

- Important Notes on exporting this product or equipment containing this product; If the end-user or application of this product is related to military affairs or weapons, its export may be controlled by "Foreign Exchange and Foreign Trade Control Law" of Japan where export license will be required before product can be exported
- · This product is designed and manufactured for use in General Purpose Industrial Equipment and it is not intended to be used in equipment or system that may cause personal injury or death.
- All servicing such as installation, wiring, operation, maintenance and etc., should be performed by qualified personnel only.
- Tighten mounting screws with an adequate torque by taking into consideration strength of the screws and the characteristics of material to which the product will be mounted. Over tightening can damage the screw and/or material; under tightening can result in loosening.
- Install safety equipment to prevent serious accidents or loss that is expected in case of failure of this product.
- Consult us before using this product under such special conditions and environments as nuclear energy control, aerospace, transportation, medical equipment, various safety equipments or equipments which require a lesser air contamination.
- · We have been making the best effort to ensure the highest quality of our products, however, some applications with exceptionally large external noise disturbance and static electricity, or failure in input power, wiring and components may result in unexpected action. It is highly recommended that you make a fail-safe design and secure the safety in the operative range.
- · If the motor shaft is not electrically grounded, it may cause an electrolytic corrosion to the bearing, depending on the condition of the machine and its mounting environment, and may result in the bearing noise. Checking and verification by customer is
- Failure of this product depending on its content may generate smoke of about one cigarette. Take this into consideration when the application of the machine is clean room related.
- Please be careful when using the product in an environment with high concentrations of sulfur or sulfuric gases, as sulfuration can lead to disconnection from the chip resistor or a poor contact connection.
- Do not input a supply voltage which significantly exceeds the rated range to the power supply of this product. Failure to heed this caution may lead to damage of the internal parts, causing smoke and/ or fire and other troubles.
- · The user is responsible for matching between machine and components in terms of configuration, dimensions, life expectancy, characteristics, when installing the machine or changing specification of the machine. The user is also responsible for complying with applicable laws and regulations.
- Manufacturer's warranty will be invalid if the product has been used outside its stated specifications.
- Component parts are subject to minor change to improve performance.
- Read and observe the instruction manual to ensure correct use of the product.

Repair

Consult to the dealer from whom you have purchased this product for details of repair work. When the product is incorporated to the machine you have purchased, consult to the machine manufacturer or its dealer.

URL

Electronic data of this product (Instruction Manual, CAD data) can be downloaded from the following web site; https://industry.panasonic.com/global/en/

- * MINAS, TUNE COMPASS, Realtime Express and RTEX, the RTEX logo are registered trademarks or trademarks of Panasonic Holdings Corporation in Japan and
- Realtime Express is a high-speed synchronous motion network developed by Panasonic Holdings Corporation.
- · EtherCAT is a patented technology and registered trademark licensed by Beckhoff Automation GmbH in Germany.



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2025.2

Panasonic INDUSTRY

Servo System MINAS A7 Family



Industry-leading motion performance* for quick and intuitive adaptation to demanding situations

*As of September 2023, according to in-house research.



2025.2

Agile Adaptability

Increase the productivity of machine, people and applications by adapting quickly and intuitively to demanding situations.

Basic servo performance that further enhances machine performance

The MINAS A7 achieves the industry's highest motion performance*, follows commands faithfully and provides strong resistance against disturbances.

Increased responsiveness to machines enables higher speed and higher precision.

*As of September 2023, according to in-house research

Optimization of man-machine operations through servo intelligence

Making the servo intelligent simplifies setup, which used to take long hours of development, through auto-tuning functions, maintenance functions, and application optimization.

Increase the productivity of machines, people and applications by allowing them to adapt quickly and intuitively to more demanding situations.

Machines
Agile
Adaptability
People Applications



Agile Adaptability to Machines

Immediate response to commands and disturbances

Industry-leading* basic motion performance is faithful to commands and has strong resistance to disturbances. *As of September 2023, according to in-house research.

Encoder resolution 27 bit, Speed response frequency 4.0 kHz or more, Max. motor rotational speed 7150 r/min *

Agile Adaptability to People

Immediate response at start-up and when trouble occurs

Expanded auto tuning, from easy start-up to automation of high level tuning. Quick response with drive recorder function when trouble occurs.

Ultra-high precision **precAlse TUNING** High precision **One Minute TUNING** Immediate finishing **TUNINGLESS**

Agile Adaptability to Applications

Immediate adaptation to specific applications

Application-specific functions are achieved without a controller. Sensor direct input system contributes to highly responsive control.

Displacement control Pressure control High-precision gantry control

elopment Under de

Under development



MINAS A7 Line-up

Servo system corresponding to various system configurations



SERVO DRIVER

Rotation type





Servo driver with open network EtherCAT

MINAS A7B

Standard type A7BE

Multifunctional type A7BF

Application specialized type A7BR

Special order



Servo driver with high-speed comm network Realtime Express

MINAS A7N

Standard type A7NE

Multifunctional type A7NF

Application specialized type A7NR

Special order

Analog/Pulse train Modbus comms

Under development

MINAS A7S

Position control type A7SE

Multifunctional type A7SF

Application specialized type A7SR

Special order

Linear DD motor type

Special order

A7BL

A7SM



Multifunctional type A7BM Application specialized type A7BV



Analog/Pulse train

Modbus comms

Ether CAT.

Standard type A7NL A7NM Multifunctional type

Application specialized type A7NV

Multifunctional type

A7SL Position control type

Application specialized type A7SV

SERVO MOTOR



High inertia

MHMG

50 W to 1.0 kW (3000 r/min rated) 1.0 kW to 5.0 kW (2000 r/min rated) Under development

Medium inertia

MDMG Under development

1.0 kW to 5.0 kW

Low speed large torque

Medium inertia

MGMG Under development

850 W to 4.4 kW

Low inertia

MSMG Under development

50 W to 5.0 kW

EtherCAT/RTEX Controller



Motion Controller GM₁

PLC programming standardized

- EC61131-3 standard compliance, PLCopen, LD/ST/FBD/SFC/IL/CFC

PLC and motion integrated

- Shortest cycle: 500 µs, Multitask control

Expansive communication interface

- RTEX, EtherCAT
- OPC UA server, FTP server
- Ethernet/IP, Modbus, CodesysV3 communication

Support Tools

Servo motor setup support software



It supports the setup of servomotors, setup, test driving, monitoring, maintenance and troubleshooting, **PANATERM** with extensive adjustment functions.

Launced soon

Servo motor selection software

This tool is used to select the motor capacity by combination of mechanism elements. Optional items can also be



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Motor List



		50 W	100 W	200 W	400 W	750 W	850 W	1.0 kW		1.3 kW	1.5 kW	1.8 kW	2.0 kW	2.4 kW	2.9 kW	3.0 kW	4.0 kW	4.4 kW	5.0 kW
_в М	100 V	40	40 (7150 n(n;i))	60	60 (C700 (tria)														
High inertia M M	200 V	40	(7150 r/min)	60	(6700 r/min)	80		80 3000 r/min (6700 r/min)			130		180			180	180		180
		3	000 r/min (7150 r/mir	n)	3000 r/min (6700 r/min)	3000 r/min (6000 r/min)		130 (3000 r/min)							2000 r/min (3000 r/min	1)			
Medium in individual in individual in individual in individual individual in individual	200 V							130 2000 r/min (3000 r/min)			130		130		2000 r/min (3000 r/min	130	180		180
Under development																			
Medium inertial Medium inertial Cow-speed fording Medium inertial Under-development	200 V						130			130		130		180	180			180	
Under									Undon	developme		500 r/min (3000 r/mii 	n)						
Low inertia MSMC	100 V	38	38 3000 r/min (7150 r/mir	60	60 3000 r/min (6700 r/min)				Officer	developme	iii.								
Low ine				')	000017111111 (070017111111)														
	200 V	38	38	60	60	80		80 100			100		100		0000 / : /5000 / :	120	130		130
Under development		3	8000 r/min (7150 r/mir 	n)	3000 r/min (6/00 r/min)	3000 r/min (6000 r/min)		3000 r/min (6700 r/min)							3000 r/min (5000 r/mii 	1)			

Driver List

0	pen network EtherCAT-cor	mpatible servo driver
М	CHINE THE LINE OF THE COL	ilputible sell to ultitel

Ether CAT.			Rotation type			Linear/DD motor type Special order product Under development				
		Standard type A7BE type	Multi-function type A7BF type	Application specialized type A7BR type		Standard type A7BL type	Multi-function type A7BM type	Application specialized type A7BV type		
method	Position/Velocity/Torque control	•	•	•		•	•	•		
Control	Full-closed control		•	•						
e	External scale		•	•			•	•		
nterfac	Safety connector		•	•			•	•		
Ī	Sensor feedback			•				•		

High-speed communication Realtime Express-compatible network servo driver

	DTEV		Rotation type		Linear/DD motor type [Special order product] [Under development]				
	RTEX Realtime Express	Standard type A7 NE type	Multi-function type A7NF type	Application specialized type A7NR type	Standard typ A7NL ty		Application specialized type A7NV type		
method	Position/Velocity/Torque control	•	•	•	•	•	•		
Control method	Full-closed control		•	•					
90	External scale		•	•		•	•		
Interfac	Safety connector		•	•		•	•		
	Sensor feedback			•			•		

Analog/pulse train Modbus communication

			Rotation type	Under development	Linear/DD motor type Special order product Under development				
		Position control type A7SE type	Multi-function type A7SF type	Application specialized type A7SR type	Position control type A7SL type	Multi-function type A7SM type	Application specialized type A7SV type		
	Position control	•	•	•	•	•	•		
	Block operation	External contact only	External contact or Modbus communication	External contact or Modbus communication	External contact only	External contact or Modbus communication	External contact or Modbus communication		
ethod	Velocity control	•	•	•	•	•	•		
Control method	Internal velocity command	External contact only	External contact or Modbus communication	External contact or Modbus communication	External contact only	External contact or Modbus communication	External contact or Modbus communication		
ဝိ	Torque control		•	•		•	•		
	Full-closed control		•	•					
	Block operation		External contact or Modbus communication	External contact or Modbus communication					
	1								
	Pulse	•	•	•	•	•	•		
	Analog		•	•		•	•		
ace	Modbus		•	•		•	•		
Interfa	External scale		•	•	•	•	•		
	RS-232, RS-485		•	•		•	•		
	Safety connector		•	•		•	•		
	Sensor feedback			•			•		

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Improved basic performance directly linked to equipment performance

Servo system boasting industry-leading motion performance

*As of September 2023, according to in-house research

Increasing gain by improving basic performance allows for immediate response to commands and disturbances

High precision

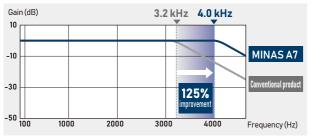
Control performance that achieves smoother and more accurate operation

Improved machining quality through high response control

Speed response frequency

43.2 (Conventional product) Industry-leading KHz or more

Velocity response frequency has been increased to 125% compared to conventional models. As gain can be increased, an immediate response to both commands and disturbances is possible, improving machining quality.



*As of September 2023, according to in-house research

al product) Industry-

Encoder resolution

performance

Improved positioning

27_{bit}

Industryleading

Thanks to the industry's highest* resolution, positioning performance is greatly improved with smooth movement to the target position and accurate stopping.



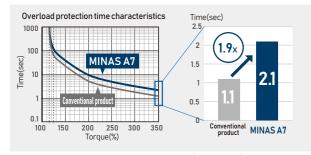
*As of September 2023, according to in-house research

Stable operation

Increased durability

Extending overload operation time

Reducing the heat generation of the motor extends operating time during overload by 1.9 times compared to conventional models. This contributes to the stable operation of equipment that operates for long periods of time in high-load areas, such as press machines and robots.



*Example of 350% load (while rotating) with a 200 W motor

Space saving

More flexible installation

Further miniaturization and weight reduction

Both servo motors and amplifiers have been further miniaturized. The motors contribute to improved control performance by reducing the size, weight, and inertia of robots and equipment in which the motors are used.



High speed

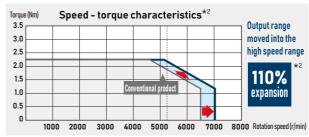
Increased speed for a shorter takt time

Increased output without changing the size of the motor

Max. motor rotational speed

7150** 46500 r/min

The MINAS A7 is smaller than conventional models, and the operation range has been expanded to $110\%^{*2}$. By expanding output to the high speed range, equipment velocity has been improved without changing to a larger motor.



*1: For MHMG022

detailed command output

High precision with

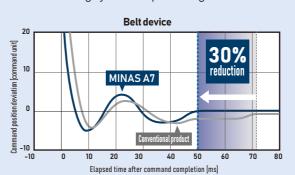
Minimum communication cycle (Conventional product) Ether CAT RTEX 125 μ s 62.5 μ s

The minimum communication cycle is 1/2 that of conventional models. It can respond to the control cycle of controllers that are becoming ever faster, allowing for more detailed control.



Stop precisely at the target position Improved positioning setting time

In addition to improved motor and encoder performance and an evolution of our proprietary positioning algorithm, resonance and mechanical vibration are automatically removed for highly accurate positioning.



Contributing to improved equipment performance

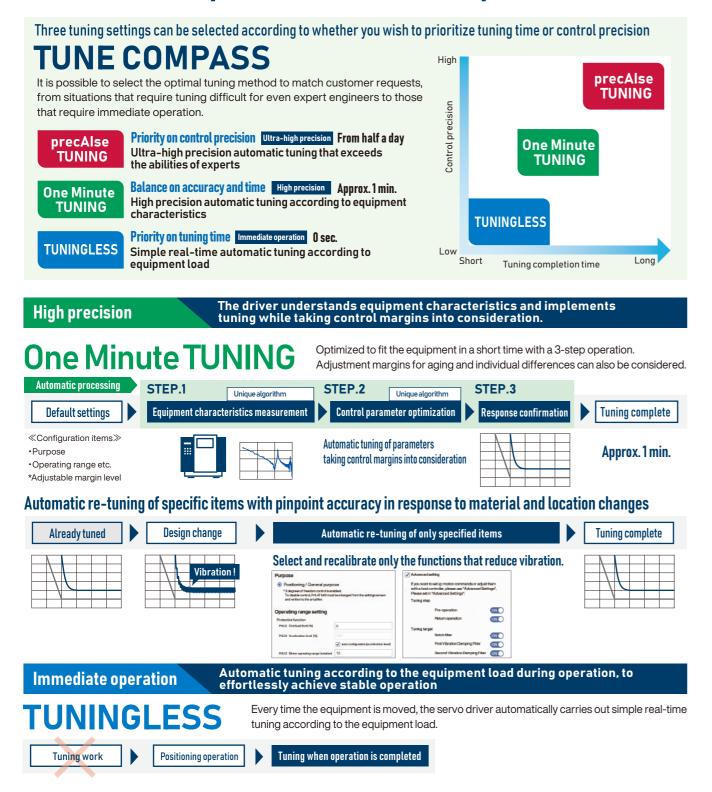


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From simple tuning to ultra-high precision tuning that require expert skill **Automatic tuning reduces startup engineering man-hours**

Optimal man-machine coordination during tunig is achieved through servo intelligence

Immediate response even at start-up



Ultra-high precision

The Al uses expert judgment to easily achieve ultra-high precision tuning

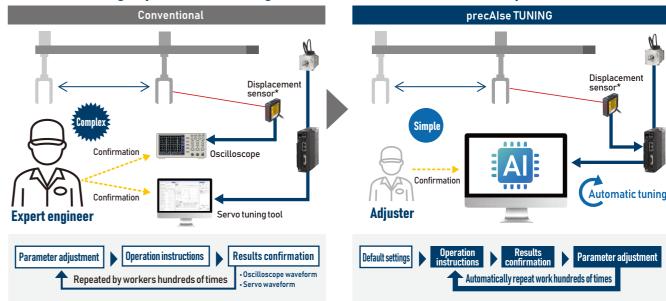
precAlse TUNING

Complex tuning that take several days even for expert engineers are automatically optimized by Al just by setting the conditions, making μm level ultra-high precision tuning easily achievable.



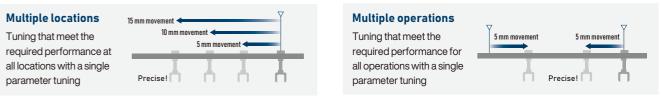
[Applicable equipment] Equipment such as mounters, coating equipment and processing machines which require ultra-precise positioning accuracy

Al achieves high-precision tuning that exceeds the abilities of experts.



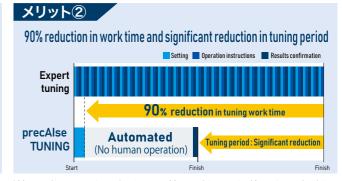
*When using a Displacement sensor to detect vibration at the tip of the devic

High level of automatic tuning satisfies performance requirements for all locations and operations





^{*} Measured in our experimental environment. Measurement of the settling time required for the position deviation to settle within a specified settling range.



^{*} Measured in our experimental environment. Measured time required for tuning work to bring the position deviation within the specified settling range.

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Increase productivity from start-up to maintenance Monitoring/diagnostic function

Optimal man-machine coordination during maintenance work is achieved through servo intelligence

Immediate response even for maintenance work

When trouble occurs

Understand the cause and resolve

By recording data before and after trouble occurs, the cause can be analyzed and the issue quickly solved.



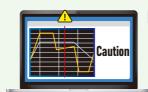
Drive recorder function



Before trouble occurs

Prevent trouble from occurring

Detects signs of abnormal equipment characteristics, notifying the user before an error occurs. The timing of mechanical adjustments and parts replacement can be understood before equipment stops due to an error.



Deterioration diagnosis function



When trouble occurs

Record signal waveforms and error information before and after trouble occurs, on a single servo driver

Drive recorder function Under development*

Servo drivers are equipped with a logging function. Since data can be recorded and saved in the servo itself, it is possible to collect data in detailed cycles, allowing for a detailed analysis of what happened when an error occurs.



Servo driver with

logging function

Up to 32 data sets

can be saved

Complete functionality inside the servo

- Simple setup
- High-speed logging
- Transmission to a host system not required
- Data security ensured

Before After Records data before and after errors

Analysis is possible on multiple axes together with time series data

The time stamp function can be used to understand the details of alarm occurrence times for each axis, making it possible to identify the axis on which the alarm occurred first, the axis with the accompanying alarm, etc., allowing for an analysis of the root cause of the problem.

Before trouble occurs

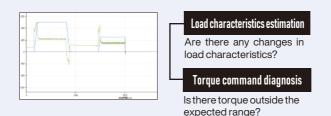
Monitor servo motor status in real time to predict and prevent trouble before it occurs

Deterioration diagnosis function Under development*

Catch unusual equipment/motor characteristics during operation

Equipment in operation

Catch signs of changes to characteristics



When signs are detected/ during periodic maintenance

Proactive maintenance of detected suspect areas

Mechanical adjustment/parts replacement for suspect areas

Immediate response

Abnormal noise risk estimation

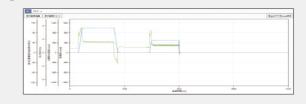
Is there any deterioration of the ball screw mechanism, etc., for the specified servo axis?

Under development

Load characteristics estimation

Continuously diagnoses changes in load characteristics to detect signs that a motor is not moving as smoothly as usual.

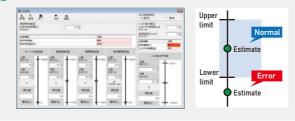
Monitor servo data in real time



Estimate the load characteristics

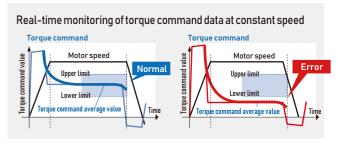
- · Inertia ratio estimate
- Offset load estimate
- Dynamic friction estimate
- · Viscous friction estimate

3 Warn if an estimate is out of the set range



Torque command diagnosis

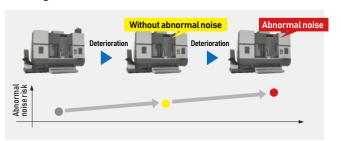
Constantly diagnoses torque commands during operation at a constant speed to detect issues in drive parts and the motor itself before a malfunction occurs.



Abnormal noise risk estimation

Under development

The risk of abnormal noise due to oscillation can be estimated and diagnosed before it occurs.



*Release schedule will vary depending on the series and capacity. Please contact us for details

12 | Panasonic Industry Co., Ltd. Panasonic Industry Co., Ltd. | 13 Specialized for applications

Simple installation with no need for a host controller program

Application specialized type

Sensor direct feedback (Displacement control)

Sensor direct feedback (Pressure control) Under development

High-precision gantry control Under development

Analog, pulse train,

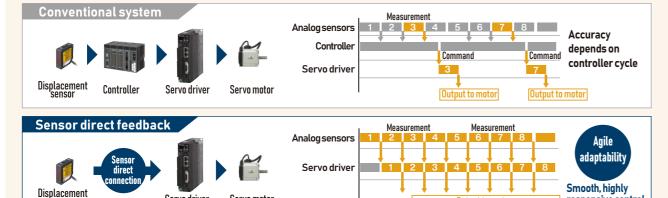


High responsiveness and smooth control not dependent on a controller

Sensor direct feedback

Servo driver

Analog data from sensors, etc., is directly input to the servo driver, allowing high-speed response control simply by setting up the servo driver. This makes it possible to eliminate complex host controller programs required in the



Sensor direct feedback

Accurate position correction according to workpiece variation

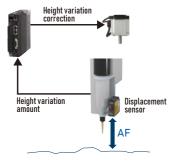
Displacement control (Auto-focus control, meandering control)

Servo motor

Full-closed control that is completed within the driver through direct input of the displacement sensor to the servo driver. The high-speed feedback control is not dependent on a host controller. providing a high-speed response to workpiece variations.

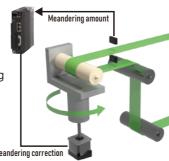
Auto-focus control

Achieves high-quality processing/coating with a constant clearance, even for workpieces with varying heights



Meandering control

No special unit is required for meandering correction, as high-precision meandering control is achieved with



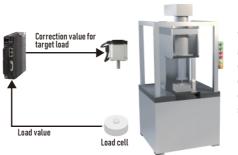
Lithium-ion battery winding machines Packing machines Laser processing machines

Sensor direct feedback

Simplifies complex control programs for stable, highly precise pressure control

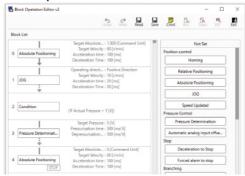
Pressure control Under development*

High response and stable operation control is achieved through full-closed control that is completed within the driver by directly inputting the pressure sensor output signal to the servo driver.



The simple block operation editor allows for immediate configuration of motion patterns with intuitive operation. High response pressure control is achieved simply by selecting control mode switching.

Block operation editor

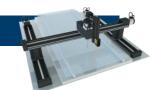


Example

Gantry control model

Advanced coordination control, ease of use and safety functions ideal for gantry mechanisms

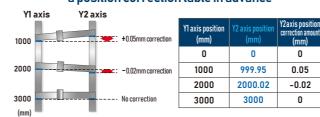
High-precision gantry control



Precise Gantry torsion correction (table)

Measure positional deviation between two axes beforehand and save as a table to correct torsion and improve positioning accuracy.

Correct by creating and operating a position correction table in advance



Simpler Gain tuning optimization

Gantry mechanism tuning, which used to require complex tuning, is now quicker and easier.

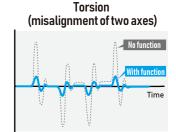
Gantry torsion correction (real-time)

Torque interference is reduced by detecting and correcting torsion between axes in real time, enabling high speed operation.



Coordinated communication





Safer Coordinated stoppage during an alarm

When an alarm occurs on one axis, the two axes are stopped in a coordinated manner to prevent mechanical damage.

*Response time will vary depending on the series and capacity. Please contact us for details.

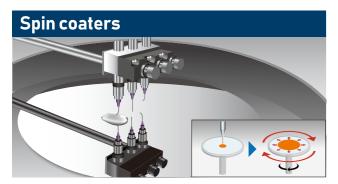
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Contributing to improved equipment performance



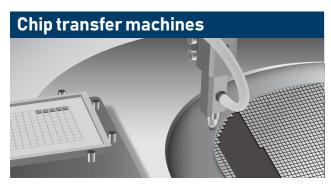
Semiconductor manufacturing process

In response to the demand for miniaturization and multi-layering of semiconductor chips, higher speed and higher precision control is required in each manufacturing process.



Chemical solutions are evenly spread by rotating the wafer. The high-speed rotation contributes to increased thinness.

Max. motor rotational speed 7150 r/min



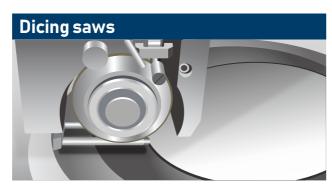
Suppresses minute tip vibrations and realizes high-speed pick & place of microscopic IC chips.

precAls TUNING



Abnormal stops due to overloading are reduced, even when quick acceleration/deceleration is repeated under high load conditions.

Extending overload operation time



By improving positioning accuracy, micro IC chips can be formed from wafers.

Improved positioning accuracy



High-response load control prevents mounting failures and damage to microchips during substrate mounting.

Sensor direct feedback (Pressure control)



The dual axes of the gantry mechanism allow for smooth, high-speed operation, enabling high-speed inspection.

High-precision gantry control

Processing machinery

As products become denser and more sophisticated, higher precision control is required for all machines, even those that process the individual parts making up the product.

Metal processing machines

Improved basic performance can increase the gain, enabling ultra-precise, nanometer-order machining.

Encoder resolution 27 bit

Velocity response frequency 4.0 kHz or more

Laser processing machines

High-quality machining is achieved by correcting unevenness with regard to height with a high level of responsiveness.

Sensor direct connection auto-focus control

Press machines



Operation patterns for high-response pressure control can easily be constructed without a host program.

Block operation function

Injection molding machines



High-response pressure control stabilizes filling pressure and suppresses filling defects and burrs.

Sensor direct feedback (Pressure control)

Pipe bending machines



Both position control and pressure control are fully closed within the servo system, achieving high speed and accurate bending.

Sensor direct feedback (Pressure control)



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An extensive lineup of high-speed, high-torque, compact and lightweight servo system



Encoder resolution

23 bit

Encoder Absolute, Incremental,

Battery-less absolute

Velocity response frequency 3.2 kHz

Motor capacity 50 W to 22 kW



Servo driver

[Rotation type]

Analog/Pulse train input/ Modbus communication



MINAS A6S

Position control type General-purpose communication type A6SG A6SF

Multifunction type

A6SE

MINAS A6N

Standard type

A6NE Multifunction type A6NF



Open network EtherCAT communication



MINAS A6B

A6BE Standard tyne

Multifunction type A6BF Application-optimized type [Special order]

· Displacement control A6BU

• Gantry control* A6BN

[Linear and DD motor types]



MINAS A6L

Pulse train/Modbus RTEX-compatible EtherCAT-compatible

[DC 24 V /DC 48 V]

RTEX

High speed communication

For Realtime Express Network



Pulse train/Modbus RTEX-compatible EtherCAT-compatible

[Dual-axis servo driver] Special order



Servo motor

Low inertia



MSMF

100 V 50 W to 400 W 200 V 50 W to 5.0 kW

Medium inertia Flat type



MQMF

100 V 100 W to 400 W 200 V 100 W to 400 W

Medium inertia



MDMF

200 V 1.0 kW to 22.0 kW

Medium inertia Low-speed, high torque



MGMF

200 V 850 W to 5.5 kW

High inertia



100 V 50 W to 400 W 200 V 50 W to 7.5 kW

A lineup of geared motors is also available *We offer a connector type and a lead wire type.

Sustainability

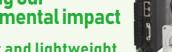
Panasonic Industry practices sustainable management, contributing to the future of the earth and the development of society

Panasonic **GREEN IMPACT**

The Panasonic Group has established "Panasonic GREEN IMPACT", a long-term environmental vision aimed at achieving better living and a sustainable global environment. Through this vision we aim to reduce CO2 emissions associated with our business to virtually zero by 2030, and by 2050, we aim to create a reduce contributions by* 300 million tons, or roughly 1% of current global emissions (approx. 33 billion tons).

*Energy-related CO₂ emissions in 2019: 33.6 billion tons (source: IEA). 300 million tons calculated using 2020 emission factors

Reducing our environmental impact



Compact and lightweight

Achieves a 15% reduction compared to previous models The MINAS A7 Family of AC servo motors, used in industrial machinery and industrial robots, have achieved industry-leading high speeds and large torques while reducing weight by 15% (500 g) compared to our conventional models.

 Reducing the environmental impact of packaging materials

We have reviewed packaging materials from the ground up, and are switching to paper materials with a low environmental impact.

 Front panel model nameplate changed to laser printing This conserves model nameplate stamps, taking the environmental

impact into consideration.



Chemical substance-based initiatives

Lead-free and RoHS-compliant

All solder used at our manufacturing sites is free of lead and conforms to the regulations preventing the inclusion of the six substances in the EU RoHS directive 2011/65/EU and the four substances in the EU RoHS directive 2015/863/EU. We have also confirmed that there is no intentional use exceeding the threshold for said substances.

(Responding to overseas environmental regulations)

- Toxic Substances Control Act (TSCA, United States)
- K-Reach (South Korea)
- RoHS (Europe)

*Compared with 1.0 kW motors

Website Information



Panasonic Industry **Automation Controls website**

URL https://industry.panasonic.com/global/en/

We provide extensive technical information that ranges from motor selection to materials useful for design.



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selection software \ tool

Automatically selects items ranging from machine elements and operation patterns.

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