Safety Door Switch with Solenoid Interlock / Safety Door Switch Ultra-slim

SERIES / SG-A1

FIBER SENSORS

LASER SENSORS

PHOTOELECTRIC

MICRO PHOTOELECTRIC SENSORS

AREA SENSORS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY **SENSORS**

PARTICUI AR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Light Curtains Control Units Definition of

SG-B1/SG-A1

Sensing Heights

SG-B2 SG-C1 SG-D1

> SG-E1 SD3-A1

ST4









Ultra-slim safety door switch

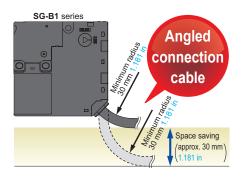
Introducing a safety door switch with solenoid interlock that is among the world's thinnest*! With 5 built-in contacts *Based on research conducted by our company as of March 2013.



Manual lock release can be operated from three directions.

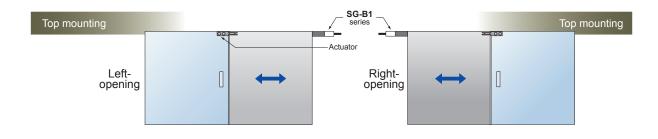


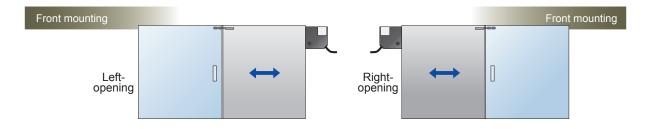
Space saving design with angled connection cable



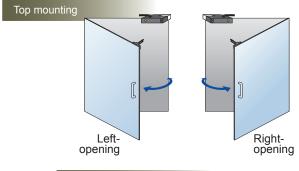
Can be installed on any door.

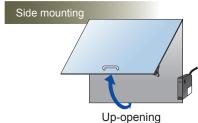
Sliding doors





Hinged doors



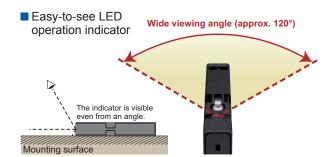


opening opening Bottom mounting

Up-opening

SG-B1 series

- Choose between two types of locks:
 - Spring lock
 - Magnet lock



SG-A1 series

■ Features three built-in contacts yet is among world's smallest designs.

Left-

Choose from two actuator entry slot orientations.



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Side mounting

Right-

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HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

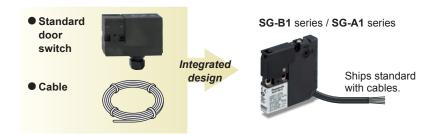
FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

All models come with cables pre-installed.

The **SG-B1** series and **SG-A1** series ship with bundled cables already connected internally. Since there is no need to provide cables separately, and because they are already connected internally, the number of wiring man-hours is cut in half.



Energy-saving design

The **SG-B1** series features an energy-saving design requiring current consumption of just 110 mA at 24 V DC (100 mA for the solenoid and 10 mA for the indicator), even though it also incorporates a solenoid interlock.



Low power consumption of 110 mA

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ORDER GUIDE

Safety door switch with solenoid interlock

Actuators are not included with door switches and must be purchased separately.

Туре	Interlock force	Main contacts	Door monitor contacts	Lock monitor contacts	Cable length	Model No.
				1NC	1 m 3.281 ft	SG-B1-SA-G1
Spring	500 N or more			INC	5 m 16.404 ft	SG-B1-SA-G5
lock type				1NO	1 m 3.281 ft	SG-B1-SB-G1
		1NC + 1NC	2NC		5 m 16.404 ft	SG-B1-SB-G5
	500 N or more	INC + INC	ZINC	4NG	1 m 3.281 ft	SG-B1-MA-G1
Magnet				1NC	5 m 16.404 ft	SG-B1-MA-G5
lock type				410	1 m 3.281 ft	SG-B1-MB-G1
				1NO	5 m 16.404 ft	SG-B1-MB-G5

Safety door switch

Actuators are not included with door switches and must be purchased separately.

Door monitor contacts	Cable length	Model No.
2NC	1 m 3.281 ft	SG-A1-02-1
ZINC	5 m 16.404 ft	SG-A1-02-5
2010 + 4010	1 m 3.281 ft	SG-A1-12-1
2NC + 1NO	5 m 16.404 ft	SG-A1-12-5
ONIC	1 m 3.281 ft	SG-A1-03-1
3NC	5 m 16.404 ft	SG-A1-03-5

Actuators

Actuators are not included with door switches and must be purchased separately.

Туре	Model No.
Straight actuator	SG-K11
Right-angle actuator	SG-K12 (Note 1)
Right-angle actuator (with plate)	SG-K12A
Horizontal / vertical angle	SG-K13
adjustable actuators (Note 2)	SG-K14

Notes: 1) The right-angle **SG-K12** actuator's tensile strength is 100 N. Using the device with a load in excess of this value may cause it to fall off the door. If you anticipate that the tensile load during use will exceed 100 N, use the right-angle (with plate) **SG-K12A**.

Choose a model after verifying the required direction of operation based on the relationship between the door and safety switch.





• SG-K12



• SG-K12A

• SG-K14



FIBER SENSORS

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CONTACT CONFIGURATION / OPERATING PATTERNS

Saf	ety door switch with	n solenoi	d interloci	K			<u> </u>	Closed : Open
				Status 1	Status 2	Status 3	Status 4	Unlocking using manual unlocking key
Sat	fety switch status			• Door closed • Machine ready to operate • Solenoid de-energized	• Door closed • Machine cannot be operated • Solenoid energized	• Door open • Machine cannot be operated • Solenoid energized	• Door open • Machine cannot be operated • Solenoid de-energized	• Door closed • Machine cannot be operated • Solenoid de-energized
Door status					######################################	A supplied to the supplied to	REPORT OF THE PARTY OF THE PART	Manual unlocking position
Do	or			•Closed (locked)	•Closed (unlocked)	•Open	•Open	•Closed (unlocked)
	Spring lock type SG-B1-SA-□ Magnet lock type		Main circuit 11-42					
	GG-B1-MA-□ Door monitor Lock monitor (At actuator entry) (When solenoid off)		Door monitor circuit (door closed) 21-22					
ation	(+ H A Main circuit: ⊕11, ↓ 12	(-) 2 A1	Door monitor circuit (door closed) 31-32					
onfigura		tor circuit: ⊕21 + 22 51 + 52	Lock monitor circuit (locked) 51-52					
intact co	Spring lock type SG-B1-SB-□ Magnet lock type		Main circuit 11-42					
and co	SG-B1-MB-□		Door monitor circuit (door closed) 21-22					
Model No. and contact configuration	Main circuit: ⊕11 ↓ 12	41. 42	Door monitor circuit (door closed) 31-32					
Moc	Mailt circuit. ⊕ 11 12 41 42 Monitor circuit: ⊕21 22 53 54 Monitor circuit: ⊕31 32	Lock monitor circuit (unlocked) 53-54						
	Spring lock type Solenoid power A1-A2 (same for all models)		•OFF (de-energized)	•ON (energized)	•ON (energized)	•OFF (de-energized)	OFF (de-energized)	
	Magnet lock type Solenoid power A1-A2	Magnet lock type Solenoid power A1-A2 (same for all models)			•OFF (de-energized)	•OFF (de-energized)	•ON (energized) (Note 2)	OFF (de-energized) to ON (re-energized) (Note 1) (Note 2)

Main circuit: Connected to the machine drive control circuit, sending the interlock signals of the protective door. Monitor circuit: Sends the monitoring signals of open / closed and lock / unlocked statuses of the protective door.

Notes: 1) Do not attempt manual unlocking while the solenoid is energized.

2) Do not energize the solenoid for a long period of time while the door is open or while the door is unlocked manually.

 Operation characterist 	ics 📗	: Co	ntact ON (close	ed) 🔛 : Contact OFF (c	opened)					
(reference)) (Actu	uator r	nounting refer	rence position)	SG-B1-SB-□	0 (A	ctuate	or mounti	ng refere	ence position)
SG-B1-SA-□			0.043 (Lock)		SG-B1-MB-□	App		1.1 0.043		
SG-B1-MA-□		Approx. 4	1.7 0.185 pprox. 5.0 0.197	Approx. 27.4 1.079			App	rox. 4.7 0.185 Approx. 5.0	0.197 A	pprox. 27.4 1.079 —(Travel: mm in)
Main circuit (11-42)				(Travel. Illiii)	Main circuit (11-42)					(Travel. Illill III)
Door monitor circuit (21-22)					Door monitor circuit (21-	22)				
Door monitor circuit (31-32)					Door monitor circuit (31-	32)				
Lock monitor circuit (51-52)					Lock monitor circuit (53-	54)				
(Actuator co	n mplete	ly inse	rted) (Actua	itor pulled out)	(Actuate	or comple	etely i	nserted)	(Actuat	or pulled out)

- The operation characteristics show the contact status when the actuator enters an entry slot of an safety switch.
- The operation characteristics shown in the chart above are of the SG-K11 / SG-K12 / SG-K13 and SG-K14 actuators. For the SG-K12A actuator, subtract 0.6 mm 0.024 in.

Safety door switch

Model No.	Cont	act configuration	Operation characteristics				
SG-A1-02-□	2NC	11	0.8 0.031 (Actuator mounting reference position) 0				
SG-A1-12-□	2NC + 1NO	11	11-12 : Contact OFF (opened) 21-22 : 33-34 : : : : : : : : : : : : : : : : : : :				
SG-A1-03-□	3NC	11	11-12 21-22 31-32 (Actuator completely inserted) (Actuator pulled out)				

SPECIFICATIONS

			_							
Ita	Designation	Safe	ety	door switch wit		oid inter	lock			
Item		_		SG-B1		20047.5				
darg		EN 1088, IEC 60947-5-1, EN 60947-5-1, GS-ET-19, UL 508, CSA C22.2 No.14								
	Standards for use			IEC 60204-1,						
	olicable ectives			lachinery directive ow voltage directi						
	Ambient temperature			-13 to +122 °F (No de 0 to +80 °C -40 to			g allowed			
8 F	Ambient humidity			45 to 85	% RH					
Jerati 1	Pollution degree			3 (Insid	de 2)					
σ /	Altitude			2,000 m 6,56	1.68 ft ma	ax.				
	ed insulation age (Ui)	150 V (Ма	or monitor circuit) in, Lock monitor circ veen ground and LE		oid circuit)				
	ulse nstand voltage np)	1.5 kV (Ма	or monitor circuit) in, Lock monitor circ tween ground and L		oid circuit)				
The	ermal current)	-25 to +3 2.5 A (u	55° p t	mperature: °C -13 to +95 °F o 2 circuits) more circuits)	35 to +50 1.0 A (1	temperat 0 °C 95 to circuit) or more	+122 °I			
		le	_	Ue	30 V	125 V	250 V			
		Main circuit,	AC	Resistive load (AC-12)	-	2 A	-			
Rate	ted operational	look monitor	_	middelive load (710 10)	- 2 A	1 A	-			
volta	age (Ue) /	circuit	DC	Resistive load (DC-12) Inductive load (DC-13) Resistive load (AC-12)	1 A	0.4 A 0.22 A	-			
	ed operational			Resistive load (AC-12)	-	2.5 A	1.5 A			
curr	rent (le)	Door	AC	Inductive load (AC-15)	-	1.5 A	0.75 A			
		monitor circuit	ပ	Desistive lead (DO 40)	2.5 A	1.1 A	0.55 A			
		- Circuit		Inductive load (DC-13)	2.3 A	0.55 A	0.27 A			
	c shock protection class	Class II (IEC 61140) (Note 1), (double insulated)								
	rating frequency	900 operations/hour								
	ator operating speed	0.05 to 1.0 m/sec.								
B ₁₀₀		2,0	_	,000 (ISO 13849-						
iviech	hanical durability			000,000 operation		S-E1-19)				
	ctrical ability	100,000 operations min. (900 operations/hour,								
Inte	rlock force			500 N min. (GS-E	ET-19) (N	lote 2)				
Direc	ct opening travel			8 mm 0.31	5 in min.					
	ct opening force			60 N r	min.					
tanc		300 mΩ max. (initial value, 1 m 3.281 ft cable) 700 mΩ max. (initial value, 5 m 16.404 ft cable)								
	tection		_	IP67 (IEC			, 2			
	ock resistance			ction: 100 m/s², D						
resis	ration stance	Malfunction: 10 to 55 Hz, half amplitude 0.35 mm 0.014 in Destruction: 30 Hz, half amplitude 1.5 mm 0.059 in								
	circuit protective device	Use 250 V / 10 A fast acting type fuse								
iviate	erial		_	Enclosure		12 00=0				
Cal	Rated operating voltage			JL style 2464, No.:						
Cab		DC 24 V 100% duty cycle								
	Rated current				Rated voltage × 85 % max. (at 20 °C 68 °F)					
	Rated current Turn on voltage	Ra	ite	d voltage × 85 % r						
olenoid / Indicator	Rated current	Ra	ite		min. (at 2					

lotes: 1)	Basic insulation of 2.5 kV, 1.5 kV impulse withstand voltage is ensured
	between different contact circuits and between contact circuits and LED
	or solenoid in the enclosure. When both SELV (safety extra low voltage)
	or PELV (protective extra low voltage) circuits and other circuits (such as
	230 V AC circuits) are used for the solenoid power and contact circuits
	at the same time, the SELV or PELV requirements are not met any more.

2) The actuator locking strength is rated at 500 N of static load. Do not apply a load higher than the rated value. Do not apply a load higher than the rated value. When a higher load is expected to work on the actuator, provide an additional system consisting of another safety switch without lock (such as the SG-A1 safety switch) or a sensor to detect door opening and stop the machine.

		Designation		O-f-t-d-						
Ita		Designation	Safety door switch							
Iter	$\overline{}$	Series	SG-A1 series							
Applicable standards			EN 1088, IEC 60947-5-1, EN 60947-5-1, GS-ET-15, UL 508, CSA C22.2 No.14							
	Standa	ards for use		IEC 60204-1, I	EN 6020	4-1				
	plicab ective			Machinery directive Low voltage directi						
tion	Amb			+70 °C -13 to +158 °F (No dev			allowed)			
Operating condition		perature	Stora	ige: -40 to +80 °C -40 t						
ting		ent humidity		45 to 85						
pera		ion degree		3 (Insid						
	Altitu			2,000 m 6,561	.68 ft ma	ax.				
	oulse v tage (l	withstand Uimp)		4 k\	/					
	ted in tage (sulation (Ui)		300	V					
Th (Ith		current		2.5	Ą					
_			le	Ue	30 V	125 V	250 V			
		erational	AC	Resistive load (AC-12)	-	2.5 A	1.5 A			
	tage (erational	AC	Inductive load (AC-15)	-	1.5 A	0.75 A			
	rent (I		DC	Resistive load (DC-12)	2.5 A	1.1 A	0.55 A			
		-,	00	Inductive load (DC-13)	2.3 A	0.55 A	0.27 A			
	ectric s tectio	shock in class	Class II (IEC 61140). ☐ (double insulated)							
Pro	otectic	n	IP67 (IEC 60529)							
Sh	ock re	esistance	Malfunction: 300 m/s ² Destruction: 1,000 m/s ²							
	ration		Malfunction: 5 to 55 Hz, half amplitude 0.5 mm 0.020 in Destruction: 30 Hz, half amplitude 1.5 mm 0.059 in							
	eratin	•	1,200 operations/hour							
	tuator erating	g speed	0.05 to 1.0 m/sec.							
B ₁₀			2,000,000 (ISO 13849-1 Annex C Table C.1)							
Me	chani rability		1,000,000 operations min. (GS-ET-15)							
			100,000 operations min.							
	ectrica		(AC-12, 250 V 1.5 A, DC-12 250 V 0.2 A) 1,000,000 operations min.							
du	rability	/	(AC/DC 24 V 100 mA)							
				(1,200 operations/ho						
		ening travel		8 mm 0.31	in min.					
		ening force		60 N r	nin.					
	ntact sistand	ce		00 m Ω max. (initial valudo m Ω max. (initial valudo						
	ort-cir	cuit e device		Use 250 V / 10 A fas	t acting t	ype fuse				
	ndition ort-circ	al uit current	50 A (250 V)							
Ma	terial			Enclosure	: PA66					
Ca	ble		UL style 2464, No.20 AWG 6-core							
	eight		SG-A	1- □ -1 : Approx. 120 g, \$			x. 420 a			
	3						· 9			

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SG-D1 SG-E1 SD3-A1

PRECAUTIONS FOR PROPER USE

Refer to p.1501 for general precautions.

This catalog is a guide to select a suitable product.
 Be sure to read the instruction manual attached to the product prior to its use.

- In order to avoid electric shock or fire, turn the power off before installation, removal, wire connection, maintenance, or inspection of the safety switch.
- If relays are used in the circuit between the safety switch and the load, consider the danger and use safety relays, since welding or sticking contacts of standard relays may invalidate the functions of the safety switch.
- Do not place a PLC in the circuit between the safety switch and the load. Safety and security can be endangered in the event of a malfunction of the PLC.



- Do not disassemble or modify the safety switch, otherwise a breakdown or an accident may occur.
- Do not install the actuator in a location where the human body may come in contact. Otherwise injury may occur.
- Magnet lock type is locked when energized, and unlocked when de-energized. When energization is interrupted due to wire disconnection or other failures, the safety switch may be unlocked causing possible danger to the operators. Magnet lock type must not be used in applications where locking is strictly required for safety. Perform a risk assessment and determine whether solenoid lock type is appropriate.

Both series

- Regardless of door types, do not use the safety switch as a door stop. Install a mechanical door stop at the end of the door to protect the safety switch against excessive force.
- Do not apply external force on the actuator while unlocking, otherwise the actuator may not be unlocked.
- Do not apply excessive shock to the safety switch when opening or closing the door. A shock to the safety switch exceeding 1,000 m/s² may cause damage to the safety switch.
- If the operating atmosphere is contaminated, use a protective cover to prevent the entry of foreign objects into the safety switch through the actuator entry slots. Entry of a considerable amount of foreign objects into the safety switch may affect the mechanism of the safety switch and cause a malfunction.
- Do not store the safety switches in a dusty, humid, or organic-gas atmosphere, or in an area subjected to direct sunlight.
- Use proprietary actuators only. When other actuators are used, the safety switch may be damaged.

SG-B1 series

- The locking strength is rated at 500 N. Do not apply a load higher than the rated value. When a higher load is expected, provide an additional system consisting of another safety switch without lock (such as the SG-A1 safety switch) or a sensor to detect door opening and stop the machine.
- Regardless of door types, do not use the safety switch as a door lock. Install a separate lock using a latch or other measures.
- While the solenoid is energized, the switch temperature rises approximately 35 °C 95 °F above the ambient temperature (to approximately 85 °C 185 °F while the ambient temperature is 50 °C 122 °F). Do not touch to prevent burns. If cables come into contact with the switch, use heat-resistant cables.
- Bouncing will occur on the lock monitor contact during locking and unlocking (reference value: 20 ms).

 Although the SG-K11 / SG-K12 / SG-K12A actuators alleviate shock when the actuator enters a slot in the safety switch, make sure that excessive shock is not applied. If the rubber bushings become deformed or cracked, replace with new ones.

SG-A1 series

 Cover the unused actuator entry slot using the slot plug supplied with the safety switch.

Minimum radius of hinged door

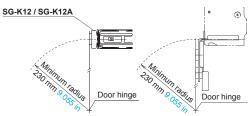
When using the safety switch on hinged doors, refer to the minimum radius of doors shown below. When using on doors with small minimum radius, use the angle adjustable actuator (SG-K13 / SG-K14).

Note: The values indicated in the figures below assume that there is no mechanical interference between the actuator and the safety switch when the door is opened or closed. Because deviation or dislocation of hinged doors may occur in actual applications, make sure of the correct operation before installation.

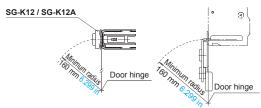
When using the right-angle actuator (SG-K12 / SG-K12A)

SG-B1 series

<When the door hinge is on the extension line of the actuator mounting surface>

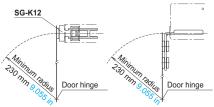


<When the door hinge is on the extension line of the safety switch surface>

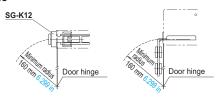


SG-A1 series

<When the door hinge is on the extension line of the actuator mounting surface>



<When the door hinge is on the extension line of the safety switch surface>



PRECAUTIONS FOR PROPER USE

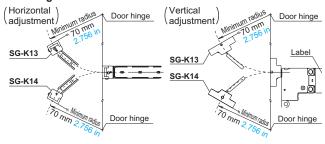
Refer to p.1501 for general precautions.

When using the (SG-K13 / SG-K14) angle adjustable (vertical / horizontal) actuator

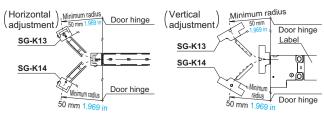
- · When the door hinge is on the extension line of the actuator mounting surface: 70 mm 2.756 in
- · When the door hinge is on the extension line of the safety switch surface: 50 mm 1.969 in

SG-B1 series

<When the door hinge is on the extension line of the actuator</p> mounting surface>

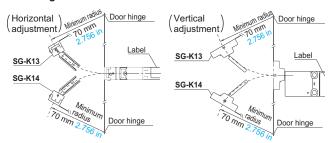


<When the door hinge is on the extension line of the safety</p> switch surface>

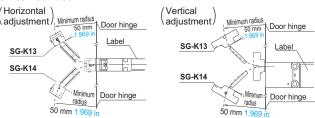


SG-A1 series

<When the door hinge is on the extension line of the actuator</p> mounting surface>



<When the door hinge is on the extension line of the safety</p> switch surface>



Actuator angle adjustment (vertical / horizontal)

- Using the angle adjustment screw (M3 hexagon-socket-head screw), the actuator angle can be adjusted. Adjustable angle: 0 to 20°
- · The larger the adjusted angle of the actuator, the smaller the applicable radius of the door opening. After installing the actuator, open the door. Then adjust the actuator so that its edge can be inserted properly into the actuator entry slot of the safety switch.
- After adjusting the actuator angle, apply Loctite to the adjustment screw so that the screw will not move.

Mounting

· Mount the safety switch on a fixed piece of machinery or guard and the actuator on a hinged door. Avoid mounting both the safety switch and actuator on a hinged door. Doing so may cause equipment failure. For more information about how to mount the devices, see the following diagram:



Note: When mounting the actuator, make sure that the actuator n enters the slot in the correct direction, as shown on the right figure.



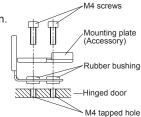
Recommended tightening torque for mounting screws

Safety switch: 1.0 to 1.5 N·m (Three M4 screws)*

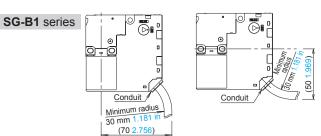
Actuator: 1.0 to 1.5 N·m (Two M4 screws)*

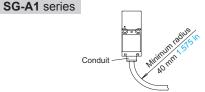
- *The above recommended tightening torques of the mounting screws are the values confirmed with hexagon-socket-head bolts. When other screws are used and tightened to a smaller torque, make sure that the screws do not become loose after mounting.
- · Mounting bolts must be provided by the users.
- · To avoid unauthorized or unintended removal of the safety switch and the actuator, it is recommended that the safety switch and actuator are installed in a secure manner, for example using special screws or welding the screws.
- When installing the SG-K12A actuator, use the mounting plate (supplied with the actuator) on the hinged door, and mount tightly using two M4 screws.

The mounting plate has orientation. Do not lose the mounting plate. Adequate performance cannot be obtained without the plate as the actuator may fall off the door.



- · Do not fasten or loosen the gland at the bottom of the safety switch.
- When bending the cable during wiring, make sure that the cable radius is kept at 30 mm 1.181 in minimum.
- · When wiring, make sure that water or oil does not enter the cable.
- · The solenoid has polarity. Make sure of the correct polarity when wiring.





SG-B2

SD3-A1 ST4

AREA SENSORS

FIBER SENSORS

LASER SENSORS

РНОТО

ELECTRIC SENSORS

PRESSURE FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS

MEASURE-MENT SENSORS

DEVICES

LASER MARKERS

PLC

MACHINE INTERFACES

FA COMPONENTS

MACHINE VISION SYSTEMS

Light Curtains

Control Units SG-B1/SG-A

SG-C1 SG-D1 SG-E1

(Unit: mm in)

PHOTO-ELECTRIC SENSORS MICRO PHOTO-

AREA SENSORS

SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY

PARTICULAR USE SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

COMPONENTS

MACHINE

VISION SYSTEMS UV CURING SYSTEMS

Selection
Guide
Light
Curtains
Safety
Components
Optical Touch
Switch
Control
Units
Definition of
Sensing
Heights

SG-B1/SG-A1
SG-B2
SG-C1
SG-D1
SG-E1
SD3-A1

ST4

DIMENSIONS (Unit: mm in)

5.5 0.21

The CAD data in the dimensions can be downloaded from our website.

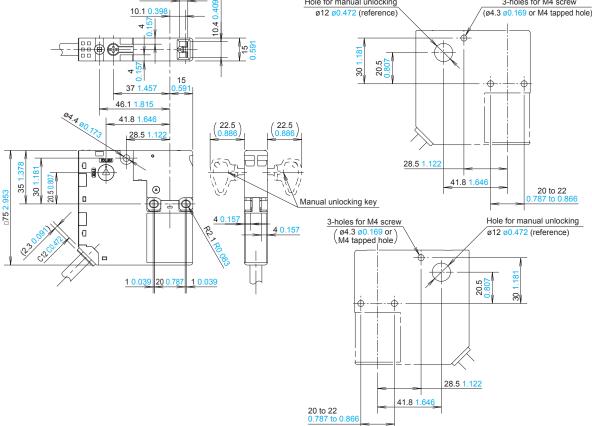
Mounting hole layout
Hole for manual unlocking

12 @0.472 (reference)

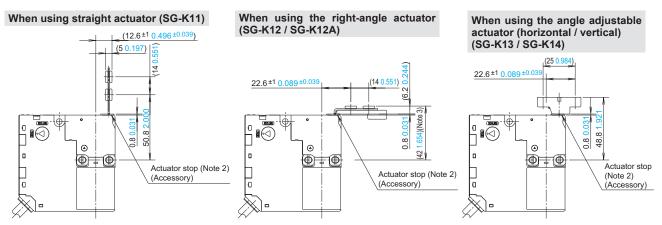
Safety door switch with solenoid interlock

3-holes for M4 screw

(@4.3 @0.169 or M4 tapped hole)



Note 1: Drill mounting holes so that they are properly aligned for the orientation in which the safety switch will be used.



Notes: 2) The actuator stop is used to adjust the actuator position. Remove the actuator stop after the actuator position is mounted. 3) 41.4 1.63 when using **SG-K12**

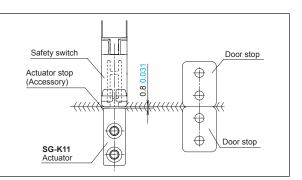
* The tensile strength of the SG-K12 actuator is 100N. If an excessive tensile force is applied, the actuator may fall off the door. When a tensile force exceeding 100N is expected, use the SG-K12A actuator with a plate.

Actuator mounting reference position

As shown in the figure on the right, the mounting reference position of the actuator when inserted in the safety switch is:

The actuator stop on the actuator lightly touches the safety switch.

* The actuator stop is used to adjust the actuator position. Remove the actuator stop after the actuator position is mounted.



DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

SG-A1□ Safety door switch Mounting hole layout 20 to 22 0.787 to 0.866 10.4 0.409 (58 2.283) 2-holes for M4 screw (ø4.3 ø0.169 or M4 tapped) 15 *The safety switch can be 10.1 mounted in two directions. 78 3.071 Slot plug (Note 1) Note 1: Plug the unused actuator entry slot using the plug supplied with 27.6 1.087 the switch. When using straight actuator (SG-K11) When using the right-angle actuator When using the angle adjustable actuator (horizontal / vertical) (SG-K13 / SG-K14) (12.6±1 0.496±0.039) 30.8 1.21 28.8 1. 22.6±1 22.6± 0.8 0.8 0.031 0.8 48.8 6, Actuator stop (Note 2) Actuator stop (Note 2) (Accessory) Actuator stop (Note 2 (Accessory)

Note 2: The actuator stop is used to adjust the actuator position. Remove the actuator stop after the actuator position is mounted.

SG-K11 / SG-K12

Straight actuator (SG-K11)

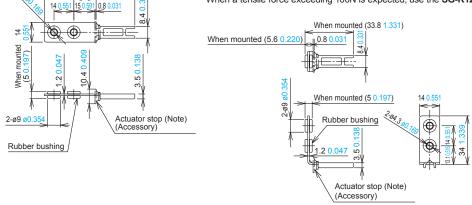
43.2 1.701

(15.8 0.622)

Right-angle actuator (SG-K12)

* The tensile strength of the SG-K12 actuator is 100N. If an excessive tensile force is applied, the actuator may fall off the door.

When a tensile force exceeding 100N is expected, use the SG-K12A actuator with a plate.



Note: The actuator stop is used to adjust the actuator position. Remove the actuator stop after the actuator position is mounted.

Actuator mounting hole layout (Straight actuator, right-angle actuator)



LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

LASER MARKERS

PLC

MACHINE INTERFACES

FA COMPONENTS

MACHINE VISION SYSTEMS

Light Curtains

Optical Touch Switch Control Units

SG-B2

SG-C1 SG-D1

SG-E1

SD3-A1

ST4

PHOTO-ELECTRIC SENSORS MICRO PHOTO-

AREA SENSORS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS PARTICULAR

SENSOR OPTIONS

Vertical

\adjustment/

Orienting

SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

STATIC
ELECTRICITY
PREVENTION
DEVICES

LASER
MARKERS

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

MACHINE VISION SYSTEMS

> CURING SYSTEMS

Selection Guide Light Curtains Safety Components

Control

SG-B1/SG-A1 SG-B2 SG-C1

SG-D1 SG-E1

SD3-A1 ST4

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

SG-K13 / SG-K14 Actuated

Horizontal / vertical angle adjustable actuators (SG-K13)

(Horizontal adjustment)

Orienting 0.8 0.031

Angle adjustment (M3 hexagon-socket-head screw)

0.512 28.2 1.110

7.5 0.295

Actuator stop (Note)
(Accessory)

Angle adjustment
(M3 hexagon-socket-head screw)

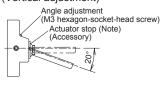
Horizontal / vertical angle adjustable actuators (**SG-K14**)

* The SG-K14 differs from the SG-K13 in that the direction in which the metal parts on the tip of the actuator are embedded is reversed by 180°.

(Horizontal adjustment)

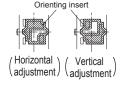
Angle adjustment (M3 hexagon-socket-head screw)

(Vertical adjustment)



Changes in the orientation of adjustment for angle adjustable (horizontal / vertical) actuators

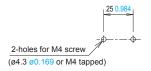
The orientation of actuator adjustment (horizontal / vertical) can be changed using the orienting insert (white plastic) installed on the back of the actuator. Do not lose the mounting plate.



* The base is made of glass-reinforced PA66 (66 nylon). Angle adjustment screws are stainless steel (SUS). When using adhesive on screws, take material compatibility into consideration.

Note: The actuator stop is used to adjust the actuator position. Remove the actuator stop after the actuator position is mounted.

Actuator mounting hole layout (horizontal / vertical angle adjustable actuators)



Manual unlocking key (Accessory: plastic)

