I/O CIRCUIT DIAGRAMS

- The following cables are recommended for power supply / output line and signal line.
 - Solid wire: $\phi 0.4$ mm to $\phi 1.2$ mm (AWG 26 to AWG 16)
 - Twisted wire: 0.2 mm² to 1.25 mm² (AWG 24 to AWG 16)
 - Standard stripped wire length: 11 mm
- For wiring the light curtain, refer to the instruction manual enclosed with the light curtain.
- When connecting a product other than this product with the light curtain, arrange a terminal block separately.

<Wiring for the minus grounding (PNP setting)>

- The figure shown below is the case that this product is connected to a type 4 PNP output type **SF4D** series. Connect the control output OSSD 1 and OSSD 2 of **SF4D** series to S1 and S2 respectively.

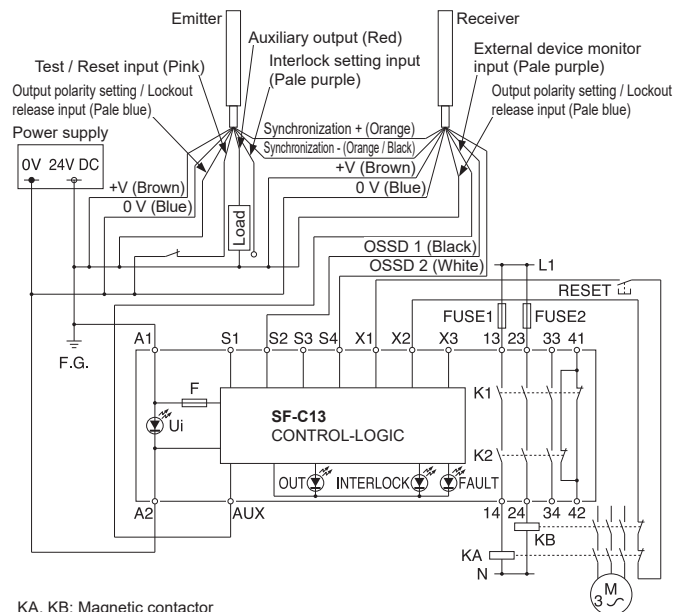


KA, KB: Magnetic contactor

- In case of connecting Type 2 PNP output type **SF2C** series, connect the control output (OSSD) of **SF2C** series to S1, and also put a jumper between S2 and S3.

<Wiring for the plus grounding (NPN setting)>

- The figure shown below is the case that this product is connected to a type 4 NPN output type **SF4D** series. Connect the control output OSSD 1 and OSSD 2 of **SF4D** series to S4 and S2 respectively.



KA, KB: Magnetic contactor

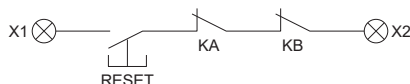
- In case of connecting Type 2 NPN output type **SF2C** series, connect the control output (OSSD) of **SF2C** series to S4, and also put a jumper between S2 and S3.

WARNING

Install a RESET switch in place where it is possible to see all over the dangerous zone and outside of the zone.

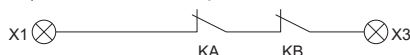
<Manual reset>

- In case of the manual reset, configure the back check circuit between X1 and X2. If it is not necessary to check KA and KB, short-circuit KA and KB.
- Do not connect anything to X3.
- The unit operates by the trailing operation of the external reset button.
- Two or more units cannot be controlled by an external reset button. Prepare the external reset button for unit by unit.



<Auto reset>

- In case of the auto reset, configure the back check circuit between X1 and X3. If it is not necessary to check KA and KB, short-circuit between X1 and X3.
- Do not connect anything to X2.
- Avoid auto-reset of the system after emergency stop by using the other control circuit. (IEC / EN 60204-1 part 9.2.5.4.2 and 10.8.3)

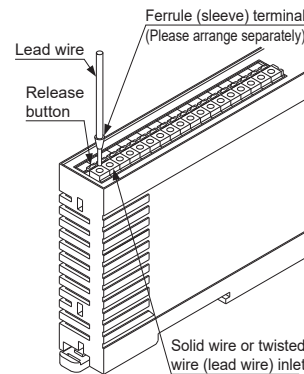


• Terminal arrangement diagram

Terminal No.	Description
A1	24 V DC
A2	0 V
S1 to S4	Light curtain control output (OSSD) input terminal
AUX	Semiconductor auxiliary output
X1	Reset output terminal
X2	Reset input terminal (manual)
X3	Reset input terminal (automatic)
13-14, 23-24, 33-34	Safety output (NO contact × 3)
41-42	Auxiliary output (NC contact × 1)

5 MOUNTING TERMINAL BLOCK

- When connecting to the terminal block, insert a solid wire or twisted wire (lead wire) with a ferrule (sleeve) terminal (please arrange separately) into the hole till it stops as shown in the right figure. The wire is locked when it is properly inserted. However, do not to pull the wire with excessive force, as this can cause a cable break.
- When connecting the twisted wire (lead wire) without a ferrule (sleeve) terminal, insert the wire to the innermost of the connecting hole while pressing the release button.
- When releasing the solid wire or the twisted wire (lead wire), pull the wire while pressing the release button.
- The following solid wire and twisted wire (lead wire) are recommended.
Solid wire: $\phi 0.4$ mm to $\phi 1.2$ mm (AWG 26 to AWG 16)
Twisted wire (lead wire): 0.2 mm² to 1.25 mm² (AWG 24 to AWG 16)
Standard stripped wire length: 11 mm



6 SHORT-CIRCUIT PROTECTION

- The power supply unit of this equipment adopts the electronic fuse which do not require any replacement.
- When the electronic fuse is operated, turn OFF the power supply, and remove the cause of overcurrent before restarting the power supply for resetting.
- The electronic fuse is not suitable to use in which the equipment is operated continuously or daily. Note that operating the equipment continuously may be unable to satisfy the specifications.

7 FUNCTIONS

- Trailing edge switching function**
- This function is to accept the input when the reset switch is pressed (contact "close") and then released (contact "open") at the manual start setting. An unexpected start-up due to the welded reset switch can be avoided.

8 MAINTENANCE

- Be sure to do maintenance before use and 6 month periodic maintenance. Refer included instruction manual of light curtain for the inspection items.
- In case replacing this device to new this device, be sure special technician to exchange it. And do daily maintenance and periodic maintenance.

9 USING THIS PRODUCT AS A SAFETY EQUIPMENT FOR A PRESS MACHINE IN JAPAN

When using this product as a safety equipment for a press machine in Japan, this product's installation, electrical wiring, inspection and maintenance must be completed by a "qualified personnel." Qualified personnel refers to a press work supervisor, or other work supervisor who has completed special training as set forth by Industrial Safety and Health Laws, and has extensive knowledge and experience to resolve problems and any problems related to his / her duties.

- When used in combination with **SF4D-□-01**, this product satisfies the "Model Examination" as set forth in the Japanese Industrial Safety and Health Laws Provision 44-2 as indicated below.

<Model examination No.>

Light curtain	Control unit	Model examination number
SF4D-F□-01, SF4D-H□-01	SF-C13	TA689
SF4D-A□-01		TA688

- Conforming standards:
Standards for press machine or shear safety equipment structure (Ministry of Labor Notice No. 102, issued September 21, 1978)
- When using **SF4D-□-01** and this product as safety equipments for a press machine in Japan, a pre-work inspection and periodic inspection must be carried out by the press machine work supervisor or by the person in charge of the matters listed in Provision 134, No. 1, 2 and 4 of the Ordinance on Labor Safety and Hygiene. The press machine work supervisor, etc., must inspect the following matters before starting work, and must record and save the results.

Emitter of SF4D-□-01

- Security of mounting
- Adequacy of mounting position (safety distance and vertical position)
- Presence of damage
- Presence of abnormality in external wires
- Presence of contamination on emitter
- Security of detection state

Receiver of SF4D-□-01

- Security of mounting

- Adequacy of mounting position (safety distance and vertical position)
- Presence of damage
- Presence of abnormality in external wires
- Presence of contamination on receiver
- Security of detection state

Control unit SF-C13

- External wiring
- Indicators
- Presence of abnormal operation with switches, etc.
- Security of mounting

For details, refer to “About the Revision of the Safety Device Management Guidelines for Press Machines” (Ministry of Health, Labour and Welfare Publication 0930 No. 11, September 30, 2015).

• Compatible press machines

- When using this product as a safety equipment for a press machine in Japan, the machine in which **SF4D-□-01** and this product are mounted must be capable of suddenly stopping from any operation point even during the operation cycle. Do not use **SF4D-□-01** and this product with a machine having an irregular sudden stop.
- Do not use this product with a power press having a full-rotation clutch.
- When using this product as a safety equipment for a press machine in Japan, do not use the product with a press machine that does not satisfy the following specifications.

Item	Specifications
Model	Press machine having sudden stop device and restart prevention mechanism
Pressure capacity	50,000 kN or less
Sudden stop time	500 ms or less
Stroke length	Within (Protective height - Die height)
Range of model height	Within bolster width

10 TROUBLESHOOTING

- The number of times the fault indicator (yellow) blinks indicates the type of error state, as follows.

Blinking	Description of error	Cause / Remedy
2 times	Internal relay contact is weld	The contact was weld due to the lifetime of the relay. Replace this product by new one.
3 times	Reset mode error	Wiring of the terminal X1, X2 or X3 is not correct. Check if the wiring has been correctly done.
4 times or more	Influence of noise / power supply or internal circuit failure	Check the noise environment. Check the wiring, power supply voltage and voltage capacity.

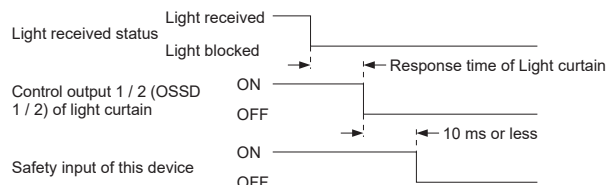
- Make sure that this product and the light curtain are connected to the common power supply.
- When the sensor does not operate properly even if the remedies described above are taken, contact our office.
- Interval of blinking for the fault indicator (yellow) is approx. 0.6 sec. Check the number of times the indicator blinks for approx. 2 sec. from the indicator “OFF” period.

11 SPECIFICATIONS

Model No.	SF-C13
Item	
Connectable input device	Light curtains manufactured by Panasonic Industry
Supply voltage	24 V DC $\pm$ 10 % Ripple P-P 10 % or less
Fuse rating	Built-in electronic fuse, Breaking current: 0.5 A or more reset by power supply stop
Safety output (Note 1)	NO contact $\times$ 3
Rated operation voltage / current	30 V DC / 4 A, 230 V AC / 4 A Resistance load (the contact protection for inductive load) Minute current: 10 mA or more (at 24 V DC)
Contact protection fuse rating	4 A (slow-blow)
Contact material / contacts	AgSnO, Self cleaning, positively driven
Contact resistance (Initial value)	100 m Ω or less
Mechanical lifetime	10,000,000 times or more (switching frequency 180 times/min.) (Note 2)
Electrical lifetime	100,000 times or more (switching frequency 20 times/min. at 230 V AC / 3 A, resistive load) (Note 2)
Auxiliary output	Safety relay contact (NC contact) $\times$ 1 (interlocked to safety output)
Rated operation voltage / current	24 V DC / 2 A, Minute current: 10 mA or more (at 24 V DC)
Contact protection fuse rating	2 A (slow-blow)
Semiconductor auxiliary output (AUX terminal)	PNP open-collector transistor • Maximum source current: 60 mA • Applied voltage: same as supply voltage (between the Semiconductor auxiliary output and +V) • Residual voltage: 2.3 V or less (at 60 mA source current) • Leak current: 2 mA or less
Output operation	Dark-ON
Current consumption	100 mA or less (without light curtain)
Application category	AC-15, DC-13 (IEC 60947-5-1)
Pick-up delay	80 ms or less / 90 ms or less (Auto reset / Manual reset)
Response time (Drop-out delay)	10 ms or less

Environmental resistance	Protection	Enclosure: IP40, Terminal: IP20 (This product must be installed into a control box having IP54 construction.)
	Pollution degree	2
	Ambient temperature	-10 °C to +55 °C (No dew condensation or icing allowed) Storage: -25 °C to +70 °C
	Ambient humidity	30 % to 85 % RH, Storage: 30 % to 95 % RH
	Vibration resistance	No malfunction when tested with 10 Hz to 55 Hz frequency, 0.35 mm amplitude in X, Y and Z directions for twenty times each
Overvoltage category		II
B10d (Note 3)		Minimum load: 20,000,000, Maximum load: 400,000
Mission time		20 years
Connection terminal		Spring gauge terminal
Material		Enclosure: ABS
Weight		Approx. 200 g

Notes: 1) Timing chart of the safety output is diagram below.



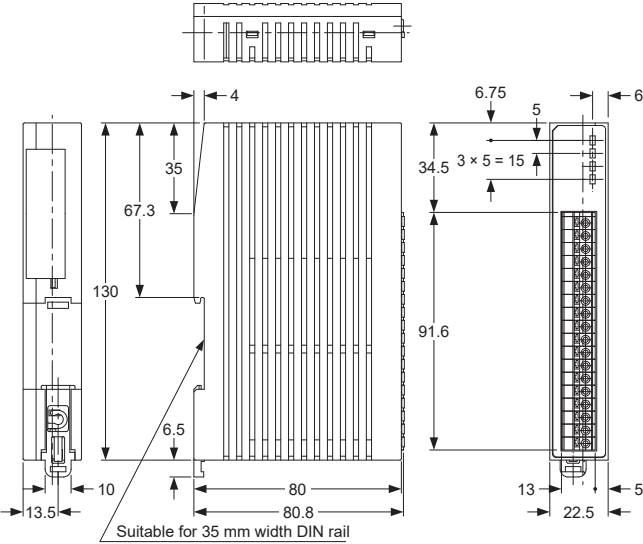
- 2) The lifetime of the switch of relay depends on type of the load, frequency of switching or environment etc.
- 3) Mean cycle time that 10 % of parts reach dangerous failure.

12 CAUTIONS

- In case this unit is connected to a product other than the connectable input devices, this unit does not meet the control category 4 specified in ISO 13849-1.
- This product has been developed / produced for industrial use only.
- Connect this product and the light curtain to a common power supply.
- Make sure that the power is OFF while wiring.
- Wrong wiring will damage the product.
- Verify that the supply voltage variation is within the rating.
- Take care that if a voltage exceeding the rated range is applied, or if an AC power supply is directly connected, the product may get burnt or damaged.
- The DC power supply unit must satisfy the conditions given below:
 - 1) Power supply unit authorized in the region where this device is to be used.
 - 2) Use of the product as a unit in compliance with CE Marking: SELV (safety extra low voltage) / PELV (protected extra low voltage) power supply unit in conformity with EMC Directive and Low Voltage Directive.
 - 3) Use of the product as a unit in compliance with UKCA Marking: SELV (safety extra low voltage) / PELV (protected extra low voltage) power supply unit in conformity with EMC Regulations and Low Voltage Regulations.
 - 4) The frame ground (F.G.) terminal must be connected to ground when using a commercially available switching regulator.
 - 5) Power supply unit with an output holding time of 20 ms or more.
 - 6) In case a surge is generated, take countermeasures such as connecting a surge absorber to the origin of the surge.
 - 7) Power supply unit corresponding to CLASS 2 (only for requiring cULus Mark conformation).
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- Avoid dust, dirt, and steam.
- Take care that the product does not come in contact with water, oil, grease, or organic solvents such as thinner, etc.
- When using the product as a unit in compliance with CE Marking and UKCA Marking, make sure that the wires connected to the product do not exceed 30 m in length.
- The seal as shown in the drawing on the right is stuck to the engagement point of unit. When the seal is peeled off or broken, this equipment will not be certified as a “Safety equipment” and will not be covered by our guarantee.
- Note that this equipment is applicable only in the control circuit grounded in accordance with IEC 60204-1 and JIS B 9960-1, or in the control circuit in which the insulation monitor unit (ground fault detection unit) is arranged.
- This product is suitable for indoor use only.

Do not open!
If this seal is removed or damaged,
the units are not recognized as safety product.

13 DIMENSIONS (Unit: mm)



14 UKCA MARKING DECLARATION OF CONFORMITY

Itemized Essentials of UK Declaration of Conformity

Manufacturer's Name: Panasonic Industry Co., Ltd.
Manufacturer's Address: 1006, Oaza Kadoma, Kadoma-shi, Osaka 571-8506, Japan

Product Name: Exclusive Control Unit for Light Curtain
Trade Name: Panasonic
Model Number: SF-C10 Series

Statutory Instruments:

- 2006/42/EC Machinery
- 2016/1091 EMC
- 2012/3032 RoHS

Designated Standards:

- ISO 13849-1
- EN 55011
- EN IEC 61496-1
- EN IEC 63000

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