Cylindrical Inductive Proximity Sensor Amplifier Built-in

■ General terms and conditions...... F-7

■ Glossary of terms......P.1482~

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■ Sensor selection guide................................. P.803~

■ General precautions P.1485~





Improved performance, environmental resistance, and operability

BASIC PERFORMANCE

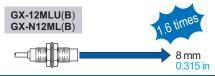
About four times more robust in tightening

As the sensor can be securely tightened, it does not get loose due to vibration or shock.



Long sensing range

GX-12MLU(B)/N12ML(B) feature 1.6 times longer sensing range than previous model [GX-12ML(B)]. It can be mounted at a sufficient distance from the object.



ENVIRONMENTAL RESISTANCE

Spatter-resistant type available DC 2-wire type

As the enclosure is entirely coated by fluorine resin, the sensor can be safely used at a place where welding spatters fly around. Both the pigtail cable and the mating cable are also spatter-resistant.



FUNCTIONS

Visible 2-color indicator

The normally open type [GX-(F)□U(-J)] is equipped with a 2-color indicator. (The normally closed type and GX-N = have the operation indicator

instead.)

and quick.

The operation is easily observable from any direction because the entire sensor tail (transparent, GX-5SU(B): enclosure) lights up.



VARIETIES

Compact size: ø5.4 mm ø0.213 in

GX-5SU(B) is just 5.4 mm 0.213 in in diameter, the smallest in existing DC two-wire sensors. It saves space.



DC 2-wire type Simple wiring

Pigtailed type

GX-□U(B)-J

The wiring cost of the DC 2-wire type is 2/3 that of a conventional model. Further, each of GX-12M(L)U(B), GX-18M(L)U(B), GX-30M(L)U(B) is available as a pigtailed model that makes replacement easy

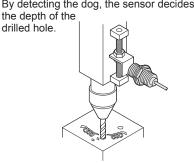
APPLICATIONS

Detecting traveling aluminum pallets

It can reliably detect even aluminum pallets because of its long sensing range.

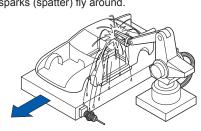
Controlling depth of drilling

By detecting the dog, the sensor decides the depth of the



Positioning object at welding station (GX-F_U-J only)

It can be safely used even where welding sparks (spatter) fly around.



ORDER GUIDE

DC 2-wire type Type Appearance (mm in) Sensing range (Note) Model No. Output Output operation type GX-5SU 1.5 mm 0.059 in ← Maximum operation distance Normally open Non-threaded **GX-5SUB** Normally closed GX-8MU Normally open 2 mm 0.079 in (0 to 1.6 mm 0 to 0.063 in) **GX-8MUB** Normally closed Shielded type GX-12MU Normally open 3 mm 0 118 in Threaded type (0 to 2.4 mm 0 to 0.094 in) **GX-12MUB** Normally closed GX-18MU Normally open 7 mm 0.276 in (0 to 5.6 mm 0 to 0.220 in) **GX-18MUB** Normally closed GX-30MU 10 mm 0.394 in Normally open DC 2-wire Non-contact DC 2-wire type (0 to 8 mm 0 to 0.315 in) GX-30MUB Normally closed **GX-8MLU** 4 mm 0.157 in Normally open (0 to 3.2 mm 0 to 0.126 in) **GX-8MLUB** Normally closed 8 mm 0.315 in GX-12MLU Normally open Non-shielded type Threaded type (0 to 6.4 mm 0 to 0.252 in) **GX-12MLUB** Normally closed 15 mm 0.591 in GX-18MLU Normally open (0 to 12 mm 0 to 0.472 in) **GX-18MLUB** Normally closed GX-30MLU 22 mm 0.866 in Normally open

Note: The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

GX-30MLUB

(0 to 17.6 mm 0 to 0.693 in)

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MEASURE-MENT SENSORS

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VISION SYSTEMS

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GXL GL

GX-M

GX

Normally closed

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PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS

LASER MARKERS PLC

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GXL GL GX-M GX

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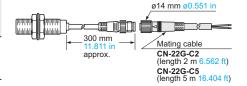
Spatter-resistant of DC 2-wire type (Pigtailed type)

	Туре		Appearance (mm in)	Sensing range (Note)	Model No.	Output	Output operation
			M12 40.5	3 mm 0.118 in ← Maximum operation distance (0 to 2.4 mm 0 to 0.094 in) ← Stable sensing range	GX-F12MU-J		
DC 2-wire	Shielded type	Threaded type	M18 41.5 1.634	7 mm 0.276 in (0 to 5.6 mm 0 to 0.220 in)	GX-F18MU-J	Non-contact DC 2-wire type	Normally open
		•	M30 44.5 1.752	10 mm 0.394 in (0 to 8 mm 0 to 0.315 in)	GX-F30MU-J		

Note: The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

Mating cable

Model No.		Description			
CN-22G-C2	Length: 2 m 6.562 ft	0.3 mm² 2-core flame-resistant, spatter-resistant cable			
CN-22G-C5	Length: 5 m 16.404 ft	with connector at one end Cable outer diameter: ø3.6 mm ø0.142 in			



DC 3-wire type

	Туре		Appearance (mm in)	Sensing range (Note)	Model No.	Output	Output operation	
				3 mm 0.118 in → Maximum operation distance	GX-N12M		Normally open	
			M12 40.5 1.594	(0 to 2.4 mm 0 to 0.094 in) Stable sensing range	GX-N12MB		Normally closed	
	Shielded type	Threaded type	M18 41.5 41.634	7 mm 0.276 in	GX-N18M		Normally open	
	Shielde			(0 to 5.6 mm 0 to 0.220 in)	GX-N18MB		Normally closed	
				10 mm 0.394 in	GX-N30M		Normally open	
DC 3-wire			M30 44.5 1.752	(0 to 8 mm 0 to 0.315 in)	GX-N30MB	NPN open-collector	Normally closed	
DC 3		Threaded type	M12	8 mm 0.315 in	GX-N12ML	transistor	Normally open	
	Ф		40.5	(0 to 6.4 mm 0 to 0.252 in)	GX-N12MLB		Normally closed	
	Non-shielded type		led type		15 mm 0.591 in	GX-N18ML		Normally open
	Von-shie		M18 41.5 1.634	(0 to 12 mm 0 to 0.472 in)	GX-N18MLB		Normally closed	
	_			22 mm 0.866 in	GX-N30ML		Normally open	
			M30 44.5 1.752	(0 to 17.6 mm 0 to 0.693 in)	GX-N30MLB		Normally closed	

Note: The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

ORDER GUIDE

5 m 16.404 ft cable length type

5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) is also available for cable type. When ordering this type, suffix "-C5" to the model No.

(e.g.) 5 m 16.404 ft cable length type of GX-5SU is "GX-5SU-C5".

Pigtailed type

Pigtailed type (standard: cable type) is also available for DC 2-wire type.

• Table of Model Nos.

Ту	/pe	Standard	Pigtailed type (Note)
	Non-threaded	GX-5SU	
	Non-th	GX-5SUB	
		GX-8MU	
	e Be	GX-8MUB	
1	Shielded type	GX-12MU	GX-12MU-J
1 2	Shielded Threaded type	GX-12MUB	GX-12MUB-J
ō	read	GX-18MU	GX-18MU-J
0	卢	GX-18MUB	GX-18MUB-J
OC 2-wire		GX-30MU	GX-30MU-J
		GX-30MUB	GX-30MUB-J
		GX-8MLU	
		GX-8MLUB	
9	type pe	GX-12MLU	GX-12MLU-J
7 0	Non-shielded type Threaded type	GX-12MLUB	GX-12MLUB-J
100	-shie	GX-18MLU	GX-18MLU-J
	Non T	GX-18MLUB	GX-18MLUB-J
		GX-30MLU	GX-30MLU-J
		GX-30MLUB	GX-30MLUB-J

Note: Please order the suitable mating cable separately for pigtailed type.

Mating cable

Model No.		Description
CN-22G-C2	Length: 2 m 6.562 ft	0.3 mm² 2-core flame-resistant, spatter-resistant cable with connector at one end
CN-22G-C5	Length: 5 m 16.404 ft	Cable outer diameter: ø3.6 mm ø0.142 in
CN-24-C2	Length: 2 m 6.562 ft	0.34 mm² 4-core cabtyre cable with connector at one end
CN-24-C5	Length: 5 m 16.404 ft	Cable outer diameter: ø5.0 mm ø0.197 in



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PARTICULAR USE SENSORS

SENSOR OPTIONS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

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FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide

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AREA SENSORS LIGHT CURTAINS/ SAFETY COMPONENTS PRESSURE/ FLOW SENSORS

PARTICULAR USE SENSORS

> SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS

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CURING SYSTEMS

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GXL
GL
GX-M
GX-U/GX-FU

GX

OPTIONS

Designation	Model No.	Description				
Sensor mounting bracket	MS-SS5	For GX-5SU(B)	The sensor is easily mounted with this bracket.			
	MS-H12	For GX-12MU(B) For GX-N12M(B)				
Protection cover	MS-H18	For GX-18MU(B) For GX-N18M(B)	It protects the sensing surface from welding sparks (spatter), etc.			
	MS-H30	For GX-30MU(B) For GX-N30M(B)				

Sensor mounting bracket

• MS-SS5

Protection cover

• MS-H12 • MS-H18

• MS-H30



SPECIFICATIONS

DC 2-wire type

					Shielded type	9			Non-shie	lded type	
Тур		Туре	Non-threaded tyne	Non-threaded type Threaded type				Threaded type			
\		Normally open	GX-5SU	GX-8MU	GX-12MU	GX-18MU	GX-30MU	GX-8MLU	GX-12MLU	GX-18MLU	GX-30MLU
Item		Normally closed	GX-5SUB	GX-8MUB	GX-12MUB	GX-18MUB	GX-30MUB	GX-8MLUB	GX-12MLUB	GX-10MLUB	GX-30MLUB
		tion distance (Note 2)	1.5 mm 0.059 in ±10 %	2 mm 0.079 in ±10 %	3 mm 0.118 in ±10 %	7 mm 0.276 in ±10 %	10 mm 0.394 in ±10 %		8 mm 0.315 in ±10 %	15 mm 0.591 in ±10 %	22 mm 0.866 in ±10 %
		sing range (Note 2)	0 to 1.2 mm 0 to 0.047 in	0 to 1.6 mm 0 to 0.063 in	0 to 2.4 mm 0 to 0.094 in	0 to 5.6 mm 0 to 0.220 in	0 to 8 mm 0 to 0.315 in	0 to 3.2 mm 0 to 0.126 in	0 to 6.4 mm 0 to 0.252 in	0 to 12 mm 0 to 0.472 in	0 to 17.6 mm 0 to 0.693 in
Stan	dard s	sensing object	Iron sheet 6 × 6 × t 1 mm 0.236 × 0.236 × t 0.039 in	Iron sheet 8 × 8 × t 1 mm 0.315 × 0.315 × t 0.039 in	Iron sheet 12 × 12 × t 1 mm 0.472 × 0.472 × t 0.039 in	Iron sheet 18 × 18 × t 1mm 0.709 × 0.709 × t 0.0 39 in		Iron sheet 20 × 20 × t 1 mm 0.787 × 0.787 × t 0.039 in	Iron sheet 30 × 30 × t 1 mm 1.181 × 1.181 × t 0.039 in	Iron sheet 50 × 50 × t 1 mm 1.969 × 1.969 × t 0.039 in	Iron sheet 70 × 70 × t 1 mm 2.756 × 2.756 × t 0.039 in
Hyst	eresis				20 % or les	ss of operation	distance (with	standard sens	sing object)		
Supp	oly volt	tage			12	2 to 24 V DC +1	0 % Ripple	P-P 10 % or le	ss		
Curre	ent co	nsumption (Note 3)					0.8 mA or less				
Output				Non-contact DC 2-wire type • Load current: 3 to 70 mA (Note 4) • Residual voltage: 3 V or less (Note 5)							
	Short	t-circuit protection					Incorporated				
Max.	respo	onse frequency	1.7 kHz	1.2 kHz	1.2 kHz	500 Hz	350 Hz	1 kHz	650 Hz	350 Hz	220 Hz
Oper	ation i	indicator	Normally closed type: Orange LED (lights up when the output is ON)								
2-col	or indi	icator	Normally open type: Lights up in green under stable sensing condition, lights up in orange under unstable sensing condition								
e Ce	Prote	ection	IP67 (IEC), IP67G (Note 6)								
Environmental resistance	Ambi	ent temperature	−25 to +70 °C −13 to +158 °F, Storage: −30 to +80 °C −22 to +176 °F								
resi	Ambi	ent humidity	45 to 85 % RH, Storage: 35 to 95 % RH								
ntal	Volta	ge withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure								
n me	Insula	ation resistance	50 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure								
virc	Vibra	tion resistance	10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each								
		k resistance	1,000 m/s ² acceleration (100 G approx.) in X, Y and Z directions for three times each								
Sens		Temperature characteristics	Over	ambient tempe	erature range -	-25 to +70 °C -	-13 to +158 °F	: within ±10 %	of sensing ran	ge at +20 °C +	-68 °F
varia		Voltage characteristics	Within ±2 % for ±10 % fluctuation of the supply voltage								
Material			Enclosure: Brass (Nickel plated) [Stainless steel (SUS303) for GX-5SU(B), GX-8MU(B) and GX-8MLU(B)] Sensing part: Nylon [Polyalylate for GX-5SU(B)], Indicator part: Nylon [excluding GX-5SU(B)]								
Cable			0.3 mm² [0.15 mm² for GX-5SU(B), GX-8MU(B) and GX-8MLU(B)] 2-core oil, heat and cold resistant cabtyre cable, 2 m 6.562 ft long								
Cabl	e exte	nsion		Ext	tension up to to	otal 50 m 164.0	042 ft is possib	le with 0.3 mm	n², or more, cal	ble.	
Weig	ght (No	ote 7)	Net weight: 20 g approx.	Net weight: 30 g approx.	Net weight: 55 g approx.	Net weight: 95 g approx.	Net weight: 220 g approx.	Net weight: 30 g approx.	Net weight: 55 g approx.	Net weight: 95 g approx.	Net weight: 220 g approx.
Accessories				Nut: 2 pcs., Toothed lock washer: 1 pc.							

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

- 2) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.
- 3) It is the leakage current when the output is in the OFF state.
- 4) The maximum load current varies depending on the ambient temperature. Refer to "I/O CIRCUIT AND WIRING DIAGRAMS (p.856)" for more details.
- 5) When the cable is extended, the residual voltage becomes larger.
- 6) If using the sensor in an environment where cutting oil droplets splatter, the sensor may be deteriorated due to added substances in the oil. Please check the resistivity of the sensor against the cutting oil you are using beforehand.
- 7) The weight of the threaded type includes the weight of two nuts and one toothed lock washer.

SPECIFICATIONS

Spatter-resistant of DC 2-wire type (Pigtailed type)

Туре			Shielded type					
	Туре		Threaded type					
Item	Model No.	GX-F12MU-J	GX-F18MU-J	GX-F30MU-J				
Max.	operation distance (Note 2)	3 mm 0.118 in ±10 %	7 mm 0.276 in ±10 %	10 mm 0.394 in ±10 %				
Stabl	e sensing range (Note 2)	0 to 2.4 mm 0 to 0.094 in	0 to 5.6 mm 0 to 0.220 in	0 to 8 mm 0 to 0.315 in				
Stand	adard sensing object Iron sheet 12 × 12 × t1 mm 0.472 × 0.472 × t 0.039 in Iron sheet 18 × 18 × t1 mm 0.709 × 0.709 × t 0.039 in Iron sheet 30 × 30 × t1 mm 1.181 × 1.18							
Hyste	eresis	20 % or les	ss of operation distance (with standard sens	sing object)				
Supp	ly voltage	12	2 to 24 V DC $^{+10}_{-15}$ % Ripple P-P 10 % or le	ss				
Curre	ent consumption (Note 3)		0.8 mA or less					
Outpi	ut		Non-contact DC 2-wire type • Load current: 3 to 70 mA (Note 4) • Residual voltage: 3 V or less (Note 5)					
	Output operation	Normally open						
	Short-circuit protection		Incorporated					
Мах.	response frequency	1.2 kHz	350 Hz					
2-col	or indicator	Lights up in green under stable sensing condition, lights up in orange under unstable sensing condition						
	Protection	IP67 (IEC), IP67G (Note 6)						
stanc	Ambient temperature	–25 to +70 °C −13 to +158 °F, Storage: –30 to +80 °C −22 to +176 °F						
resis	Ambient humidity	45 to 85 % RH, Storage: 35 to 95 % RH						
Environmental resistance	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure						
nuc	Insulation resistance	50 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure						
invire	Vibration resistance	10 to 55 Hz frequency, 1	.5 mm 0.059 in amplitude in X, Y and Z dire	ctions for two hours each				
	Shock resistance	1,000 m/s² acceleration (100 G approx.) in X, Y and Z directions for three times each						
Sens		Over ambient temperature range –25 to +70 °C –13 to +158 °F: within ±10 % of sensing range at +20 °C +68 °F						
variat		Within	n ±2 % for ±10 % fluctuation of the supply v	oltage				
Mate	rial	Enclosure: Brass (Fluorine resin coated), Sensing part: Polyalylate (Fluorine resin coated), Indicator part: Polyalylate						
Cable		0.3 mm ² 2-core spatter-resistant cable, 0.3 m 0.984 ft long with round type connector						
Cable	e extension	Extension up to to	otal 50 m 164.042 ft is possible with 0.3 mm	n², or more, cable.				
Weig	ht (Note 7)	Net weight: 35 g approx.	Net weight: 75 g approx.	Net weight: 200 g approx.				
Acce	ssories	Nut: 2 pcs. (Fluorine resin coated), Toothed lock washer: 1 pc. (Fluorine resin coated)						

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.

The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

- 3) It is the leakage current when the output is in the OFF state.
- 4) The maximum load current varies depending on the ambient temperature. Refer to "I/O CIRCUIT AND WIRING DIAGRAMS (p.856)" for more details.
- 5) When the cable is extended, the residual voltage becomes larger.
- 6) If using the sensor in an environment where cutting oil droplets splatter, the sensor may be deteriorated due to added substances in the oil. Please check the resistivity of the sensor against the cutting oil you are using beforehand.
- 7) The given weight includes the weight of two nuts and one toothed lock washer.

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PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

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GX-F/H

GL GX-M

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COMPONENTS

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PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIRF-SAVING

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES
ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide Amplifier Built-in Amplifier-

GX-F/H
GXL
GL
GX-M

GΧ

SPECIFICATIONS

DC 3-wire type

Туре				Shielde	ed type				Non-shielded type					
		Threaded type							Threaded type					
Item		Model No.	GX-N12M G	X-N12MB	GX-N18M	GX-N18MB	GX-N30M	GX-N30MB	GX-N12ML	GX-N12MLB	GX-N18ML	GX-N18MLB	GX-N30ML	GX-N30MLB
Max.	operation d	istance (Note 2)	3 mm 0.118 i	in ±10 %	7 mm 0.276	6 in ±10 %	10 mm 0.3	94 in ±10 %	8 mm 0.31	5 in ±10 %	15 mm 0.59	91 in ±10 %	22 mm 0.86	66 in ±10 %
Stable	e sensing r	range (Note 2)	0 to 2.4 mm 0 to	o 0.094 in	0 to 5.6 mm (0 to 0.220 in	0 to 8 mm () to 0.315 in	0 to 6.4 mm	0 to 0.252 in	0 to 12 mm	0 to 0.472 in	0 to 17.6 mm	0 to 0.693 in
Stand	lard sensin	ng object	Iron sheet 12 × 1: 0.472 × 0.472 ×		Iron sheet 18 × 0.709 × 0.709			× 30 × t 1 mm 1 × t 0.039 in	Iron sheet 30 1.181 ×1.18			× 50 × t 1 mm 9 × t 0.039 in	Iron sheet 70 2.756 × 2.75	× 70 × t 1 mm 6 × t 0.039 in
Hyste	resis				2	20 % or les	ss of opera	tion distand	ce (with sta	indard sens	sing object))		
Suppl	y voltage					12	to 24 V D	C +10 % F	Ripple P-P	10 % or le	ess			
Curre	nt consum	ption						10 mA	or less					
Output				 NPN open-collector transistor Maximum sink current: 100 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 1.5 V or less (at 100 mA sink current) 0.4 V or less (at 16 mA sink current) 										
	Output ope	eration	Normally open No	ormally closed	Normally open	Normally closed	Normally open	Normally closed	Normally open	Normally closed	Normally open	Normally closed	Normally open	Normally closed
	Short-circu	uit protection						Incorporated						
Max.	response f	requency	450 Hz 300 Hz			300	Hz	350 Hz 100 Hz 100 Hz				Hz		
Opera	ation indica	ator	Orange LED (lights up when the output is ON)											
e l	Protection		IP67 (IEC), IP67G (Note 3)											
Environmental resistance	Ambient te	emperature	-25 to +70 °C -13 to +158 °F, Storage: -30 to +80 °C -22 to +176 °F											
resis	Ambient hu	umidity	45 to 85 % RH, Storage: 35 to 95 % RH											
ental	Voltage wi	thstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure											
ou L	Insulation i	resistance	50 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure											
Invir	Vibration re	esistance	10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each											
	Shock resi	stance	1,000 m/s² acceleration (100 G approx.) in X, Y and Z directions for three times each											
Sensi	0 1000	rature characteristics	Ov	er ambie	nt temperat	ure range	–25 to +70	°C –13 to +	+158 °F: wit	hin ±10 %	of sensing r	range at +2	0 °C +68 °F	=
variat		ge characteristics	Within ±2 % for ±10 % fluctuation of the supply voltage											
Mater	rial				Enclo	sure: Bras	s (Nickel p	lated), Sen	sing part: I	Nylon, Indi	cator part: 1	Nylon		
Cable	;				0.3 m	nm² 3-core	oil, heat a	nd cold res	istant cabty	/re cable, 2	2 m 6.562 ft	long		
Cable	extension	1			Extensi	on up to to	tal 100 m	328.084 ft i	s possible	with 0.3 mr	m², or more	e, cable.		
Weigl	nt (Note 4)		Net weig 65 g app		Net we 110 g a		Net we 240 g a		Net we 65 g a	eight: approx.	Net we 110 g	eight: approx.	Net we 240 g a	0
Acces	ssories						Nut: 2 po	s., Toothe	d lock wash	ner: 1 pc.				
Notes: 1) Where measurement			ponditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.											

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

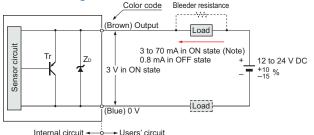
- 2) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.

 The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.
- If using the sensor in an environment where cutting oil droplets splatter, the sensor may be deteriorated due to added substances in the oil.
 Please check the resistivity of the sensor against the cutting oil you are using beforehand.
- 4) The given weight includes the weight of two nuts and one toothed lock washer.

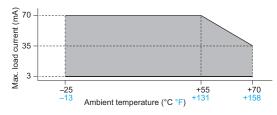
I/O CIRCUIT AND WIRING DIAGRAMS

GX-□U(B) DC 2-wire type

I/O circuit diagram

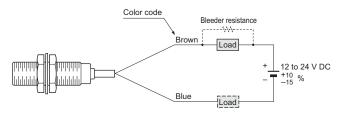


Note: The maximum load current varies depending on the ambient temperature.



Symbols ... ZD: Surge absorption zener diode Tr: PNP output transistor

Wiring diagram



Conditions for the load

- 1) The load should not be actuated by the leakage current (0.8 mA) in the OFF state.
- 2) The load should be actuated by (supply voltage 3 V) in the ON state.
- 3) The current in the ON state should be between 3 to 70 mA DC.
- In case the current is less than 3 mA, connect a bleeder resistance in parallel to the load so that a current of 3 mA, or more, flows.

$GX-\square U(B)-J$ $GX-F\square U-J$

I/O circuit diagram

Color code of mating cable / Connector pin No.

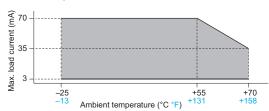
Bleeder resistance
(Brown / 1)
Output
Load
3 to 70 mA in ON state (Note 2)
0.8 mA in OFF state
3 V in ON state

(Blue / 2,4) 0 V
(Note 1)
Internal circuit

Users' circuit

Notes: 1) This is when the mating cable CN-22G-C□ is connected. The connecter pins No.2 and No.4 are short-circuited inside the mating cable connecter. However, when the mating cable CN-24-C□ is connected; GX-□U-J (normally open): (Black / 4) 0 V GX-□UB-J (normally closed): (White / 2) 0 V

The maximum load current varies depending on the ambient temperature.



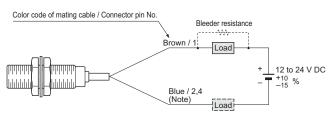
- Conditions for the load

- The load should not be actuated by the leakage current (0.8 mA) in the OFF state.
- 2) The load should be actuated by (supply voltage $3\,\rm V)$ in the ON state. 3) The current in the ON state should be between 3 to 70 mA DC.

In case the current is less than 3 mA, connect a bleeder resistance in parallel to the load so that a current of 3 mA, or more, flows.

Symbols ... ZD: Surge absorption zener diode Tr : PNP output transistor

Wiring diagram

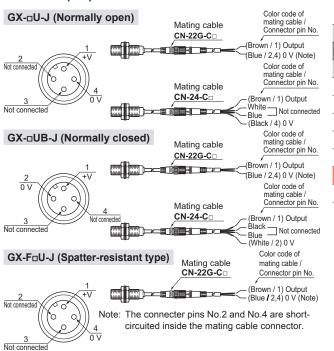


Spatter-resistant of DC 2-wire type

Note: This is when the mating cable CN-22G-C□ is connected. The connecter pins No.2 and No.4 are short-circuited inside the mating cable connecter. However, when the mating cable CN-24-C□ is connected;

GX-□**U-J** (normally open): Black / 4 **GX-**□**UB-J** (normally closed): White / 2

Connector pin position



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INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION

FA COMPONENTS

MACHINE VISION SYSTEMS

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Selection Guide Amplifier Built-in

GX-F/H

GXL

GL GX-M

GX-U/GX-FU/ GX-N

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COMPONENTS PRESSURE / SENSORS

PARTICULAR

SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION

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DEVICES

PLC

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ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE

VISION SYSTEMS

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GX-F/H

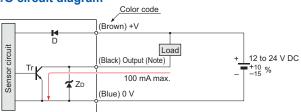
GXL

GL GX-M

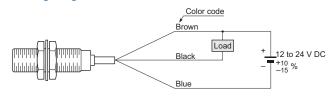
I/O CIRCUIT AND WIRING DIAGRAMS FIBER SENSORS

GX-N□

I/O circuit diagram



Wiring diagram



DC 3-wire type (NPN output)

Internal circuit -► Users' circuit Note: If a capacitive load is directly connected to the output, malfunction may occur.

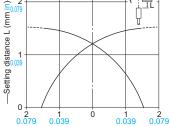
Symbols ... D : Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr: NPN output transistor

SENSING CHARACTERISTICS (TYPICAL)

GX-5SU **GX-5SUB**

Sensing field

Standard sensing object Iron sheet 6 × 6 × t 1 mm 0

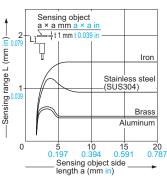


- Center

Operating point & (mm in)

➤ Riaht



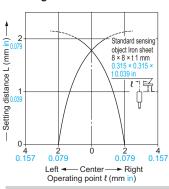


As the sensing object size becomes smaller than the standard size (iron sheet 6 × 6 × t 1 mm $0.236 \times 0.236 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-8MU GX-8MUB

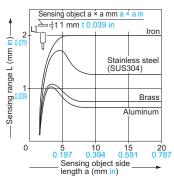
Left ◄

Sensing field



Correlation between sensing object size and sensing range

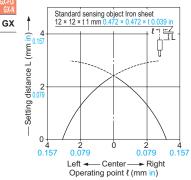
Correlation between sensing object size and sensing range



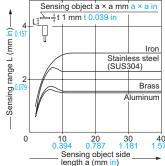
As the sensing object size becomes smaller than the standard size (iron sheet 8 × 8 × t 1 mm $0.315 \times 0.315 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-12MU(B) GX-F12MU-J

Sensing field



Correlation between sensing object size and sensing range



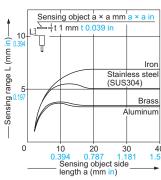
As the sensing object size becomes smaller than the standard size (iron sheet 12 × 12 × t 1 mm $0.472 \times 0.472 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

SENSING CHARACTERISTICS (TYPICAL)

GX-18MU(B) GX-F18MU-J

Sensing field

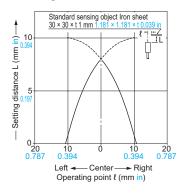
Correlation between sensing object size and sensing range



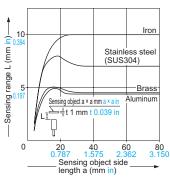
As the sensing object size becomes smaller than the standard size (iron sheet $18 \times 18 \times t$ 1 mm $0.709 \times 0.709 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-30MU(B) GX-F30MU-J

Sensing field



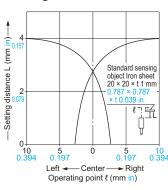
Correlation between sensing object size and sensing range



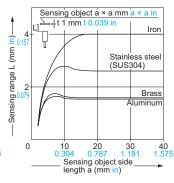
As the sensing object size becomes smaller than the standard size (iron sheet $30 \times 30 \times t$ 1 mm $1.181 \times 1.181 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-8MLU GX-8MLUB

Sensing field



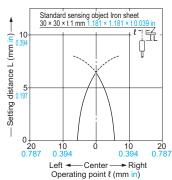
Correlation between sensing object size and sensing range



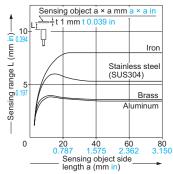
As the sensing object size becomes smaller than the standard size (iron sheet $20 \times 20 \times t$ 1 mm $0.787 \times 0.787 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-12MLU GX-12MLUB

Sensing field



Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (iron sheet $30 \times 30 \times t$ 1 mm $1.181 \times 1.181 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

FIBER SENSORS

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LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

UNITS

SYSTEMS

MEASURE-MENT SENSORS

ELECTRICITY PREVENTION DEVICES

LASER MARKERS

PLC

MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION

FA COMPONENTS

> MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide Amplifier Built-in

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GXL

GL

GX-M

GX-U/GX-FU/ GX-N

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SENSORS

AREA
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COMPONENTS

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SENSORS

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PROXIMITY
SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING

PARTICULAR

SENSORS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION

PREVENTION DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide Amplifier Built-in Amplifier-

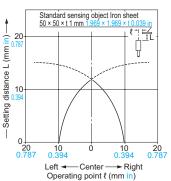
> GX-F/H GXL GL

GX-M GX-U/GX-FU/ GX-N GX

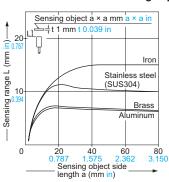
SENSING CHARACTERISTICS (TYPICAL)

GX-18MLU GX-18MLUB

Sensing field



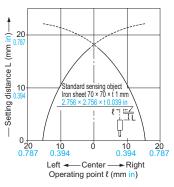
Correlation between sensing object size and sensing range



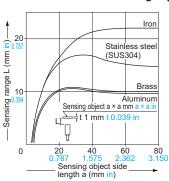
As the sensing object size becomes smaller than the standard size (iron sheet $50 \times 50 \times t$ 1 mm $1.969 \times 1.969 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-30MLU GX-30MLUB

Sensing field



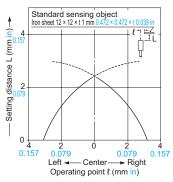
Correlation between sensing object size and sensing range



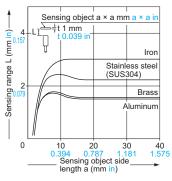
As the sensing object size becomes smaller than the standard size (iron sheet $70 \times 70 \times t$ 1 mm $2.756 \times 2.756 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-N12M GX-N12MB

Sensing field



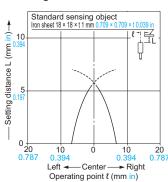
Correlation between sensing object size and sensing range



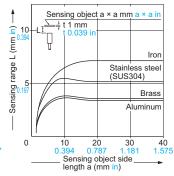
As the sensing object size becomes smaller than the standard size (iron sheet $12 \times 12 \times t$ 1 mm $0.472 \times 0.472 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-N18M GX-N18MB

Sensing field



Correlation between sensing object size and sensing range

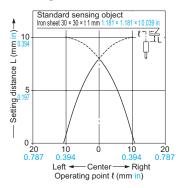


As the sensing object size becomes smaller than the standard size (iron sheet 18 × 18 × t 1 mm $0.709 \times 0.709 \times t \ 0.039$ in), the sensing range shortens as shown in the left figure.

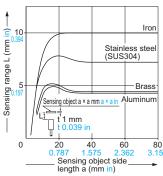
SENSING CHARACTERISTICS (TYPICAL)

GX-N30M GX-N30MB

Sensing field



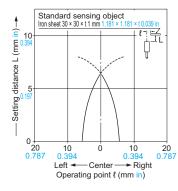
Correlation between sensing object size and sensing range



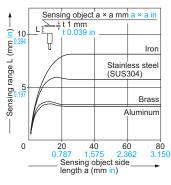
As the sensing object size becomes smaller than the standard size (iron sheet $30 \times 30 \times t$ 1 mm $1.181 \times 1.181 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-N12ML GX-N12MLB

Sensing field



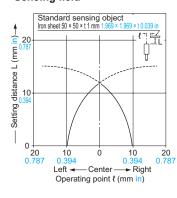
Correlation between sensing object size and sensing range



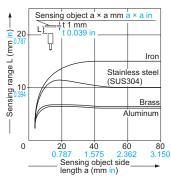
As the sensing object size becomes smaller than the standard size (iron sheet $30 \times 30 \times t$ 1mm $1.181 \times 1.181 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-N18ML GX-N18MLB

Sensing field



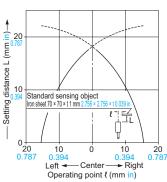
Correlation between sensing object size and sensing range



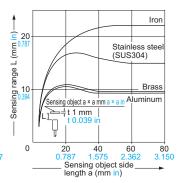
As the sensing object size becomes smaller than the standard size (iron sheet $50 \times 50 \times t$ 1 mm $1.969 \times 1.969 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

GX-N30ML GX-N30MLB

Sensing field



Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (iron sheet $70 \times 70 \times t$ 1 mm $2.756 \times 2.756 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

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LASER SENSORS

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PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSURS

SENSOR OPTIONS

WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS

STATIC ELECTRICITY PREVENTION DEVICES

> LASER MARKERS

PLC

MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION

FA COMPONENTS

> MACHINE VISION SYSTEMS

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Selection Guide

Amplifierseparated

GX-F/H

GXL GL

OV 14

GX-M

PARTICULAR

SENSORS

PLC

CURING

GX-N GX

PRECAUTIONS FOR PROPER USE

Refer to p.1485~ for general precautions.

All models



 Never use this product as a sensing device for personnel protection.

 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Mounting

• The tightening torque should be under the value given below.

Mounting with a set screw

Tighten with the cup-point of a set screw (M4).

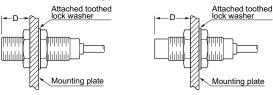
<non-thread< th=""><th>ed type></th><th>Moun</th><th>ting hole proc</th><th>ess dimension</th></non-thread<>	ed type>	Moun	ting hole proc	ess dimension
Set screw (M4)			-C-	}
Model No.	A (mm in)	B (mm in)	C (mm in)	Tightening torque
GX-5SU(B)	5 to 30 0.197 to 1.181	3 0.118	ø5.5 ^{+0.2} ø0.217 ^{+0.008}	0.78 N·m

• Do not fix on the operation indicator or opposite to it.



Mounting with nut

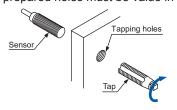
<Shielded of threaded type> <Non-shielded of threaded type>



Model No.	Dimension D (mm in)	Tightening torque		
GX-8MU(B)	3 to 10.3 0.118 to 0.406	5.9 N·m		
GX-0MO(B)	10.3 0.406 or more	11.8 N·m		
GX-12MU(B) GX-F12MU-J	3.5 to 13.5 0.138 to 0.531	10 N·m		
GX-P12MO-3 GX-N12M(B)	13.5 0.531 or more	20 N·m		
GX-18MU(B) GX-F18MU-J	4 to 18 0.157 to 0.709	45 N·m		
GX-P18M(B)	18 0.709 or more	80 N·m		
GX-30MU(B) GX-F30MU-J	5 to 21 0.197 to 0.827	80 N·m		
GX-P30MO-3 GX-N30M(B)	21 0.827 or more	180 N·m		
GX-8MLU(B)	12 0.472 or more	11.8 N·m		
GX-12MLU(B) GX-N12ML(B)	15 0.591 or more	20 N·m		
GX-18MLU(B) GX-N18ML(B)	25 0.984 or more	80 N·m		
GX-30MLU(B) GX-N30ML(B)	30 1.181 or more	180 N·m		

Note: Mount such that the nuts do not protrude from the threaded portion.

 The root truncation of the threads is shallow owing to strengthening of the sensors against tightening.
 When tapping holes on equipment to fix the sensors, the prepared holes must be value in the table below.



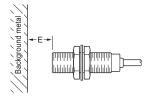
ared hole
.2 mm .283 in
1.2 mm .441 in

Distance from surrounding metal

 As metal around the sensor may affect the sensing performance, pay attention to the following points.

Influence of surrounding metal

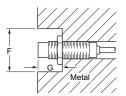
The surrounding metal will affect the sensing performance.
 Keep the minimum distance specified in the table below.



Model No.	E (mm in)
GX-5SU(B)	4.5 0.177
GX-8MU(B)	4.5 0.177
GX-12MU(B) GX-F12MU-J GX-N12M(B)	8 0.315
GX-18MU(B) GX-F18MU-J GX-N18M(B)	20 0.787
GX-30MU(B) GX-F30MU-J GX-N30M(B)	40 1.575
GX-8MLU(B)	8 0.315
GX-12MLU(B) GX-N12ML(B)	22 0.866
GX-18MLU(B) GX-N18ML(B)	45 1.772
GX-30MLU(B) GX-N30ML(B)	75 2.953

Embedding of the sensor in metal

 Sensing range may decrease if the sensor is completely embedded in metal. Especially for the non-threaded type and the non-shielded type, keep the minimum distance specified in the table below.



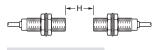
Note: With the non-shielded type, the sensing range may vary depending on the position of the nuts.

Model No.	F (mm in)	G (mm in)
GX-5SU(B)	ø12 ø0.472	3 0.118
GX-8MLU(B)	ø24 ø0.945	12 0.472
GX-12MLU(B) GX-N12ML(B)	ø50 ø1.969	15 0.591
GX-18MLU(B) GX-N18ML(B)	ø75 ø2.953	25 0.984
GX-30MLU(B) GX-N30ML(B)	ø105 ø4.134	30 1.181

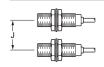
Mutual interference

 When two or more sensors are installed in parallel or face to face, keep the minimum separation distance specified below to avoid mutual interference.

Face to face mounting



Parallel mounting



Model No.	H (mm in)	J (mm in)
GX-5SU(B)	19 0.748	14 0.551
GX-8MU(B)	20 0.787	15 0.591
GX-12MU(B) GX-F12MU-J	35 1.378	20 0.787
GX-18MU(B) GX-F18MU-J	70 2.756	45 1.772
GX-30MU(B) GX-F30MU-J	115 4.528	70 2.756
GX-8MLU(B)	60 2.362	45 1.772
GX-12MLU(B)	145 5.709	95 3.740
GX-18MLU(B)	250 9.843	165 6.496
GX-30MLU(B)	350 13.780	250 9.843
GX-N12M(B)	25 0.984	15 0.591
GX-N18M(B)	50 1.969	35 1.378
GX-N30M(B)	90 3.543	55 2 .165
GX-N12ML(B)	120 4.724	70 2.756
GX-N18ML(B)	180 7.087	125 4.921
GX-N30ML(B)	290 1.417	190 7.480

PRECAUTIONS FOR PROPER USE

Refer to p.1485~ for general precautions.

All models

Sensing range

 The sensing range is specified for the standard sensing object. With a non-ferrous metal, the sensing range is obtained by multiplying with the correction coefficient specified below. Further, the sensing range also changes if the sensing object is smaller than the standard sensing object or if the sensing object is plated.

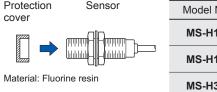
Correction coefficient

Metal Model No.	Iron	Stainless steel (SUS304)	Brass	Aluminum
GX-5SU(B)	1	0.63 approx.	0.32 approx.	0.30 approx.
GX-8MU(B)	1	0.59 approx.	0.32 approx.	0.29 approx.
GX-12MU(B) GX-F12MU-J	1	0.75 approx.	0.51 approx.	0.49 approx.
GX-18MU(B) GX-F18MU-J	1	0.75 approx.	0.50 approx.	0.48 approx.
GX-30MU(B) GX-F30MU-J	1	0.69 approx.	0.44 approx.	0.42 approx.
GX-8MLU(B)	1	0.64 approx.	0.38 approx.	0.38 approx.
GX-12MLU(B)	1	0.67 approx.	0.44 approx.	0.43 approx.
GX-18MLU(B)	1	0.68 approx.	0.45 approx.	0.43 approx.
GX-30MLU(B)	1	0.67 approx.	0.44 approx.	0.43 approx.
GX-N12M(B)	1	0.77 approx.	0.52 approx.	0.51 approx.
GX-N18M(B)	1	0.73 approx.	0.50 approx.	0.48 approx.
GX-N30M(B)	1	0.70 approx.	0.45 approx.	0.44 approx.
GX-N12ML(B)	1	0.66 approx.	0.44 approx.	0.43 approx.
GX-N18ML(B)	1	0.68 approx.	0.46 approx.	0.44 approx.
GX-N30ML(B)	1	0.65 approx.	0.44 approx.	0.43 approx.

Protection cover (Optional)

 It protects the sensing surface from welding sparks (spatter), etc.

Mounting method



Model No.	Applicable model No.
MS-H12	GX-12MU(B) GX-N12M(B)
MS-H18	GX-18MU(B) GX-N18M(B)
MS-H30	GX-30MU(B) GX-N30M(B)

Note: Mount the protection cover so that there is no gap between it and the sensing surface.

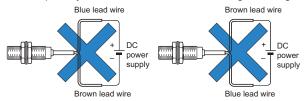
Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Make sure that stress by forcible bend or pulling is not applied directly to the sensor cable joint.

DC 2-wire type

Wiring

The sensor must be connected to a power supply via a load. If the sensor is connected to a power supply without a load, the short-circuit protection makes the sensor inoperable. (The output stays in the OFF state and the indicator does not light up.) In this case, rectify by connecting the power supply via a load. Now, the sensor becomes operable. Further, take care that if the power supply is connected with reverse polarity without a load, the sensor will get damaged.



• For series connection (AND circuit) or parallel connection (OR circuit) of sensors, take care of the following.

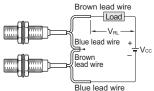
Series connection (AND circuit)

When all sensors are in the ON state, the load voltage VRL is given by: $VRL = VCC - n \times 3$ (V)

Vcc: supply voltage (24 V DC max.) n: number of sensors

Make sure that the load can work properly at this voltage.

Note: The output is generated normally even if the indicator does not light up properly.



Parallel connection (OR circuit)

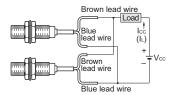
When all sensors are in the OFF state, the load leakage current lcc is given by:

lcc = n × 0.8 (mA) (n: number of sensors)

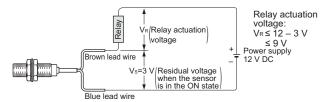
Make sure that the load can work properly.

Note: The load current in the ON state is given by:

 $IL = \frac{Vcc - 3V}{Load \ resistance} \ (mA)$ The load current must be 3 mA × n \leq IL \leq 70 mA (n: number of sensors turned ON)

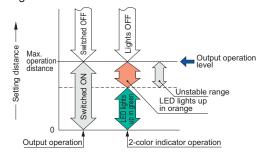


 The residual voltage of the sensor is 3 V. Before connecting a relay as the load, take care of its actuation voltage. (Some 12 V relays may not be usable.)



2-color indicator [GX-(F)□U(-J) only]

 When the sensing object is in the stable sensing range, the LED lights up in green, and when the sensing object is in the unstable sensing range, the LED lights up in orange. While the LED lights up in green, the sensing is performed stably without being affected by temperature drifts or voltage fluctuations.



FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS STATIC FLECTRICITY

STATIC ELECTRICITY PREVENTION DEVICES LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY

FA COMPONENTS

MACHINE VISION SYSTEMS UV CURING SYSTEMS

SYSTEMS

Selection Guide Amplifier Built-in Amplifiersenarated

GX-F/H GXL

GL CV M

GX-M GX-U/GX-FU/ GY-N

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LASER MARKERS PLC

HUMAN MACHINE INTERFACES ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

CURING SYSTEMS

Selection Guide Amplifier Built-in Amplifier-

GX-F/H GXL GL GX-M

> GX.N GX

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

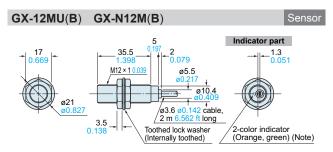
GX-5SU GX-5SUB

2-color indicator (Orange, green) (Note)

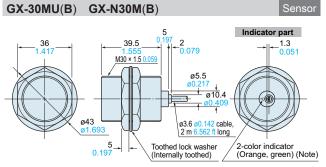
1.5
0.069

1.6.5
4
02.9 © 0.114 cable, 2 m 6.562 ft long

Note: **GX-5SUB** has an operation indicator (orange) instead of the 2-color indicator.

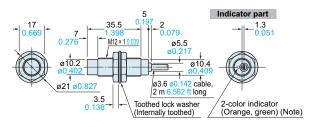


Note: **GX-12MUB** and **GX-N12M(B)** have an operation indicator (orange) instead of the 2-color indicator.

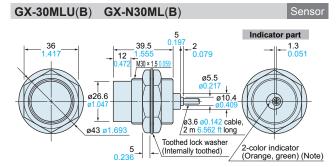


Note: **GX-30MUB** and **GX-N30M(B)** have an operation indicator (orange) instead of the 2-color indicator.

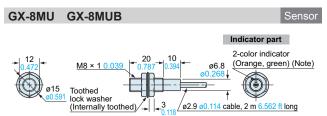
GX-12MLU(B) GX-N12ML(B)



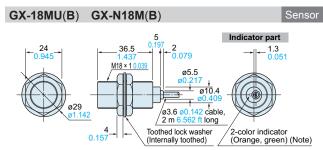
Note: **GX-12MLUB** and **GX-N12ML(B)** have an operation indicator (orange) instead of the 2-color indicator.



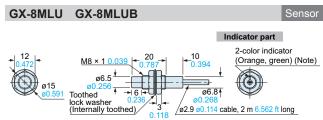
Note: **GX-30MLUB** and **GX-N30ML(B)** have an operation indicator (orange) instead of the 2-color indicator.



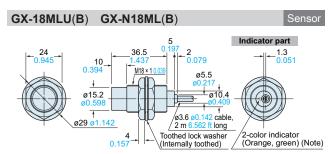
Note: **GX-8MUB** has an operation indicator (orange) instead of the 2-color indicator.



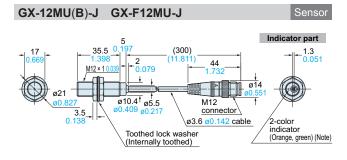
Note: **GX-18MUB** and **GX-N18M(B)** have an operation indicator (orange) instead of the 2-color indicator.



Note: **GX-8MLUB** has an operation indicator (orange) instead of the 2-color indicator.



Note: **GX-18MLUB** and **GX-N18ML(B)** have an operation indicator (orange) instead of the 2-color indicator.



Note: **GX-12MUB-J** has an operation indicator (orange) instead of the 2-color indicator.

DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

GX-18MU(B)-J GX-F18MU-J (300) 36.5 M18 × 1 ø5.5 M12 ø10.4 connector ø3.6 ø0.142 cable 0.157 (Orange, green) (Note)

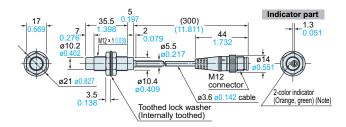
Note: GX-18MUB-J has an operation indicator (orange) instead of the 2-color indicator.

Toothed lock washer

(Internally toothed)

GX-12MLU-J GX-12MLUB-J

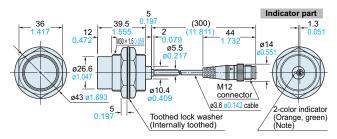
Sensor



Note: GX-12MLUB-J has an operation indicator (orange) instead of the 2-color indicator.

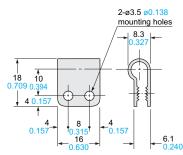
GX-30MLU-J GX-30MLUB-J

Sensor

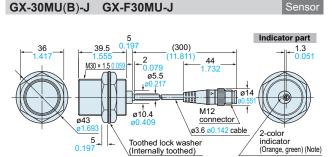


Note: GX-30MLUB-J has an operation indicator (orange) instead of the 2-color indicator.

MS-SS5 Sensor mounting bracket for **GX-5SU(B)** (Optional)



Material: Nvlon 66



Note: GX-30MUB-J has an operation indicator (orange) instead of the 2-color indicator.

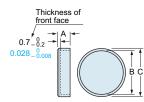
GX-18MLU-J GX-18MLUB-J

Sensor

(300)10_ ø15.2 ø10.4 connector ø3.6 ø0.142 cable 2-color indicator 0.15 Toothed lock washer (Orange, green) (Note) (Internally toothed)

Note: GX-18MLUB-J has an operation indicator (orange) instead of the 2-color indicator.

MS-H12 MS-H18 Protection cover (Optional) MS-H30



Material: Fluorine resin

Symbol Model No.	А	В	С	Applicable model No.
MS-H12	5	ø11.5 ø0.453	ø14 ø0.551	GX-12MU(B) GX-N12M(B)
MS-H18	6	ø17.5 ø0.689	ø20 ø0.787	GX-18MU(B) GX-N18M(B)
MS-H30	8	ø29.4 ø1.157	ø33 ø1.299	GX-30MU(B) GX-N30M(B)

AREA SENSORS

LIGHT CURTAINS / SAFETY COMPONENTS

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GX-M