Panasonic

Programmable Controller FP7 Analog Output Unit **User's Manual**

[Applicable models] AFP7DA4H

WUME-FP7AOH-04

(MEMO)

Introduction

Thank you for purchasing a Panasonic product. Before you use the product, please carefully read through the user's manual, and understand it in detail to use the product properly.

Types of Manual

- There are different types of user's manual for the FP7 series, as listed below. Please refer to a relevant manual for the unit and purpose of your use.
- The manuals can be downloaded from the Panasonic website:https:// industry.panasonic.com/global/en/downloads/?tab=manual.

Unit name or purpose of use		Manual name	Manual code
FP7 Power Supply Unit		FP7 CPU Unit User's Manual (Hardware)	WUME-FP7CPUH
		FP7 CPU Unit Command Reference Manual	WUME-FP7CPUPGR
	FP7 CPU Unit	FP7 CPU Unit User's Manual (Logging Trace Function)	WUME-FP7CPULOG
		FP7 CPU Unit User's Manual (Security Function)	WUME-FP7CPUSEC
		FP7 CPU Unit User's Manual (LAN Port Communication)	WUME-FP7LAN
	Instructions for Built-in LAN Port	FP7 CPU Unit User's Manual (Ethernet Expansion Function)	WUME-FP7CPUETEX
		FP7 CPU Unit User's Manual (EtherNet/IP Communication)	WUME-FP7CPUEIP
		Web Server Function Manual	WUME-FP7WEB
	Instructions for Built-in COM Port FP7 Extension Cassette (Communication) (RS-232C / RS485 type)	FP7 Series User's Manual (SCU Communication)	WUME-FP7COM
	FP7 Extension Cassette (Communication) (Ethernet Type)	FP7 Series User's Manual (Communication Cassette Ethernet Type)	WUME-FP7CCET
	FP7 Extension (Function) Cassette Analog Cassette	FP7 Analog Cassette User's Manual	WUME-FP7FCA
FF	7 Digital Input / Output Unit	FP7 Digital Input / Output Unit User's Manual	WUME-FP7DIO
FF	P7 Analog Input Unit	FP7 Analog Input Unit User's Manual	WUME-FP7AIH
FF	7 Analog Output Unit	FP7 Analog Output Unit User's Manual	WUME-FP7AOH
FP7 Thermocouple Multi- analog Input Unit		FP7 Thermocouple Multi-analog Input Unit FP7 RTD Input Unit	WUME-FP7TCRTD
FF	7 KTD IIIput UNIt	EPZ Multi Input / Output Linit Liser's Manual	
FF	7 High-speed counter unit	FP7 High-speed Counter Unit User's Manual	WUME-EP7HSC
		EP7 Pulse Output Unit Llear's Manual	
FP7 Pulse Output Unit			WOWE-FF/FG

Unit name or purpose of use	Manual name	Manual code
FP7 Positioning Unit	FP7 Positioning Unit User's Manual	WUME-FP7POSP
FP7 Serial Communication Unit	FP7 Series User's Manual (SCU Communication)	WUME-FP7COM
FP7 Multi-wire Link Unit	FP7 Multi-wire Link Unit User's Manual	WUME-FP7MW
FP7 Motion Control Unit	FP7 Motion Control Unit User's Manual	WUME-FP7MCEC
PHLS System	PHLS System User's Manual	WUME-PHLS
Programming Software FPWIN GR7	FPWIN GR7 Introduction Guidance	WUME-FPWINGR7

Safety Precautions

- Observe the following precautions to ensure personal safety or to prevent accidents.
- Before performing installation, operation, maintenance, or inspection, read this manual carefully to understand how to use the product correctly.
- Make sure that you fully understand the product, information on safety, and other precautions.
- This manual uses two safety symbols, different levels of safety precautions "Warning" and "Caution", to indicate .

WARNING Indicates a potentially hazardous situation which, if not handled correctly, could result in death or serious injury of the user.

- Take safety measures outside the product to ensure the safety of the entire system even if this product fails or an error occurs due to external factors.
- Do not use this product in atmospheres that contain flammable gases.
 Doing so may result in explosion.
- Do not throw this product into the fire.

Doing so may cause the batteries or other electronic parts to explode.

CAUTION Indicates a potentially hazardous situation which, if not handled correctly, could result in injury to the user or property damage.

- To prevent abnormal heat generation or smoke generation, use this product with some leeway from the guaranteed characteristics and performance values of the product.
- Do not disassemble or modify this product.
- Doing so may result in abnormal heat generation or smoke generation.
- Do not touch any terminals while the power is on.
 Doing so may result in electrical shock.
- Configure emergency stop and interlock circuits outside this product.
- Connect wires and connectors properly.
 Failure to do so may result in abnormal heat generation or smoke generation.
- Do not perform work (such as connection or removal) with the power turned on. Doing so may result in electrical shock.
- If this product is used in any way that is not specified by Panasonic, its protection function may be impaired.
- This product has been developed and manufactured for industrial use only.

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Handling Precautions

In this manual, the following symbols are used to indicate safety information that must be observed.

Stop	Indicates an action that is prohibited or a matter that requires caution.	
	Indicates an action that must be taken.	
1 Info.	Indicates supplemental information.	
I Note	Indicates details about the subject in question or information useful to remember.	

12	Procedure	Indicates operation procedures.
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1 Unit Functions and Restrictions

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1.1 Unit Functions and Operation

Features of analog output unit

The analog output unit converts its internal data into analog values to be output to inverters or other analog-driven equipment.

• Equipped with six types of output ranges (i.e., voltage ranges of -10 to +10 V, 0 to +10 V, 0 to +5 V, and +1 to +5 V and current ranges of 0 to +20 mA and +4 to +20 mA).

Analog output unit: 4 channels

- $\bullet\,$ A D/A conversion processing speed is as high as 25 μs /channel.
- Converts set digital values into analog data with up to 16 bit in a resolution range of 1/25,000 to 1/62,500.

1.2 Basic Operation of Analog Output Processing

1.2.1 Analog Output Processing

Analog output is processed as explained below.

Operation of analog output unit

(1) Writing digital data

A user program is used to write digital data to the output relay area (WY) on a channel-bychannel basis so that the digital data will be output in analog form.

(2) Analog conversion processing

Data written to the unit is converted to an analog value in sequence automatically.

(3) Output to analog-driven equipment

Converted analog values are output to inverters or other analog-driven equipment.



Option settings

The following option setting functions are provided for analog output processing. Any of the option setting functions can be set, if necessary, by writing the function to the unit memory (UM) by using the configuration menu of the FPWIN GR7 or a user program.

- Offset / Gain processing
- Scale conversion
- Upper and lower output clipping
- Analog output hold while in PROG. mode

1.3 Restrictions on Units Combination

1.3.1 Limitations on the Power Consumption

The FP7 analog output unit has the following internal current consumption. When the system is configured, the other units being used should be taken into consideration, and a power supply unit with a sufficient capacity should be used.

Name	Product no.	Current consumption
FP7 analog output unit	AFP7DA4H	250 mA or less

2 Names and Functions of Parts

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2.1 Analog Output Unit



Names and functions of parts

(1) Operation monitor LEDs

LED name	LED color	Contents
-	Blue	Lit when the CPU unit is turned on.
ERROR	Red	Lit if the configuration settings are beyond the allowable range.
ALARM	Red	Lit if the hardware has an error.

(2) Terminal block release lever

To remove the analog output terminal block, push the release lever downward.

(3) DIN rail attachment lever

This lever is used to fix the unit to the DIN rail.

(4) Unit connector

Connects with I/O units and high-function units.

(5) Analog output terminal block

The terminal block is removable. Remove the terminal block before wiring. Solderless terminals for M3 can be used.

(6) Fixing hook

This hook is used to fix two or more units to be connected.

3 Wiring

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3.1 Wiring of Terminal Block

Suitable solderless terminals/wires

M3 terminal screws are used for the terminal. The following suitable solderless terminals are recommended for the wiring to the terminals

•Fork type terminal

Round type terminal



3.2 mm or more



3.2 mm or more

Suitable solderless terminals

Manufacturer	Shape	Part no.	Suitable wires
	Round type	1.25-MS3	0.25 to 1.65 mm ²
	Fork type	1.25-B3A	
5.5.1. Wig Co., Eld.	Round type	2-MS3	4.04.5.0.00
	Fork type	2-N3A	1.04 to 2.63 mm ²

Suitable wires

Suitable wires	Tightening torque
AWG22 to 14 (0.3 mm ² to 2.0 mm ²)	0.5 to 0.6 N·m

Connection to the terminal block

Remove the terminal block before beginning the wiring operations.

To remove the terminal block, push downward the release lever located at the top of the terminal block.





 Install the terminal block by inserting it all the way to its original position and pressing the lock button on the bottom of the unit. Then confirm that the terminal block is securely attached and cannot be removed.

3.2 Analog Output Connections

3.2.1 Voltage Output (-10 to +10V, 0 to +10V, 0 to +5V, and +1 to +5 V)

Internal circuit diagram and connection diagram



Terminal layout



3.2.2 Current Output (0 to +20 mA and +4 to +20 mA)

Internal circuit diagram and connection diagram



Terminal layout

Stop



- Use double-core twisted-pair shielded wires for analog output signals.
- Ground the shielding of the shielded wire on the load equipment side. However, depending on the conditions of the external noise, it may be better to ground the shielding externally or not to ground the shielding.
- Do not place the analog output wiring close to AC lines, high-tension lines, or load lines other than PLC wires or bundle the analog output and other wires together.
- The NC terminals of the analog output terminal block are unused. Do not use these terminals to relay wires because the terminals include those connected internally.

4 Unit Settings and Data Writing

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4.1 Confirming the I/O Number Allocations and First Word Number

4.1.1 Occupied I/O Area and I/O Allocations

In the FP7, digital data for analog output is allocated to the external output relay area and processed. Furthermore, control I/O signals are allocated to the FP7 to process errors and clip upper and lower output limits.

Input contact

Address								Namo	Description
CH0 CH1		CH2		CH3		Name	Description		
	X0		X10		X20		X30	Error flag	Turns ON when an error is detected.
0	X1	(1	X11	5	X21	3	X31	Upper limit of upper and lower output clipping	Turns ON when the output exceeds the upper limit of output clipping, provided that the upper and lower limit function is active.
Ś	X2	Ŵ	X12	Ň	X22	Ŵ	X32	Lower limit of upper and lower output clipping	Turns ON when the output drops below the lower limit of output clipping, provided that the upper and lower limit function is active.
	X3 to XF		X13 to X1F		X23 to X2F		X33 to X3F	Not used	Do not use.

Output contact

Ade	Address						Namo	Description	
СН	CH0 CH1 CH2 CH3		Name	Description					
0,YW	Y0 to YF	WY2	Y20 to Y2F	WY4	Y40 to Y4F	MY6	Y60 to Y6F	D/A conversion data (16 bit)	Set a digital value corresponding to the analog output. <voltage range=""> -10 to +10 V: -31,250 to +31,250 0 to +10 V or 0 to +5 V: 0 to +31,250 +1 to +5 V: 0 to +25,000 <current range=""> +0 to +20 mA: 0 to +31,250 +4 to +20 mA: 0 to +25,000 * Apply a digital value within the set scale if scale conversion is set.</current></voltage>
WY1	Y10	WY3	Y30	WY5	Y50	۲YW	Y70	Upper and lower limit output clipping function execution relay	The upper and lower output limit clipping function is executed with the relay turned ON. With the relay turned OFF, the upper limit flag (Xn1) for upper and lower output clipping limits and the lower limit flag (Xn2) for upper and lower output clipping limits are turned OFF.

4.1 Confirming the I/O Number Allocations and First Word Number

Address								Namo	Description
СН	0	CH1 CH2		CH3		Name	Description		
	Y11 to Y1F		Y31 to Y3F		Y51 to Y5F		Y71 to Y7F	Not used	Do not use.

(Note 1) The I/O numbers in the tables above show offset addresses. I/O numbers actually allocated are based on the first word number allocated to the unit. Example) If the first word number is "10", the D/A conversion data on CH0 and the error flag will be WY10 and X100, respectively.

4.1.2 Confirming the I/O Number Allocations

- I/O numbers and base word numbers are always necessary when writing programs. Always check to see if the numbers match the design.
- I/O numbers allocated are determined by the first word number.

4.1.3 Allocations to unit

Take the following procedure to set the first word number.

¹² Procedure

- 1. Select Options>FP7 Configuration from the menu bar.
- 2. Select "I/O Map" from the field.
- 3. Double-click the target slot where the operating unit is to be inserted.
- 4. Select "Analog I/O" and "Output Unit"in the unit selection field.

Unit selection [Slot No. 1]	×					
Select unit to use	ОК					
Unit type: Analog I/O	▼ <u>I</u> nsert					
Unit name: Output unit (high-performance type) Out4	▼ Cancel					
Input time constant: 0 🚽						
Installation location setting						
Starting word No. 10 (0 - 511)						
Number of input words: 8 (0 - 128)						
Number of output words: 8 (0 - 128)						
Automatically shift the starting word number for subsequent	slots.					
Option						
Exclude this unit from the target for verification.						
Exclude this unit from the target for I/O refresh.						

5. Press the [OK] button.

The first word number specified is set.

4.2 Configuration Settings

4.2.1 Configuration of Analog Output Unit

Use the FPWIN GR7 configuration menu to make analog output unit settings, such as output range, offset, and gain settings.

4.2.2 Setting method

The following steps are described on the condition that the analog output unit has been already allocated on the I/O map.

¹₂ Procedure

- 1. Select Options>FP7 Configuration from the menu bar.
- 2. Select "I/O Map" from the field.
- **3.** Select the slot where the analog output unit is registered and press the [Set details] button. The "Analog unit settings" dialog box is displayed.

Analog unit settings		×
Setting item CH0 settings Output processing Range setting	Setting description Execute. -10V ~ +10V	OK
Analog output during PROG operation Offset/gain processing Scale conversion Upper and lower limit output clipping Offset value Gain value Scale conversion maximum value Scale conversion minimum value	Not hold (Output stopped) Not execute. Not execute. 0 10000 0 0	
Upper and lower limit output clipping Upper and lower limit output clipping Output value during PROG operation	0 0 0 	

- **4.** Select the "Output processing" and "Range setting". Select option setting as required.
- 5. Press the [OK] button.

The set value will become effective when the set value is downloaded together with a corresponding program as a project.

4.2.3 Settings

Group	Setting item		Settings		Default	
	Output processir	ıg	Execute / Not e	Execute / Not execute		
Basic setting items (per channel)	Range setting		$-10V \rightarrow + 10V$ $0V \rightarrow + 10V$ $0V \rightarrow + 5V$ $+ 1V \rightarrow + 5V$ $0mA \rightarrow + 20mA$ $+ 4mA \rightarrow + 20mA$		-10V to +10 V	
	Upper and lower	output clipping	Execute / Not e	xecute	Not execute	
		Upper limit	-32,500 to +32,5	500	0	
		Lower limit	-32,500 to +32,5	0		
	Scale conversion	1	Execute / Not ex	Not execute		
		Max. value	-30,000 to +30,0	10000		
		Min. value	-30,000 to +30,0	0		
	Offset / Gain pro	cessing	Execute / Not ex	xecute	Not execute	
Option setting		Offset value	-3,000 to +3,000	D	0	
(per channel)		Gain value	+9,000 to +11,000		10000	
	Analog output in	PROG. mode	Non-hold / Curr Desired value h	ent value hold / old	Non-hold	
			-10 to +10 V	-32,500 to +32,500		
		A digital value corresponding to the desired analog output	0 to +10 V 0 to 5 V 0 to 20 mA	0 to +32,500	0	
			+1 to 5 V 4 to 20 mA	0 to +25,000		

4.2.4 Unit Setting and Conversion Processing Time

Conversion time varies with the configuration setting conditions.

Conversion processing execution / non-execution setting and conversion processing time

Select the execution or non-execution of the conversion processing of analog output on a channel-by-channel basis. This can save the conversion time for channels that do not execute conversion processing. A conversion time of 25 µs is required per channel. Example) Conversion time for four channels

Converted in the order of $ch0 \rightarrow ch1 \rightarrow ch2 \rightarrow ch3 \rightarrow ch0 \rightarrow ch1 \rightarrow ch2 \rightarrow ch3 \rightarrow$ (1 cycle = 100 µs) Example) Conversion time for two channels (with CH2 and CH3 excluded). Conversion is executed in the order of $ch0 \rightarrow ch1 \rightarrow ch0 \rightarrow ch1 \rightarrow ch0 \rightarrow ch1 \rightarrow ...$ and the conversion time for CH2 and CH3, which are excluded, is saved. (1 cycle = 50 µs)

4.3 Writing Analog Output Data

Basic operation of analog output

(1) Writing digital data

A user program is used to write digital data to the output relay area (WY) on a channel-bychannel basis so that the digital data will be output in analog form. The converted analog value varies with the setting of the range. The specified slot number varies depending on the installation position of the unit.

(2) Analog conversion processing

Data written to the unit is converted to an analog value in sequence automatically.

(3) Output to analog-driven equipment

Converted analog values are output to inverters or other analog-driven equipment.



Overview of program

Writing data stored in DT100 to DT103 to analog output areas WY10, WY12, WY14, and WY16.



4.4 Timing Chart of Output Processing

- Data is written as output relay area data to the analog output unit at the I/O refreshing timing of the CPU unit.
- The processing of the analog output unit is not synchronized with the processing of the CPU unit. Therefore, the analog output unit converts the latest data from the CPU unit into an analog value and outputs it.
- The digital data conversion time of the analog output unit varies with the number of channels and the range of use.



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5 Conversion Characteristics of Analog Output

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5.1 Voltage Range

5.1.1 Voltage Output Range: -10 to +10 V (0.32 mV, 1/62,500)



Output range: -10 to +10 V

Digital input value (K)	Analog output value (V)
+31,250	+10
+25,000	+8
+18,750	+6
+12,500	+4
+6,250	+2
0	0
-6,250	-2
-12,500	-4
-18,750	-6
-25,000	-8
-31,250	-10

Digital input	Analog output
value	value
+32,500 or	Output at +10.4
more	V
-32,500 or less	Output at -10.4 V



Output range: 0 to +10 V

Digital input value (K)	Analog output value (V)
+31,250	+10
+25,000	+8
+18,750	+6
+12,500	+4
+6,250	+2
0	0

When exceeding the rated range

Digital input	Analog output
value	value
+32,500 or	Output at +10.4
more	V
-1,250 or less	Output at -0.4 V

5.1.3 Voltage Output Range: 0 to +5 V (0.16 mV, 1/31,250)



Output range: 0 to +5 V

Digital input value (K)	Analog output value (V)
+31,250	+5
+25,000	+4
+18,750	+3
+12,500	+2
+6,250	+1
0	0

Digital input	Analog output
value	value
+32,500 or	Output at +5.2
more	V
-1,250 or less	Output at -0.2 V





Output range: +1 to +5 V

Digital input value (K)	Analog output value (V)
+25,000	+5
+18,750	+4
+12,500	+3
+6,250	+2
0	+1

Digital input	Analog output
value	value
+26,250 or	Output at +5.2
more	V
-1,250 or less	Output at +0.8 V

5.2 Current Range



5.2.1 Current Output Range: 0 to +20 mA (0.64 µA, 1/31,250)

Output range: 0 to +20 mA

Digital input value (K)	Analog output value (V)
+31,250	+20
+25,000	+16
+18,750	+12
+12,500	+8
+6,250	+4
0	0

When exceeding the rated range

Digital input	Analog output
value	value
+32,500 or	Output at +
more	20.8 mA
-1,250 or less	Output at -0.8 mA

5.2.2 Current Output Range: +4 to +20 mA (0.64 µA, 1/25,000)



Output range: 0 to +20 mA

Digital input value (K)	Analog output value (V)
+25,000	+20
+18,750	+16
+12,500	+12
+6,250	+8
0	+4

Digital input	Analog output
value	value
+26,250 or	Output at +
more	20.8 mA
-1,250 or less	Output at +3.2 mA

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6 Option Settings for Analog Output

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6.1 Offset / Gain Processing Settings

Overview of functions

• Offset value (added correction) and gain value (magnification correction) adjustments are made to store processed data in the I/O area.



• Offset value settings are used as a function (zero-point adjustment) to make offset error adjustments between load devices.

If the analog conversion value is V0 when the digital set value is K-50, the analog conversion data is corrected to 0 V based on K50 as an offset value.



• Gain value settings are used as a function to adjust delicate scale errors between load devices.



• Make offset and gain processing on a channel-by-channel basis.

Configuration

Name		Default	Setting range and description
Function setting	Offset / Gain processing	Not execute	Select "Execute".
Offset value settin	ng	КО	Set an offset value at the time of using the offset gain processing function. Setting range: -3,000 to +3,000 (specified with a signed integer)
Gain value setting	g	K10,000	Set an offset value at the time of using the offset gain processing function.

Name	Default	Setting range and description
		+9,000 to +11,000 (0.9x to 1.1x: Specified with a signed integer)



• The offset value is corrected to a value corresponding to the resolution of the output range of the original value regardless of whether scale conversion is set or not.

6.2 Scale Conversion Settings

Overview of functions

This function makes it possible to set an easy-to-use analog output range. D/A conversion is made in a scale of preset minimum and maximum values to store the data in the I/O area. This function is convenient if used for unit conversion.

- Scale conversion processing is performed for each channel.
- Digital input values to the analog output unit include fractions. Therefore, convert the values to easy-to-handle figures if needed.



Configuration

Name		Default	Setting range and description
Function setting Scale conversion		No	Select "Execute".
Scale conversion max. value		K10,000	Set the maximum value at the time of using the scale conversion function.
			Setting range: -30,000 to +30,000 (Specified with a signed integer)
Scale conversion min. value		К0	Set the minimum value at the time of using the scale conversion function.
			Setting range: -30,000 to +30,000 (Specified with a signed integer)

(Note 1) An error will occur and the function will be disabled if the minimum value of scale conversion is larger than the maximum value of scale conversion.

(Note 2) An error will occur and the function will be disabled if values outside the allowable range are set.



• The output at the maximum and minimum values of scale conversion will be clipped if values outside the allowable range are set with the scale conversion function.

6.3 Settings for Upper and Lower Output Clipping

Overview of functions

This function makes it possible to clip the output with specified values in excess of the upper and lower limit range if the specified values are set for digital output. This function makes it possible to prevent the wrong application of voltages or currents out of the specifications to equipment to be connected.

- Make output clipping settings for upper and lower limits on a channel-by-channel basis.
- The upper limit relay will turn ON if the digital output value is larger than the upper limit.
- The lower limit relay will turn ON if the digital output value is smaller than the lower limit.
- It is necessary to turn ON the execution relay with a user program in order to clip the upper and lower output limits.



I/O allocation

The I/O numbers in the timing chart and program are shown on the condition that the first word number of the unit is "10".

Actual I/O numbers allocated are determined b	by the first word number.
-----------------------------------------------	---------------------------

	CH0	CH1	CH2	СНЗ
*1 Upper limit of upper and lower limit clipping	X101	X111	X121	X131
*2 Lower limit of upper and lower limit clipping	X102	X112	X122	X132
*3 Function execution relay for upper and lower clipping	Y110	Y130	Y150	Y170

Configuration

Name	Default	Setting range and description
Upper limit of upper and lower output clipping	К0	Set the upper limit to turn ON the upper limit relay for the use of the function of clipping upper and lower output limits.
		Setting range: -32,500 to +32,500 (Specified with a signed integer)
Lower limit of upper and lower output clipping	K0	Set the lower limit to turn ON the lower limit relay for the use of the function of clipping upper and lower output limits.
		Setting range: -32,500 to +32,500 (Specified with a signed integer)

Sample program

Example) CH0 shows control examples for cases exceeding the upper and lower limits.





• Upper and lower limit settings are used to clip the output according to the resolution of the original output range regardless of whether scale conversion is set or not.

6.4 Analog Output Hold while in PROG. Mode

Overview of functions

This function holds analog output when the PLC mode is switched from RUN to PROG.

- Make analog output hold settings on a channel-by-channel basis.
- The analog output value can be set to "Desired value hold", "Current value hold" or "Nonhold" on a channel-by-channel basis.

(Note) The converted digital value varies with the setting of the range if "Desired value hold" is set.

Configuration

Name		Default	Setting range and description		
Function setting Analog output in PROG. mode		Non- hold	Non-hold / Current value hold / Desired value hold		
Analog output in PROG. mode ^(Note 1)		К0	Set a digital value corresponding to the analog output when a desired value is set for the analog output while in PROG. mode.		
			Setting range: -31,250 to +31,250 (Specified with a signed integer)		

(Note 1) This configuration is enabled when "Analog output hold settings while in PROG. Mode" is set to "Desired value hold".



- If no analog output is held, the output will be turned OFF (0 V or 0 mA) while in PROG. mode.
- The output will be turned OFF (0 V or 0 mA) if an error occurs.

6.5 Configuration by Programming

Overview of functions

- The FP7 analog output unit makes it possible to overwrite the configuration information by programming.
- The configuration information is refreshed by writing "55AA" to unit memory UM 00028 after the value is stored in the unit memory where a desired parameter is set.
- The value of unit memory UM 00028 will be set to "0" when the configuration information is updated.

Sample program

Output processing: CH0 and CH1 are executed and CH2 and CH3 are non-executed for the implementation output range of 0 to +20 mA.

R0	T MV.US H0001 S1: UM00108	
		Output processing: Execute
	- <u>MV.US H0001</u> S1: UM00118 -	-
	- MV.US H0010 S1: UM00109 -	
		Set CH0 to CH1 to 0 to +20 mA
		·) ······
	- MV.US H0000 S1: UM00139 -]
		Setting CH2 and CH3
	H MV.US H0000 S1: UM00151 -	۱ J [
	MV.US H55AA S1:UM00028	Setting updating

7 What to Do If an Error Occurs

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7.1.1 Unstable Analog Output Value	
7.1.2 Unchanged Analog Output Value	

7.1 What to Do If an Error Occurs (Analog Output)

7.1.1 Unstable Analog Output Value

Situation

The analog output value is not stable.

Solution

- Check if the shielded wire of the input device is grounded. However, depending on the conditions of the external noise, it may be better not to ground the shielding.
- 2. Review the program again.

7.1.2 Unchanged Analog Output Value

Situation

Unchanged The analog output value remains unchanged.

Solution

- 1. Check that the unit is in RUN mode.
- 2. Check again that I/O allocations are correct.
- 3. Check again the connections of the terminal block.
- 4. Check that the impedance of the input device is 500 Ω or below if the current output range is set.
- **5.** Check that the output is not short-circuited.
- 6. Check that the digital input value is within the range.
- 7. Check the configuration settings.

8 Specifications

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8.1 Specifications

General specifications

Items	Description					
Operating ambient temperature	0°C to +55°C					
Storage ambient temperature	-40°C to +70°C					
Operating ambient humidity	10% to 95% (RH) with no condensation (at 25°C)					
Storage ambient humidity	10% to 95% (RH) with no condensation (at 25° C)					
Breakdown voltage ^(Note 1)	Between I/O terminals and power supply terminals of CPU unit / function earth	500 V AC for 1 minute				
	<analog output="" unit=""> Between analog output terminal channels</analog>	200 V AC for 1 minute				
Insulation resistance	Between I/O terminals 100 MΩ (Test voltage and power supply terminals of CPU unit / function earth 500 V DC)					
Vibration resistance	Conforming to JIS B 3502 and IEC 61131-2 5 to 8.4 Hz, 3.5-mm single amplitude					
	8.4 to 150 Hz, acceleration 9.8 m/s ² 10-time sweeping in X, Y, and Z directions (1 octave/min.)					
Shock resistance Conforming to JIS B 3502 and IEC 61131-2						
Noise resistance 1,000 V DC (p-p) with pulse width of 50 ns/1 µs (by using a noise simulator) (Applied to the power supply of the CPU unit)						
Environment	Free from corrosive gases and excessive dust.					
Overvoltage category	Category II					
Pollution degree	Pollution degree 2					

(Note 1) Cutoff current: 5 mA (Factory default setting)

Performance specifications

Items		Description
No. of output points		4 channels
Output range Voltage (Resolution)		-10 to +10 V DC (Resolution: 1/62,500) 0 to +10 V DC (Resolution: 1/31,250) 0 to +5 V DC (Resolution: 1/31,250) +1 to +5 V DC (Resolution: 1/25,000) (Note 3)
	Current	0 to +20 mA (Resolution: 1/31,250) +4 to +20 mA (Resolution: 1/25,000) (Note 3)
Conversion speed	Voltage input	25 µs/ch

Items		Description		
Current input				
Total accuracy	•	±0.1% F.S. max. (at +25°C) and ±0.3% F.S. max. (at 0°C to +55°C)		
Output impedance (volta	age output)	0.5Ω max.		
Maximum output current output)	t (voltage	10 mA		
Output allowable load re (current output)	esistance	500 Ω max.		
Insulation system		Between input terminals and internal circuit: Photocoupler and isolated DC/DC converter		
		Between channels: Non-isolated		
Conversion execution / non- execution channel settings		Possible to make non-converted channel settings.		
Function of upper and lo clipping limits	wer output	Upper and lower output limits can be set for digital input values. Setting range: -32,500 to +32,500		
Scale conversion settings		A desired value within the digital input range can be set. Setting range: -30,000 to +30,000		
Offset / gain settings		A desired value within the digital input range can be set for the offset value.		
		Setting range: -3,000 to +3,000		
		A desired value within the digital input range can be set for the gain value. Setting range: +9,000 to +11,000 (90% to 110%)		
Analog output hold (while in PROG. mode)		A desired output value while in PROG. mode can be set as a digital value. Setting range: -31,250 to +31,250		

(Note 1) Set any of the following functions in the configuration menu of the tool software or a user program: Output range, conversion execution / non-execution channel, upper and lower output clipping, scaling processing, offset/gain, and (PROG. mode) analog output hold settings.

(Note 2) If not all channels are used, the conversion speed can be saved by setting non-execution channels with the function of setting the conversion execution / non-execution channels used.

(Note 3) The full scale (F.S.) on the accuracy of an analog voltage output range from +1 to +5 V and that of an analog current output range from +4 to +20 mA are 0 to +5 V and 0 to +20 mA, respectively.

8.2 List of I/O Allocations

Input contact

Address							Namo	Description	
СН	CH0 CH1		CH2 CH		СН	H3		Description	
	X0		X10		X20		X30	Error flag	Turns ON when an error is detected.
0	X1	5	X11	0	X21	3	X31	Upper limit of upper and lower output clipping	Turns ON when the output exceeds the upper limit of output clipping, provided that the upper and lower limit function is active.
Ś	X2 X12 X22	Ŵ	X32	Lower limit of upper and lower output clipping	Turns ON when the output drops below the lower limit of output clipping, provided that the upper and lower limit function is active.				
	X3 to XF		X13 to X1F		X23 to X2F		X33 to X3F	Not used	Do not use.

Output contact

Address							Namo	Description	
CH0		CH1		CH2		СНЗ		Name	Description
0,4M	Y0 to YF	WY2	Y20 to Y2F	WY4	Y40 to Y4F	WY6	Y60 to Y6F	D/A conversion data (16 bit)	Set a digital value corresponding to the analog output. <voltage range=""> -10 to +10 V: -31,250 to +31,250 0 to +10 V or 0 to +5 V: 0 to +31,250 +1 to +5 V: 0 to +25,000 <current range=""> +0 to +20 mA: 0 to +31,250 +4 to +20 mA: 0 to +25,000 * Apply a digital value within the set scale if scale conversion is set.</current></voltage>
WY1	Y10	WY3	Y30	WY5	Y50	WY7	Y70	Upper and lower limit output clipping function execution relay	The upper and lower output limit clipping function is executed with the relay turned ON. With the relay turned OFF, the upper limit flag (Xn1) for upper and lower output clipping limits and the lower limit flag (Xn2) for upper and lower output clipping limits are turned OFF.
	Y11 to Y1F		Y31 to Y3F		Y51 to Y5F		Y/1 to Y7F	Not used	Do not use.

(Note 1) The I/O numbers in the tables above show offset addresses. I/O numbers actually allocated are based on the first word number allocated to the unit. Example) If the first word number is "10", the D/A conversion data on CH0 and the error flag will be WY10 and X100, respectively.

8.3 List of Unit Memory

8.3.1 List of Unit Memory Numbers

There is no need to set unit memory values, because unit memory values will be written automatically if they are set in the configuration menu of the "FPWIN GR7" tool software. In the case of making program settings, specify the desired unit memory numbers and write the corresponding values.

Sotting monitoring item		Unit memory number			
Setting monitoring item		CH0	CH1	CH2	CH3
Output processing		UM 00108	UM 00118	UM 00128	UM 00138
Output range	UM 00109	UM 00119	UM 00129	UM 00139	
Function setting	Offset / Gain processing Scale conversion Upper and lower output clipping Analog output in PROG. mode	UM 0010A	UM 0011A	UM 0012A	UM 0013A
Offset value	UM 0010B	UM 0011B	UM 0012B	UM 0013B	
Gain value	UM 0010C	UM 0011C	UM 0012C	UM 0013C	
Scale conversion	Max. value	UM 0010D	UM 0011D	UM 0012D	UM 0013D
	Min. value	UM 0010E	UM 0011E	UM 0012E	UM 0013E
Upper and lower output	Upper limit	UM 0010F	UM 0011F	UM 0012F	UM 0013F
clipping	Lower limit	UM 00110	UM 00120	UM 00130	UM 00140
Output value while in PRO	UM 00111	UM 00121	UM 00131	UM 00141	

Setting monitoring items and allocation of unit memory numbers

8.3.2 List of Unit Memory Specifications in Detail

Individual setting area per channel

Unit memory number (Hex)	Name	Default	Setting range and description
UM 00108 UM 00118 UM 00128 UM 00138	Output processing	H1	Select "Execute" or "Not execute" conversion processing. H0: Not execute H1: Execute
UM 00109 UM 00119 UM 00129 UM 00139	Output range	H1	Select the desired output range. H1: Voltage output -10 to +10 V H2: Voltage output 0 to +10 V H4: Voltage output 0 to +5 V H8: Voltage output +1 to +5 V

Unit memory number (Hex)	Name	Default	Settii	ng range and des	scription	
			H10	: Current output 0 : Current output +) to +20 mA -4 to +20 mA	
		H0 7	Select the function to be used.			
			bit	Name	Settings	
UM 0010A	Function setting Offset / Gain <pre>processing</pre> 		3-0	Analog output in PROG. mode	H0: Non-hold (Output OFF) H1: Current value held H2: Desired value held	
UM 0011A UM 0012A	 Scale conversion Upper and lower output clipping Analog output in PROG. mode 		7-4	Offset / Gain processing	H0: Not execute H1: Execute	
UN UUTSA			11- 8	Scale conversion	H0: Not execute H1: Execute	
			15- 10	Upper and lower output clipping	H0: Not execute H1: Execute	

(Note 1) The unit memory numbers in the above table are listed for CH0, CH1, CH2, and CH3 in numerical order.

Individual setting area per channel

Unit memory number (Hex)	Name	Default	Setting range and description
UM 0010B UM 0011B UM 0012B UM 0013B	Offset value	KO	Set an offset value at the time of using the offset / gain processing function. Setting range: -3,000 to +3,000 (Specified with a signed integer)
UM 0010C UM 0011C UM 0012C UM 0013C	Gain value	K10,000	Set an offset value at the time of using the offset / gain processing function. Setting range: +9,000 to +11,000 (0.9x to 1.1x: Specified with a signed integer)
UM 0010D UM 0011D UM 0012D UM 0013D	Scale conversion max. value	K10,000	Set the maximum value at the time of using the scale conversion function. Setting range: -30,000 to +30,000 (Specified with a signed integer)
UM 0010E UM 0011E UM 0012E UM 0013E	Scale conversion min. value	К0	Set the minimum value at the time of using the scale conversion function. Setting range: -30,000 to +30,000 (Specified with a signed integer)
UM 0010F UM 0011F UM 0012F UM 0013F	Upper limit for upper and lower output clipping	К0	Set the upper limit to turn ON the upper limit relay for the use of the function of clipping upper and lower output. Setting range: -32,500 to +32,500 (Specified with a signed integer)

Unit memory number (Hex)	Name	Default	Setting range and description
UM 00110 UM 00120 UM 00130 UM 00140	Lower limit of upper and lower output clipping	К0	Set the lower limit to turn ON the upper limit relay for the use of the function of clipping upper and lower output. Setting range: -32,500 to +32,500 (Specified with a signed integer)
UM 00111 UM 00121 UM 00131 UM 00141	Analog output in PROG. mode	К0	Set a digital value corresponding to the analog output when a desired value is set for the analog output in PROG. mode. Setting range: -31,250 to +31,250 (Specified with a signed integer)

(Note 1) The unit memory numbers in the above table are listed for CH0, CH1, CH2, and CH3 in numerical order.

8.4 Dimensions



Record of Changes

Date	Manual No.	Record of changes	
December 2012	WUME-FP7AOH-01	1st edition	
February 2013	WUME-FP7AOH-02	2nd editionCorrected errors.	
May 2021	WUME-FP7AOH-03	3rd editionChanged the manual format.	
April 2024	WUME-FP7AOH-04	4th EditionChange in Corporate name.	

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- us

- us.
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