

# Panasonic INSTRUCTION MANUAL

## Control Unit Exclusive for Light Curtain SF-C11

MJE-SFC11 No.0095-66V

Thank you very much for purchasing Panasonic products. Please read this instruction Manual carefully and thoroughly for the correct and optimum use of this product. Kindly keep this manual in a convenient place for quick reference. English and Japanese are original instructions.

Certain restrictions apply when using the product as a safety device for press machines in Japan. For details, refer to the manual for the light curtain you will be using with the press machine.

- The light curtains that can be used in combination with this product are as follows.
  - SF4D series, SF4B<V2> series and SF2B series

### 1 REGULATIONS AND STANDARDS

- This product is a control unit exclusive for the light curtain conforming to European / North American safety standards and Japanese safety standards for press machines.
- This device complies with the following regulations / standards.

#### <Conformity Directives / Conforming Regulations>

**EU Law**  
EU Machinery Directive 2006/42/EC  
EMC Directive 2014/30/EU  
British Legislation :EMC Regulations 2016/1091,  
Supply of Machinery (Safety) Regulations 2008/1597

#### -Applicable Standards

EN ISO 13849-1: 2015 (Category 4, PL<sub>e</sub>), EN 55011  
EN IEC 61496-1 (Type 4),

#### <Conforming Standards>

**USA / Canada Standards**  
ANSI/UL 61496-1 (Type 4), ANSI/UL 508, UL 1998 (Class 2), CAN/CSA C22.2 No.14

#### Other Standards

IEC 61496-1 (Type 4), ISO 13849-1: 2015 (Category 4, PL<sub>e</sub>),  
JIS B 9704-1 (Type 4), JIS B 9705-1 (Category 4)

Regarding EU Machinery Directive, a Notified Body, TÜV SÜD, has certified with the type examination certificate.

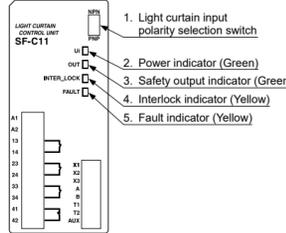
With regard to the standards in US / Canada, a NRTL, UL (Underwriters Laboratories Inc.) has certified for cULus Listing Mark.

Note: When using this product in a region other than those listed above, be sure to check and comply with the regulations and standards applicable in the country or region where the product is used.

#### <Reference>

- Compliance with JIS standards was judged based on our company's evaluation standard.
- This product has been designed in consideration of the following standards. When using this product as a part of a system, machine, device, etc., be sure to confirm the compliance of the final product with each applicable standard.
  - OSHA 1910.212
  - OSHA 1910.217 (C)
  - ANSI B11.1~B11.19
  - ANSI/RIA 15.06

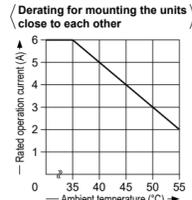
### 2 FUNCTIONAL DESCRIPTION



| No. | Designation                                   | Description   |
|-----|---|---|
| 1   | Light curtain input polarity selection switch | Switches to plus grounding or minus grounding.                                |
| 2   | Power indicator (Ui) (Green)                  | Lights up when the power is supplied.   |
| 3   | Safety output indicator (OUT) (Green)         | Lights up when the safety output is "close."                                  |
| 4   | Interlock indicator (INTER_LOCK) (Yellow)     | Lights up when the safety output is "open."                                   |
| 5   | Fault indicator (FALUT) (Yellow)              | Blinks when an error occurs. For details, refer to <b>10 TROUBLESHOOTING.</b> |

### 3 INSTALLATION POSITION / DIRECTION / METHOD

- Use the 35mm width DIN rail to install the unit.
- The installation position / direction is not basically limited.
- Please fix this product with the DIN rail stopper **MS-DIN-E** (optional) after installing the product on to the 35mm width DIN rail.
- If two or more units are placed side by side, make sure to space them at least 5mm apart. In case they are mounted close to each other, lower the rated operation current of the safety output depending on the ambient temperature, referring the right graph.
- Always install this product in a control panel having an IP54 or higher protective structure.

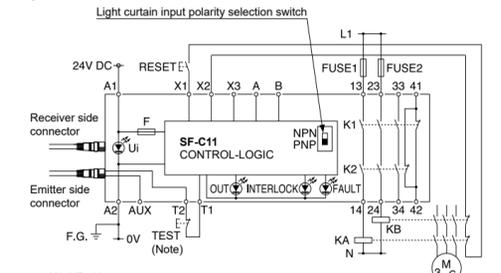


### 4 I/O CIRCUIT DIAGRAMS

The following cables are recommended for power supply / output line and signal line.  
Power supply / output line side: 0.2 to 2.5mm<sup>2</sup> (AWG 24 to 12)  
Signal line side: 0.2 to 1.5mm<sup>2</sup> (AWG 24 to 16)

#### <Wiring for the minus grounding (PNP setting)>

- Set the light curtain input polarity selection switch to PNP side and ground the 0V.

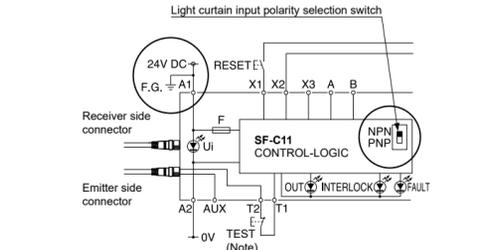


KA, KB: Magnet contactor

Note: Emission halt occurs when the test (TEST) button is open, and emission occurs when the test (TEST) button is short-circuited. If not using the test (TEST) button, short-circuit T1 and T2.

#### <Wiring for the plus grounding (NPN setting)>

- Set the light curtain input polarity selection switch to NPN side and ground the 24V DC.



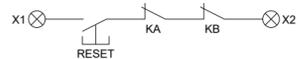
Note: Emission halt occurs when the test (TEST) button is open, and emission occurs when the test (TEST) button is short-circuited. If not using the test (TEST) button, short-circuit T1 and T2.

## WARNING

Install a RESET switch in place where it is possible to see all over the dangerous zone and outside of the zone.

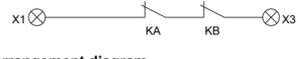
#### <Manual reset>

- In case of the manual reset, configure the back check circuit between X1 and X2. If it is not necessary to check KA and KB, short-circuit KA and KB.
- Do not connect anything to X3.
- The unit operates by the trailing operation of the external reset button.
- Two or more units cannot be controlled by an external reset button. Prepare the external reset button by each unit.



#### <Auto reset>

- In case of the auto reset, configure the back check circuit between X1 and X3. If it is not necessary to check KA and KB, short-circuit between X1 and X3.
- Do not connect anything to X2.
- Avoid auto-reset of the system after emergency stop by using the other control circuit. (IEC / EN 60204-1 part 9.2.5.4.2 and 10.8.3)

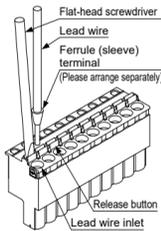


#### Terminal arrangement diagram

| Terminal No.        | Description                       |
|---------------------|-----------------------------------|
| A1                  | 24V DC                            |
| A2                  | 0V                                |
| 13-14, 23-24, 33-34 | Safety output (NO contact × 3)    |
| 41-42               | Auxiliary output (NC contact × 1) |
| X1                  | Reset output terminal             |
| X2                  | Reset input terminal (manual)     |
| X3                  | Reset input terminal (automatic)  |
| A                   | Not used                          |
| B                   | Not used                          |
| T1                  | Test output terminal              |
| T2                  | Test input terminal               |
| AUX                 | Light curtain auxiliary output    |

### 5 MOUNTING TERMINAL BLOCK

- When connecting to the terminal block, insert a solid wire or twisted wire (lead wire) with a ferrule (sleeve) terminal (please arrange separately) into the hole till it stops as shown in the right figure. The wire is locked when it is properly inserted. However, do not to pull the wire with excessive force, as this can cause a cable break.
- When connecting the twisted wire (lead wire) without a ferrule (sleeve) terminal, insert the wire to the innermost of the connecting hole while pressing the release button.
- When releasing the solid wire or the twisted wire (lead wire), pull the wire while pressing the release button.
- The following solid wire and twisted wire (lead wire) are recommended. Power supply / output line side: 0.2 to 2.5mm<sup>2</sup> (AWG 24 to 12)  
Signal line side: 0.2 to 1.5mm<sup>2</sup> (AWG 24 to 16)



### 6 SHORT-CIRCUIT PROTECTION

- The power supply unit of this equipment adopts the electronic fuse which do not require any replacement.
- When the electronic fuse is operated, turn OFF the power supply, and remove the cause of overcurrent before restarting the power supply for resetting.
- The electronic fuse is not suitable to use in which the equipment is operated continuously or daily. Note that operating the equipment continuously may be unable to satisfy the specifications.

### 7 FUNCTIONS

#### • Polarity selection function

- This is the function to switch either plus grounding or minus grounding with the light curtain input polarity selection switch. When the polarity selection switch is set to "PNP" side, minus grounding is selected and set to "NPN" side, plus grounding is selected.

#### • Trailing edge switching function

- This function is to accept the input when the reset switch is pressed (contact "close") and then released (contact "open") at the manual start setting. An unexpected start-up due to the welded reset switch can be avoided.

### 8 MAINTENANCE

- Be sure to do maintenance before use and 6 month periodic maintenance. Refer included instruction manual of light curtain for the inspection items.
- In case replacing this device to new this device, be sure special technician to exchange it. And do daily maintenance and periodic maintenance.

### 9 USING THIS PRODUCT AS A SAFETY EQUIPMENT FOR A PRESS MACHINE IN JAPAN

When using this product as a safety equipment for a press machine in Japan, this product's installation, electrical wiring, inspection and maintenance must be completed by a "qualified personnel." Qualified personnel refers to a press work supervisor, or other work supervisor who has completed special training as set forth by Industrial Safety and Health Laws, and has extensive knowledge and experience to resolve problems and any problems related to his / her duties.

- When used in combination with SF4D-□-01, this product satisfies the "Model Examination" as set forth in the Japanese Industrial Safety and Health Laws Provision 44-2 as indicated below.

#### <Model examination No.>

| Light curtain            | Control unit | Model examination number |
|--------------------------|--------------|--------------------------|
| SF4D-F-□-01, SF4D-H-□-01 | SF-C11       | TA687                    |
| SF4D-A-□-01              |              | TA686                    |

- Conforming standards: Standards for press machine or shear safety equipment structure (Ministry of Labor Notice No. 102, issued September 21, 1978)

- When using SF4D-□-01 and this product as safety equipments for a press machine in Japan, a pre-work inspection and periodic inspection must be carried out by the press machine work supervisor or by the person in charge of the matters listed in Provision 134, No. 1, 2 and 4 of the Ordinance on Labor Safety and Hygiene. The press machine work supervisor, etc., must inspect the following matters before starting work, and must record and save the results.

#### Emitter of SF4D-□-01

- Security of mounting
- Adequacy of mounting position (safety distance and vertical position)
- Presence of damage
- Presence of abnormality in external wires
- Presence of contamination on emitter
- Security of detection state

#### Receiver of SF4D-□-01

- Security of mounting
- Adequacy of mounting position (safety distance and vertical position)
- Presence of damage
- Presence of abnormality in external wires
- Presence of contamination on receiver
- Security of detection state

#### Control unit SF-C11

- External wiring
- Indicators
- Presence of abnormal operation with switches, etc.
- Security of mounting

For details, refer to "About the Revision of the Safety Device Management Guidelines for Press Machines" (Ministry of Health, Labour and Welfare Publication 0930 No. 11, September 30, 2015).

#### • Compatible press machines

- When using this product as a safety equipment for a press machine in Japan, the machine in which SF4D-□-01 and this product are mounted must be capable of suddenly stopping from any operation point even during the operation cycle. Do not use SF4D-□-01 and this product with a machine having an irregular sudden stop.
- Do not use this product with a power press having a full-rotation clutch.
- When using this product as a safety equipment for a press machine in Japan, do not use the product with a press machine that does not satisfy the following specifications.

| Item                  | Specifications   |
|-----------------------|--|
| Model                 | Press machine having sudden stop device and restart prevention mechanism |
| Pressure capacity     | 50,000kN or less   |
| Sudden stop time      | 500ms or less  |
| Stroke length         | Within (Protective height - Die height)                                  |
| Range of model height | Within bolster width   |

### 10 TROUBLESHOOTING

- The number of times the fault indicator (yellow) blinks indicates the type of error state, as follows.

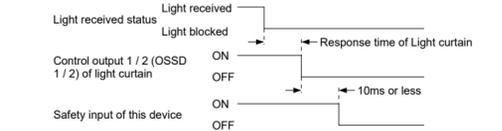
| Blinking        | Description of error  | Cause / Remedy   |
|-----------------|---|--|
| 2 times         | Internal relay contact is weld                                | The contact was weld due to the lifetime of the relay. Replace this product by new one.  |
| 3 times         | Reset mode error  | Wiring of the terminal X1, X2 or X3 is not correct. Check if the wiring has been correctly done.   |
| 4 times         | Type 2 / Type 4 setting error                                 | Do not connect anything to terminal A and B.   |
| 5 times         | PNP / NPN setting error                                       | The setting of the light curtain input polarity selection switch was changed while the power was ON. Change the setting after the power is turned OFF. |
| 6 times or more | Influence of noise / power supply or internal circuit failure | Check the noise environment. Check the wiring, power supply voltage and voltage capacity.  |

- When the sensor doesn't operate properly even if the remedies described above are taken, contact our office.
- Interval of blinking for the fault indicator (yellow) is approx. 0.6 sec. Check the number of times the indicator blinks for approx. 2 sec. from the indicator "OFF" period.

### 11 SPECIFICATIONS

| Model No.                          | SF-C11  |
|------------------------------------|---|
| Connectable input device           | SF4D series, SF4B<V2> series, SF2B series   |
| Supply voltage                     | 24V DC±10% Ripple P-P 10% or less   |
| Fuse rating                        | Built-in electronic fuse. Breaking current: 0.5A or more reset by power supply stop   |
| Safety output (Note 1)             | NO contact × 3  |
| Rated operation voltage / current  | 30V DC / 6A, 230V AC / 6A<br>Resistance load (the contact protection for inductive load)<br>Minute current: 10mA or more (at 24V DC)  |
| Contact protection fuse rating     | 6A (slow-blow)  |
| Contact material / contacts        | AgSnO <sub>2</sub> , Self cleaning, positively driven   |
| Contact resistance (Initial value) | 100mΩ or less   |
| Mechanical lifetime                | 10,000,000 times or more (switching frequency 180 times/min.) (Note 2)  |
| Electrical lifetime                | 100,000 times or more (switching frequency 20 times/min. at 230V AC / 3A, resistive load) (Note 2)  |
| Auxiliary output                   | Safety relay contact (NC contact) × 1 (interlocked to safety output)  |
| Rated operation voltage / current  | 24V DC / 2A, Minute current: 10mA or more (at 24V DC)   |
| Contact protection fuse rating     | 2A (slow-blow)  |
| Light curtain auxiliary output     | <b>&lt;PNP output specification&gt;</b> <ul style="list-style-type: none"> <li>Maximum source current: 60mA</li> <li>Applied voltage: same as supply voltage (between the light curtain auxiliary output and +V)</li> <li>Residual voltage: 2.3V or less (at 60mA source current)</li> <li>Leak current: 2mA or less</li> </ul> <b>&lt;NPN output specification&gt;</b> <ul style="list-style-type: none"> <li>Maximum sink current: 60mA</li> <li>Applied voltage: same as supply voltage (between the light curtain auxiliary output and 0V)</li> <li>Residual voltage: 1.5V or less (at 60mA sink current)</li> <li>Leak current: 2mA or less</li> </ul> |
| Output operation                   | Dark-ON   |
| Current consumption                | 100mA or less (without light curtain)   |
| Application category               | AC-15, DC-13 (IEC 60947-5-1)  |
| Pick-up delay                      | 80ms or less / 90ms or less (Auto reset / Manual reset)   |
| Response time (Drop-out delay)     | 10ms or less  |
| Protection                         | Enclosure: IP40, Terminal: IP20<br>(This product must be installed into a control box having IP54 construction.)  |
| Pollution degree                   | 2   |
| Ambient temperature                | -10 to +55°C (No dew condensation or icing allowed)<br>Storage: -25 to +70°C  |
| Ambient humidity                   | 30 to 85% RH, Storage: 30 to 95% RH   |
| Vibration resistance               | No malfunction when tested with 10 to 55Hz frequency, 0.35mm amplitude in X, Y and Z directions for twenty times each   |
| Overvoltage category               | II  |
| Brk (Note 3)                       | Minimum load: 20,000,000, Maximum load: 400,000   |
| Mission time                       | 20 years  |
| Connection terminal                | Detachable spring gauge terminal  |
| Material                           | Enclosure: ABS  |
| Weight                             | Approx. 320g  |

Notes: 1) Timing chart of the safety output is diagram below.



- 2) The lifetime of the switch of relay depends on type of the load, frequency of switching or environment etc.
- 3) Mean cycle time that 10% of parts reach dangerous failure.

### 12 CAUTIONS

- This product has been developed / produced for industrial use only.
- Make sure that the power is OFF while wiring.
- Wrong wiring will damage the product.
- Verify that the supply voltage variation is within the rating.
- Take care that if a voltage exceeding the rated range is applied, or if an AC power supply is directly connected, the product may get burnt or damaged.
- The DC power supply unit must satisfy the conditions given below:
  - Power supply unit authorized in the region where this device is to be used.
  - Use of the product as a unit in compliance with CE Marking: SELV (safety extra low voltage) / PELV (protected extra low voltage) power supply unit in conformity with EMC Directive and Low Voltage Directive.
  - Use of the product as a unit in compliance with UKCA Marking: SELV (safety extra low voltage) / PELV (protected extra low voltage) power supply unit in conformity with EMC Regulations and Low Voltage Regulations.
  - The frame ground (F.G.) terminal must be connected to ground when using a commercially available switching regulator.
  - Power supply unit with an output holding time of 20ms or more.
  - In case a surge is generated, take countermeasures such as connecting a surge absorber to the origin of the surge.

### 15 UKCA MARKING DECLARATION OF CONFORMITY

#### Itemized Essentials of UK Declaration of Conformity

**Manufacturer's Name:** Panasonic Industry Co., Ltd.  
**Manufacturer's Address:** 1006, Oaza Kadoma, Kadoma-shi, Osaka 571-8506, Japan

**Product Name:** Exclusive Control Unit for Light Curtain

**Trade Name:** Panasonic

**Model Number:** SF-C10 Series

#### Statutory Instruments:

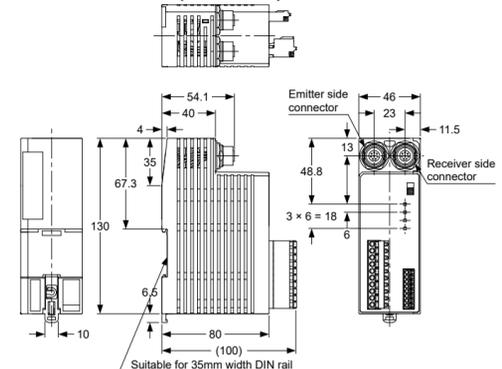
- 2008/1597 Machinery
- 2016/1091 EMC
- 2012/3032 RoHS

#### Designated Standards:

- EN ISO 13849-1: 2015
- EN 55011
- EN IEC 61496-1
- EN IEC 63000

Panasonic UK, a branch of Panasonic Marketing Europe GmbH  
Maxis 2, Western Road, Bracknell, Berkshire, RG12 1RT

### 13 DIMENSIONS (Unit: mm)



### 14 CE MARKING DECLARATION OF CONFORMITY

#### Itemized Essentials of EU Declaration of Conformity

**Manufacturer's Name:** Panasonic Industry Co., Ltd.  
**Manufacturer's Address:** 1006, Oaza Kadoma, Kadoma-shi, Osaka 571-8506, Japan

**Product:** Exclusive Control Unit for Light Curtain

**Model Number:** SF-C10 Series

**Trade Name:** Panasonic

#### Application of Council Directives:

- 2006/42/EC Machinery
- 2014/30/EU EMC
- 2011/65/EU RoHS

#### Applicable Standards:

- EN ISO 13849-1: 2015
- EN 55011
- EN IEC 61496-1
- EN IEC 63000

#### Authorized Representative:

Panasonic Marketing Europe GmbH, Panasonic Testing Centre  
Winsbergstr 15, 22525 Hamburg, Germany

## Panasonic Industry Co., Ltd.

1006, Oaza Kadoma, Kadoma-shi, Osaka 571-8506, Japan  
https://industry.panasonic.com/

Please visit our website for inquiries and about our sales network.

Panasonic Industry Co., Ltd. 2024

April, 2024

PRINTED IN JAPAN

