

# STATE-OF-THE-ART

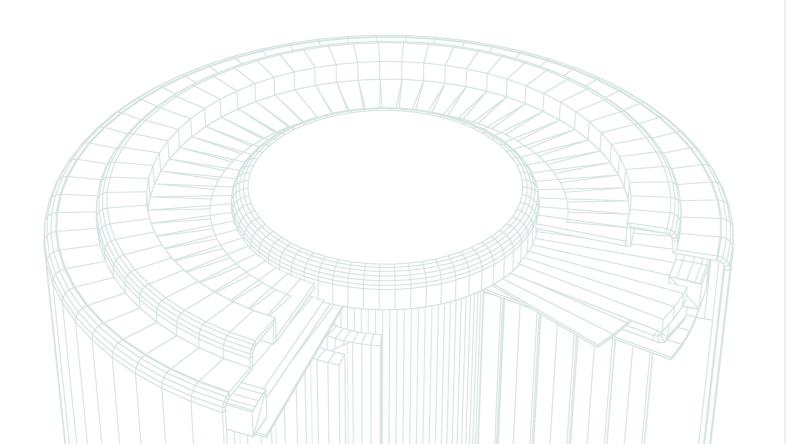
# LITHIUM BATTERIES



TECHNICAL HANDBOOK

INDUSTRIAL BATTERIES FOR PROFESSIONALS

# FIND THE RIGHT CONTENT



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## ONEOF

# THE WORLD'S LARGEST BATTERY MANUFACTURERS

The Panasonic Energy Co., Ltd. is globally active in our consumer battery business that supports everyday convenience and comfort, as well as our B2B business such as industrial batteries and automotive batteries that support social infrastructure across a broad area.



#### 17 CO<sub>2</sub>-FREE FACTORIES\*1

Our goal is to produce our products with zero emissions by 2050. Already today, our batteries are manufactured emission-free in 17 factories. Find out more on page 6.

## **ABOUT PANASONIC**

BATTERY PRODUCTION

1931





20 FACTORIES



Panasonic ENERGY

NUMBER OF SERIOUS PRODUCT ACCIDENTS\*4

12
SALES OFFICES

OPERATING PROFIT

562\*3

MILLION



**7,600** 

For nearly 100 years, Panasonic has contributed to enriching people's lifestyles and making society more convenient through the introduction of various industry-first technologies as a leading battery manufacturer. Our strengths are our technological capabilities in materials development, manufacturing, and intellectual property. These key strengths serve as an "Enabler" for our customers in market creation and solutions providing combined with our highly reliable brand record that we have cultivated over many years.

Going forward, we will focus on the 'automotive' and 'industrial and consumer' businesses, namely the 'green' and 'digital' fields, where we can make a significant contribution to solving environmental issues and leverage our strengths. In the automotive business, electric vehicles (EVs) are entering a period of fully-fledged dissemination on a global scale aiming to reduce environmental impact, as the global battery market is increasing significantly. In the industrial and consumer business, new demands are being generated due to the accelerating electrification of social infrastructure, such as increased data volume due to the expansion of the digital society and the effective use of renewable energy.

In these focused fields, we will maximize our contribution to society by reducing CO<sub>2</sub> emissions, establishing a safe and secure social infrastructure, and providing convenient and comfortable lifestyles through our cutting-edge technologies and diverse product lineup.

Zero battery-attributed recalls of automotive Lithium-ion batteries

August 2024

<sup>&</sup>lt;sup>2</sup> Consolidated, as of April 1, 2024

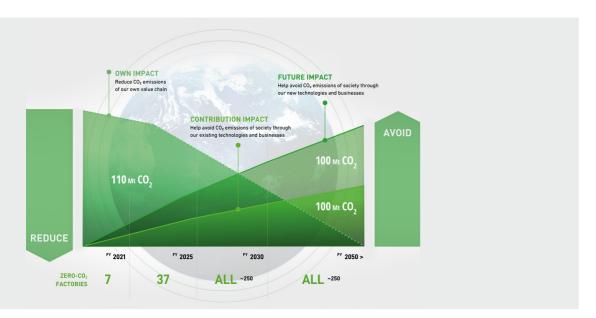
<sup>\*3,</sup>FY 2023' refers to the year ending March 31, 2024

## PANASONIC GREEN IMPACT: BUILDING A NET-ZERO FUTURE TOGETHER.

At Panasonic Holding, we commit to significantly reducing our CO2 emissions, striving to achieve net-zero emissions by 2050. This forms the foundational pillar of the Panasonic GREEN IMPACT initiative. The second pillar revolves around empowering society to avoid emissions through the widespread deployment of our existing and upcoming technologies to customers globally. Together, we forge a path toward a sustainable future.

With 31 net-zero CO<sub>2</sub> factories already now and all of the approximately 250 Panasonic factories globally converted into net-zero factories by 2030, we take on the challenge of achieving net-zero CO<sub>2</sub> emissions across our entire value chain by 2050. But sustainability is not only the center of attention in our production:

Panasonic Holding provides products that are essential building blocks in the joint effort to respond to the needs of today's world. Join us in our obligation to maintain and nurture the ecology of this planet.



## **EMPOWERING ENERGY SOLUTIONS** WITH SECONDARY BATTERIES

Harness the power of innovation with our reliable Nickel-Metal-Hydride secondary batteries. Designed to store energy efficiently and sustainably, they play a pivotal role in powering our rapidly evolving world. From renewable energy storage like solar systems and wind turbines, our secondary batteries are the go-to choice for reliability and long-lasting performance of up to 10 years. Produced without Lead or Cadmium and in a net-zero factory in Wuxi (China), our Nickel-Metal-Hydride batteries can be your sustainable energy storage solution.

If your application needs a high energy density battery, we are ready to guide you through our comprehensive lineup of Lithium-ion cells. Here, we work on three areas: strengthening our

## **OUR MISSION**

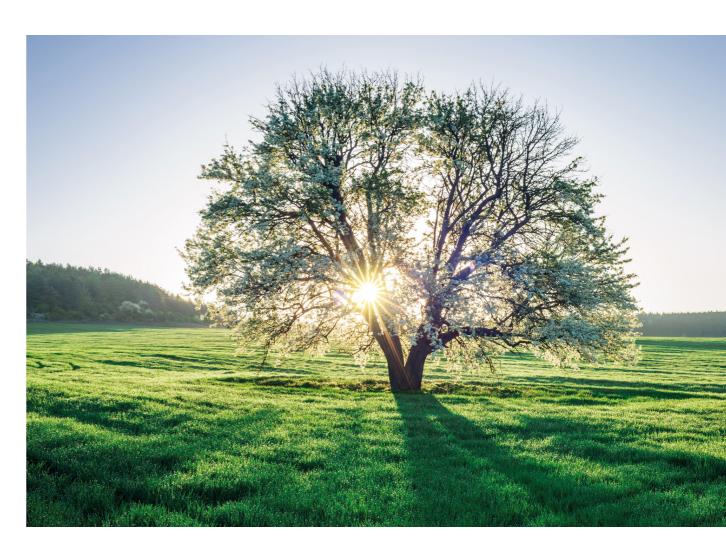
Achieving a society in which the pursuit of happiness and a sustainable environment are harmonized free of conflict.

## **OUR VISION**

Energy that changes the future.

OURWILL

Doing what humankind requires.









recycling







performance

competitiveness, enhancing our supply chain, and expanding our production capacity.

## INFORMATION CHANNELS: MEDIAPOOL AND YOUTUBE

#### **MEDIAPOOL**

#### A MEDIA LIBRARY, JUST AS USERS EXPECT IT.

Our online library offers a wide range of images, videos, datasheets, manuals, and catalogs, as well as whitepapers. All content is categorized, but can also be found through the search function. Each relevant search result in the preview can be downloaded through the shopping cart. Additionally, the URL of a media asset can be easily copied and shared.

Get a first idea of how to use the Mediapool, or simply download any file you need. Our Mediapool is accessible for free and without registration.



#### Watch introduction video

Get a first idea of how to use the Mediapool with our brief ntroduction video.



Use Mediapool directly

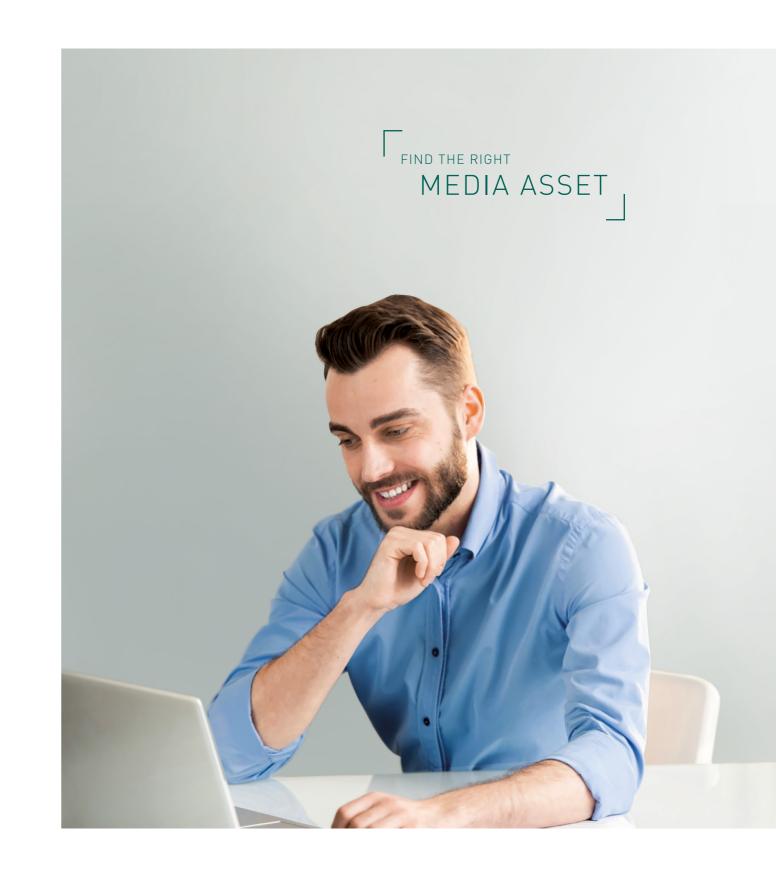
#### YOUTUBE CHANNEL

#### OUR BATTERIES VIDEO WORLD

On our Panasonic batteries YouTube channel you can discover videos about the inner structure of our different battery chemistries, a couple of application videos and films which explain why batteries sometimes help to save human lives and sharks' lives as well. Are you getting curious? Please follow the QR code to our Panasonic batteries YouTube channel.



Discover more on our YouTube channel



# LITHIUM & MICRO BATTERIES

TYPES & FEATURES





#### **YOUR INFORMATION**

Visit our product page and get detailed information about Lithium batteries.

## ABOUT OUR LITHIUM PRODUCTS

world to develop and commence the mass production power supplies for IC memory back-up which require of Lithium batteries for consumer products in 1971, long-term reliability. Panasonic has launched a series of lithium batteries in many shapes and sizes including cylindrical types, coin Panasonic has conducted repeated tests on the various types and pin types. Panasonic has also successfully or watches.

of opening up a host of new fields where conventional high-current discharge applications typified by 35 mm safety. cameras to ultra-low current discharge applications in

Ever since Panasonic became the first company in the such products as electronic watches or applications as

safety and performance characteristics, plus the introduced coin type rechargeable Lithium batteries to effects of environmental factors such as temperature. the market for applications such as memory back-up We have accumulated a wealth of corroborative data on the performance of our batteries which cannot be pinpointed by short-term accelerated tests. As a result, Today, Lithium batteries have a proven track record Panasonic batteries have won approval under the UL safety standards in the United States and wide recognibatteries cannot be used. Applications range from tion throughout the world for their high reliability and



RANGE

(DEPENDING ON CELL MODEL)





FACTORIES TO SUPPORT GLOBAL DEMAND























#### SAFETY WARNINGS AND PRECAUTIONS

Please be sure to observe the following warnings. As batteries contains flammable substances such as lithium or other organic solvents, they may cause heating, rupture or ignition.

#### CYLINDRICAL TYPE LITHIUM COIN TYPE LITHIUM BATTERIES

#### WARNING

- 1. It may cause rupture or ignite.
- Do not charge, short (an exception is to pass batteries through dipping solder) disassemble, deform or heat batteries. Do not throw batteries into fire.
- Do not connect the + and electrodes to each other with metal or wire. Do not carry or store batteries together with a metallic necklace, etc
- Avoid inversed connection of and terminals to devices
- Avoid mixed use of new and old batteries or batteries of other series.
- Avoid direct soldering to batteries.
- 2. When discarding batteries, insulate the  $\oplus$  and lacktriangle terminals of batteries with insulating tape, etc. (see fig. 1).
- When disposed of improperly, lithium batteries may short, causing 3. Avoid direct soldering to them to become hot, burst or ignite.
- 3. Keep batteries out of reach of small children. Should a child swallow a battery, consult a physician immediately.

#### **CAUTION**

Keep batteries away from direct sunlight, high temperature, and high humidity.

## **BATTERIES**

#### WARNING

- 1. Do not charge, short (an exception is to pass batteries through dipping solder) disassemble, deform or heat batteries. Do not throw batteries into fire.
- 2. Keep batteries out of reach of small children. Should a child swallow a battery, consult a physician immediately.
- 3. When discarding batteries, insulate the + and - terminals of batteries with insulating tape, etc. (see fig. 1). When disposed of improperly, lithium batteries may short, causing them to become hot, burst or ignite.

#### CAUTION

- 1. Be sure to connect the  $\oplus$  and lacktriangleelectrodes correctly.
- 2. Avoid mixed use of batteries, i.e. new, used or different types.
- batteries.
- 4. Keep batteries away from direct sunlight, high temperature, and high humidity.

#### COIN TYPE RECHARGEABLE LITHIUM BATTERIES

#### WARNING

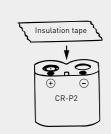
- 1. Do not short-circuit (an exception is to pass batteries through dipping solder), disassemble, deform or heat batteries. Do not throw batteries into fire.
- 2. Do not charge rechargeable batteries with a higher voltage than specified.
- 3. Keep batteries out of reach of small children. Should a child swallow a battery, consult a physician immediately.
- 4. When discarding batteries, insulate the 🛨 and 🗨 terminals of batteries with insulating tape, etc. (see fig. 1). When disposed of improperly, lithium batteries may short, causing them to become hot, burst or ignite.

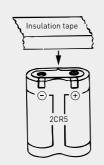
#### CAUTION

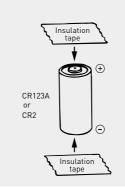
- 1. Be sure to connect the 🕈 and 🗨 electrodes correctly.
- 2. Avoid mixed use of batteries, i.e. new, used or different types.
- 3. Avoid direct soldering to batteries.
- 4. Keep batteries away from direct sunlight, high temperature, and high humidity.

#### FIG. 1 When disposing batteries (example of insulating)\*1









## INTRODUCTION

These days Lithium battery technologies are getting more and more important. Due to their high voltage, low self-discharge and proven reliability a broad range of applications can be powered. In particular the BR, CR and ER battery technologies are leading the industries. Please study the comparison overview below and find out why Panasonic is especially emphasizing on its famous BR and CR technology which is a proof for outstanding quality for years in the market.

#### PRIMARY VS. RECHARGEABLE LITHIUM BATTERIE CHEMISTRIES\*1

CHEMISTRY			panasonic BR	panasonic CR	general ER
	Cathode		CF	MnO <sub>2</sub>	SOCl <sub>2</sub>
MATERIAL	Anode		Į	LITHIUM METAL	
	Electrolyte		ORGA	ANIC ELECTROL	YTE
	Nominal voltage		3V	3V	3.6V
	Voltage during discharge	LOW CURRENT	++	++	+
	(Initial)	HIGH CURRENT	+	++	-
	Voltage during discharge (End of capacity)  Pulse performance at	LOW CURRENT	++	++	++
DEDEODMANOE		HIGH CURRENT	+	++	-
PERFORMANCE		INITIAL	+	++	-
	low temperature	END OF LIFE	+	++	-
	Storage performance		++	+	_*2
	Reliability		++	+	_*2
	Safety		++	++	-
ENVIRONMENT	Eco friendly		++	++	<b>-</b> *3

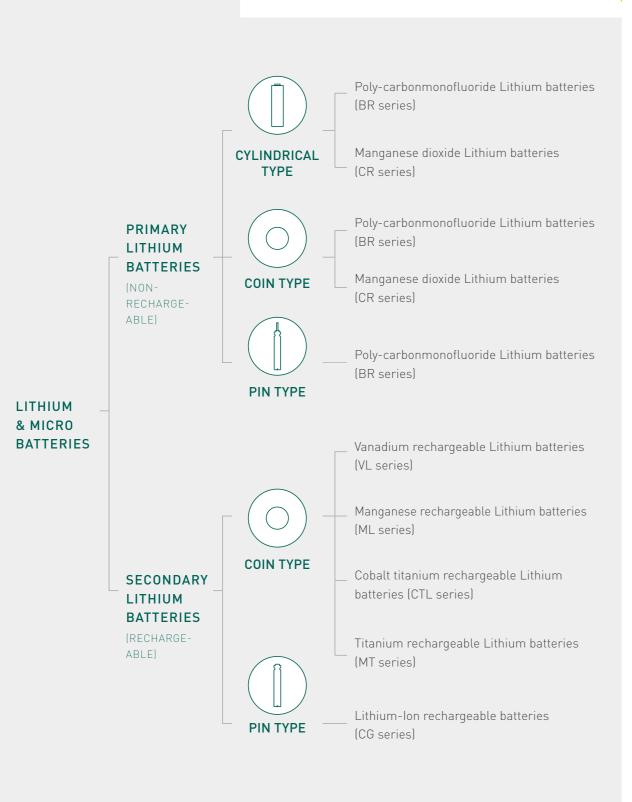
++ Very good capability

+ Good capability - Not good capability

<sup>\*1</sup> Please contact Panasonic to get more detailed information about this technical comparison overview

<sup>\*2</sup> Impedance increasing due to the passivation phenomena. \*3 Harmful substances included.

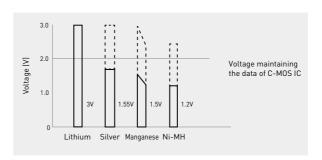
#### TYPES OF LITHIUM & MICRO BATTERIES



## **GENERAL FEATURES**

#### HIGH VOLTAGE

The high energy density of lithium batteries and their high voltage of 3V (there are 1.5V and 3.8V lineups also) make them ideally suited for use in all kinds of products where the trend is to achieve increasing miniaturization. A single lithium battery can replace two, three or more conventional batteries.



Since the substance that is chemically very stable is

used for plus terminal as an active material (BR series:

Poly-Carbonmonofluoride, CR series: Manganese

Dioxide), if preservation conditions are proper, 90% of

BR-2325 (coin type)

capacity remains even after ten years storage.

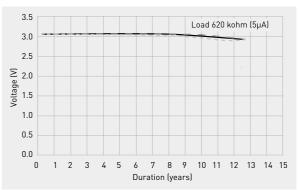
LOW SELFDISCHARGE RATE

AND SUPERIOR STORABILITY

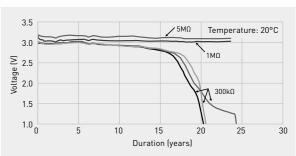
#### LONG-TERM DISCHARGE

Long-term discharge has been verified at all operating temperatures under low-load discharge conditions.

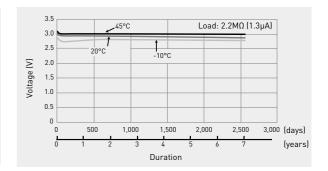
#### CR-2/3AZ



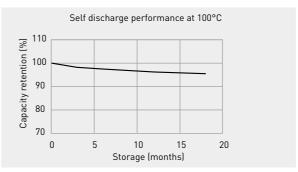
#### BR-2/3A



#### BR-2325

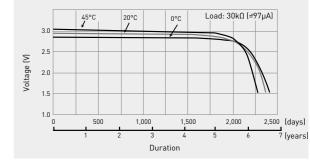


BR-2330A



Storage period (years)

BR-C



## OUTSTANDING ELECTROLYTE LEAKAGE RESISTANCE

Lithium batteries employ organic electrolytes with minimum creeping so they are vastly superior in terms of leakage resistance under environmental changes compared to other types of batteries that employ aqueous solution electrolytes. The batteries achieve stable characteristics under high temperature and humidity conditions (45°C/90% RH, 60°C/90% RH), and even under heat shock which constitutes the severest challenge for batteries.

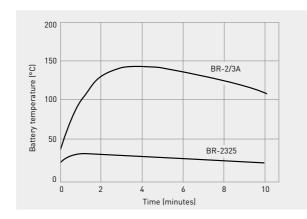
#### WIDE OPERATING TEMPERATURE RANGE

Due to the use of organic electrolytes with a solidifying point that is much lower than the aqueous solution electrolytes used in other types of batteries, lithium batteries are capable of operation in a wide range of temperatures. Not only do the high operating temperature BR series cells use a special engineering plastic as the material for the gasket and separator instead of the conventional polyolefin resin but its operating temperature range has also been significantly increased by employing an electrolyte with a high boiling point.

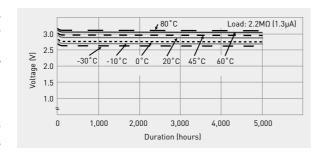
#### SUPERIOR SAFETY

Lithium batteries feature stable substances for the active materials and a structural design that assures safety and, as such, their superior safety has been verified from the results of repeatedly subjecting them to a number of different safety tests. As a result, Panasonic's Lithium batteries have been approved under the safety standard (UL1642) of UL (Underwriters Laboratories Inc.).

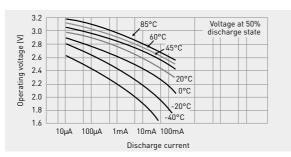
## BATTERY SURFACE TEMPERATURE WHEN SHORT-CIRCUITED



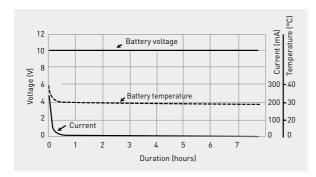
BR-2325 Operating voltage under high-resistance discharge



Current drain vs. operation voltage



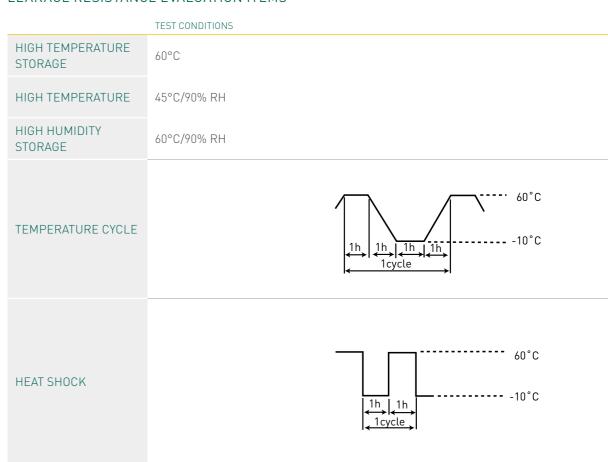
BR-2325 Charge resistance (10V consistent-voltage charge)



#### LEAKAGE RESISTANCE TEST RESULTS

MODEL	ODEL CONDITIONS		l°C	45°C/90%		60°C/90%		Temp. cycle	Heat shock
NUMBER	STORAGE	1 month	3 months	1 month	3 months	1 month	3 months	60 cycles	120 cycles
BR-2325		<b>✓</b>	<b>✓</b>	<b>/</b>	<b>/</b>	<b>/</b>	<b>/</b>	<b>/</b>	<b>✓</b>
BR-2/3A		<b>✓</b>	<b>✓</b>						

#### LEAKAGE RESISTANCE EVALUATION ITEMS



## PRIMARY VS. SECONDARY LITHIUM BATTERIES

#### COIN TYPE RECHARGEABLE LITHIUM BATTERIES

Rechargeable lithium batteries come with excellent characteristics and high reliability.

- Long-term reliability
- High capacity
- Low self-discharge rate
- Resistance to continuous discharge
- Resistance to over discharge

#### COMPARISON TABLE OF LITHIUM BATTERY TYPES

	TYPE	PRIMARY BATT	ERY	SECONDARY E	BATTERY			
ITEM	MODEL	BR	CR	VL	ML	MT	CG	
MATERIAI	• electrode	(CF)n	MnO <sub>2</sub>	V <sub>2</sub> O <sub>5</sub>	LixMn0y	Lix0y	Со	
MATERIAL	electrode	Li	Li	LiAl	LiAl	LixTi0y	Li	
NOMINAL VOLTA	AGE (V)	3.0	3.0	3.0	3.0	1.5	3.8	
		Cylindrical: -40 to +85	Cylindrical: -40 to +70 -85					
		Coin: -30 to +85	Coin: -30 to +85				0 to +60 (charging)	
OPERATING TEN RANGE (°C)	t	High operating temperature coin: -40 to +125	High operating temperature coin: -40 to +105	-20 to +60	-20 to +60	-10 to +60	-20 to +60 (discharging)	
		Pin: -30 to +80	-125					
SELF-DISCHARGE (per year)	Cylindrical type	0.5%	1.0%	2.0%	2.0%	2.0%	1.0%	
under standard conditions	Coin type	1.0%	1.0%	2.0%	2.0%	2.0%	1.0%	
AVERAGE DISCH	HARGE VOLTAGE (V)	-	_	2.85	2.5	1.2	3.7	
CHARGE VOLTAG	GE (V)	-	_	3.25 to 3.55	2.8 to 3.2	1.6 to 2.6	4.3	
CUT OFF VOLTA	GE (V)	2.0	2.0	2.5	2.0	1.0	3.0	
CHARGE-DISCHARGE CYCLES		-	-	1,000 charge/dis- charge partly (charge/dis- charge for 10% of discharge depth)	1,000 charge/dis- charge partly (charge/dis- charge for 10% of discharge depth)	500 charge/dis- charge down to 1V or discharge limit voltage (charge/dis- charge for 100% of discharge depth)	500 charge/dis- charge down to 3.0V (100% dis- charge depth)	

#### COMPARISON BETWEEN BR AND CR

MOD	EL		BR vs. CR
		Discharge capacity	BR = CR
		Voltage during discharging	BR < CR (Higher)
		Flatness of discharge voltage	(Flatter) BR > CR
PER	FORMANCE	Load characteristics	BR < CR (Superior)
		Storage properties (self-discharge) < 60°C > 60°C	(Less self-discharge) BR ≥ CR (Less self-discharge & stable) BR > CR

NOTES: In terms of their characteristics, the CR series provides a slightly higher voltage during discharge than the BR series. BR batteries, compared with CR batteries, show more stable characteristics with less discharge voltage variations. These characteristics should be taken into consideration when selecting a battery for each application.

## **APPLICATIONS**

PRIMARY TYPE			COIN	COIN TYPE				CYLINDRICAL TYPE		
INDUSTRY	APPLICATION	BR series	BR-A series	CR series	CR-A/B series	BR series		CR series for industrial	BR series	
	ELECTRONIC TOLL COLLECTION (ETC)		0		0	0		0		
AUTO-	EMERGENCY CALL (E-CALL)					$\bigcirc$	$\circ$	0		
MOTIVE	REMOTE KEYLESS ENTRY (RKE)									
	TYRE PRESSURE MONITORING SYSTEM (TPMS)		0		0					
0014141111	ADVERTISING BEACON						$\bigcirc$			
COMMUNI- CATION	IOT	$\circ$						0		
	PERSONAL DIGITAL ASSISTANT			0						
HOME	DISTANCE METER						$\circ$		$\circ$	
APPLIANCE	SANITARY EQUIPMENT						0			
MARINE	EMERGENCY POSITION INDICATING RADIO BEACON			0		0	$\circ$	0		
	LIFE JACKET LIGHT			$\bigcirc$	A. C.	$\bigcirc$	$\bigcirc$	0		
MEDICAL	DIGITAL THERMOMETER	0		0	0					
MEDICAL	SCALES									
	DISTANCE METER						$\circ$		$\bigcirc$	
METERING	ELECTRICITY METER			$\bigcirc$						
METERNIO	HEAT COST ALLOCATOR				0					
	WATER METER							0		
	DOOR LOCK SYSTEM									
SECURITY	SMOKE DETECTOR					$\bigcirc$		0		
	WINDOW MONITORING SYSTEM			0		$\circ$				
	DISTANCE METER						$\circ$		$\circ$	
	FISHING EQUIPMENT									
OTHERS	REAL TIME CLOCK (RTC)	$\bigcirc$		$\bigcirc$						
UTHERS	TRACKING & RFID	$\bigcirc$			0	$\bigcirc$		0		
	VENDING MACHINE				## P P P P P P P P P P P P P P P P P P					
	WATCH				## P					

#### SECONDARY TYPE

			COIN TYPE		PIN TYPE
INDUSTRY	APPLICATION	VL series	ML series	MT series	CG series
AUTO- MOTIVE	REMOTE KEYLESS ENTRY (RKE)	0	$\circ$		0
COMMUNI- CATION	IOT	0	0		0
	CALCULATOR	0	0		0
	REAL TIME CLOCK (RTC)	0			
OTHERS	TRACKING & RFID	$\circ$	$\circ$		
	VENDING MACHINE	0	$\circ$		
	WATCH			0	$\circ$

COIN TYPE

- Recommended applications
- O Potential applications

#### PREPARATION OF REQUIRED SPECIFICATIONS (DRAFT)

The required specifications (draft) are studied by checking the requirements for the batteries to be used as the power supplies of the specific equipment and their conditions against the battery selection standards. The technical requirements for battery selection are shown in the table below for reference purposes.

#### SELECTION OF A BATTERY

Select several candidate batteries by referring to the catalogs and data sheets of batteries which are currently manufactured and marketed. From this short list, select the battery which will best meet the ideal level of the requirements. In actual practice, however, the 'perfect' battery is seldom found by this method, instead, the basic procedure followed should be to examine the possibility of finding a compromise or partial compromise with the required specifications (draft) and then make a selection under the revised requirements from the batteries currently manufactured and marketed. Such a procedure enables batteries to be selected more economically. Questions and gueries arising at this stage should be directed to our battery engineers. Sometimes, although it may not be shown in the catalogue, the appropriate battery has become available through recent development or improvement. As a rule, the required specifications are finalized at this stage.

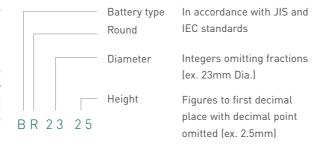
#### REQUESTS FOR DEVELOPING OR IMPROVING BATTERIES

If the battery that meets the essential and specific requirements cannot be found through the selection process described above, a request for battery development or improvement should be made to our technical department. A request like this should be coordinated as early as possible to allow for a sufficient study period. While this period depends on the nature of the request and the difficulties involved, a lead time of at least 6 to 12 months is usually required.

#### MODEL NUMBER

#### HOW TO INTERPRET THE MODEL NUMBERS GENER-ALLY USED FOR COIN TYPE LITHIUM BATTERIES

The model numbers are normally indicated using two upper-case English letters and a figure consisting of three or more digits as shown in the example below. This numbering system is supported by the Japan International Standard Committee of Clocks and Watches and is also an established practice in Japan.



#### EXAMPLES



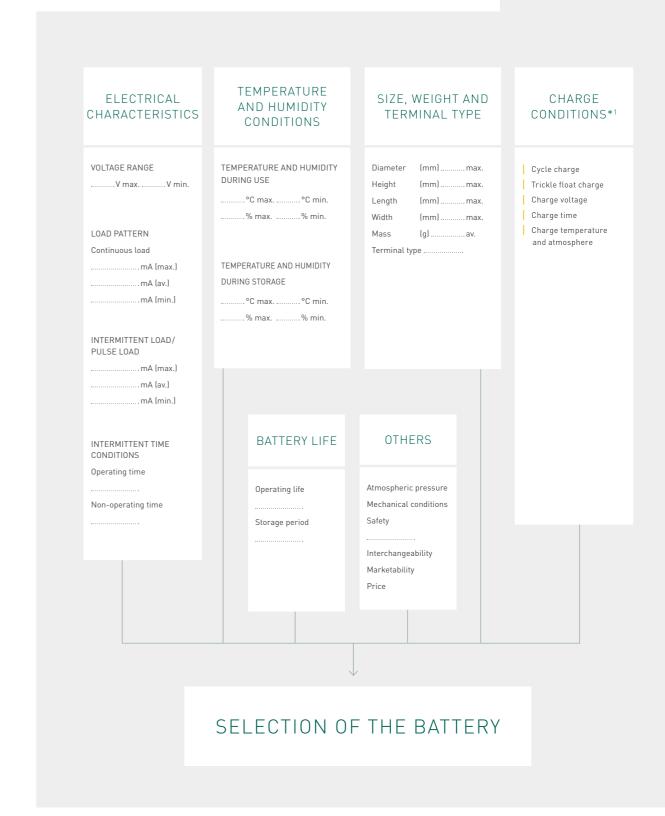








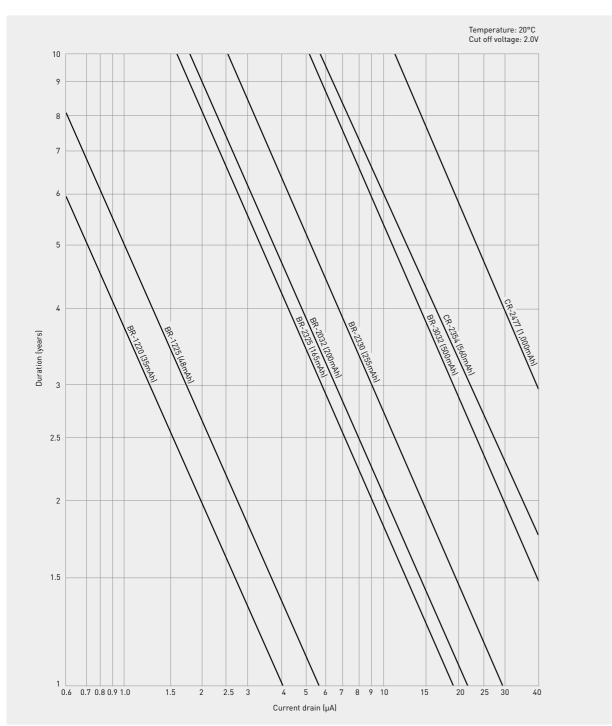
#### TECHNICAL CONDITIONS FOR SELECTING BATTERIES



## BATTERY SELECTION CHART

#### COIN TYPE PRIMARY LITHIUM BATTERIES (EXAMPLE)

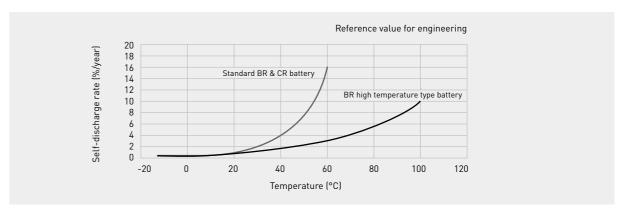
#### DISCHARGE LIFE AS A FUNCTION OF OPERATING CURRENT



#### GENERAL FORMULA (ROUGH VALUE WITH 20°C, STANDARD LOAD)

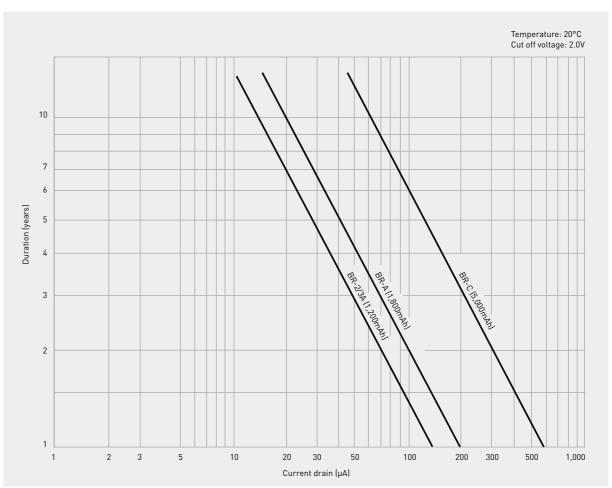
CALCULATION	Duration (years) =	Nominal capacity (mAh)  Current drain (mA) x 24 (hours) x 365 (days)	
07.20027.11.011	Daration (years)	Current drain (mA) x 24 (hours) x 365 (days)	

#### SELF DISCHARGE



#### CYLINDRICAL TYPE PRIMARY LITHIUM BATTERIES (EXAMPLE)

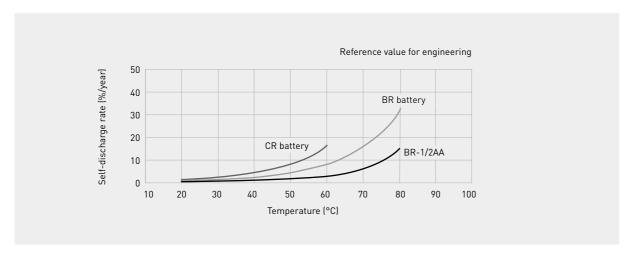
#### DISCHARGE LIFE AS A FUNCTION OF OPERATING CURRENT



#### GENERAL FORMULA (ROUGH VALUE WITH 20°C, STANDARD LOAD)

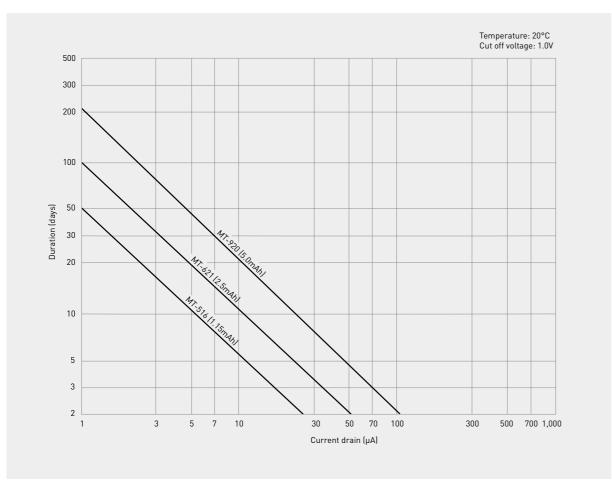
CALCULATION	Duration (years) = —	Nominal capacity (mAh)
OALOGEATION	Duration (years) =	Current drain (mA) x 24 (hours) x 365 (days)

#### SELF DISCHARGE

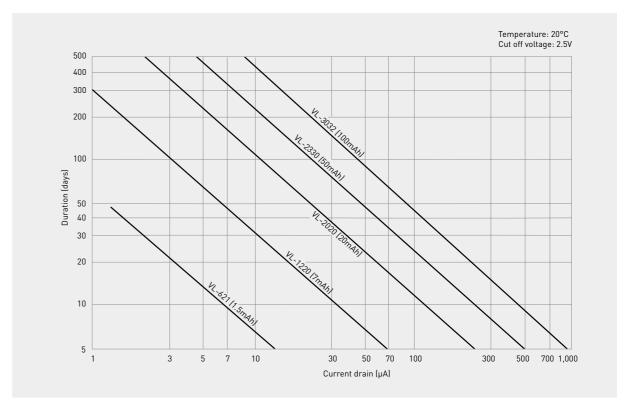


#### COIN TYPE SECONDARY LITHIUM BATTERIES (EXAMPLE)

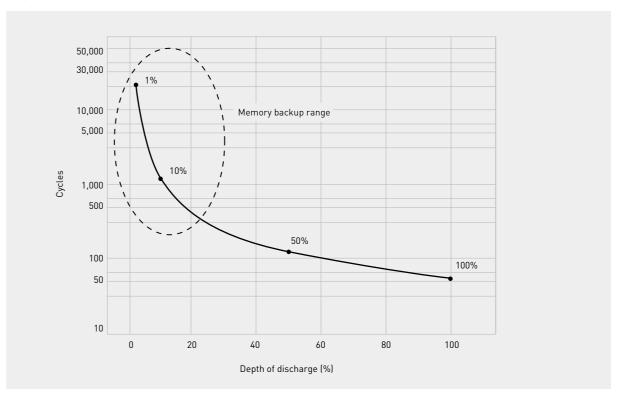
#### DISCHARGE LIFE AS A FUNCTION OF OPERATING CURRENT



#### DISCHARGE LIFE AS A FUNCTION OF OPERATING CURRENT



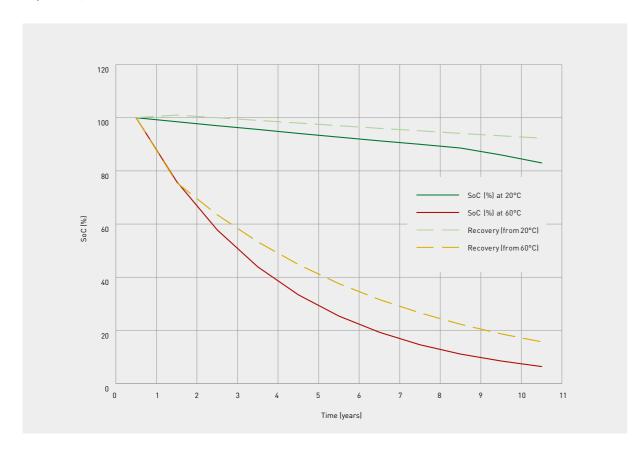
#### CYCLE LIFE



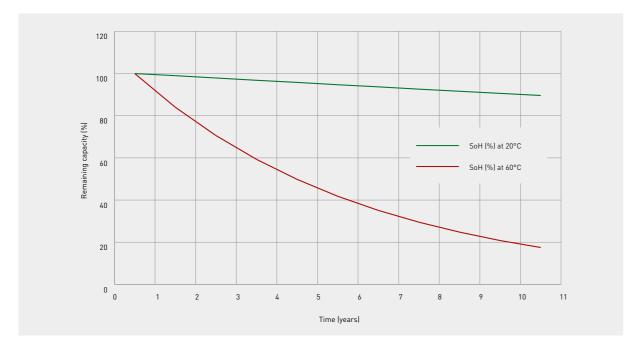
The number of cycles is defined with the batteries' remaining capacity ≤50%.

#### CHARGE RETENTION AND TEMPERATURE DEGRADATION DEPENDENCIES

#### VL/ML RESIDUAL CAPACITY AND RECOVERY



#### VL/ML CAPACITY DEGRADATION UNDER FLOAT



# GENERAL SAFETY PRECAUTIONS FOR USING, HANDLING AND DESIGNING

#### APPLICABLE BOTH PRIMARY AND SECONDARY BATTERIES

	ITEM	PRECAUTION
	VOLTAGE MEASUREMENT	To measure the battery voltage, use an instrument with an input resistance of 10M or higher.
	INTERNAL RESISTANCE MEASUREMENT	To measure the internal resistance, use a 1,000Hz AC instrument.
	ELECTRICAL CHARACTERISTICS CHECK	Even minimal shorting causes the battery voltage to drop, requiring a period of time for the voltage to recover. Checking the voltage characteristics before the voltage has sufficiently recovered in such a situation may result in a misjudgment of battery voltage.
	CLEANING	Prior to installation in the equipment, wipe the batteries and equipment terminals cleausing a dry cloth, etc.
		Washing: Use of a conductive detergent causes batteries to discharge, the batter voltage to drop and the battery performance to deteriorate in other ways. Be sur to use a non-conductive detergent.
	WASHING AND DRYING	Drying: The heat produced when the temperature of the battery units rises above 85°C deforms the gaskets and causes electrolyte leakage and a deterioration in performance. Be sure to dry batteries only for short periods of time at temperatures below 85°C.
BATTERIES	MOUNTING	Ensure that dust and other foreign substance will not cause shorting between the poles.
	MOUNTING	When handling batteries, wear finger covers or gloves made of rubber, cotton, et to protect the batteries from dirt.
	UL	Strictly comply with the conditions outlined on the next page.
	USE OF MULTIPLE BATTERIES	Give sufficient consideration to safety in design when a multiple number of batteries are to be used. Consult with Panasonic concerning packs of multiple batteries.
	SIMULTANEOUS USE OF OTHER TYPES OF BATTERIES	When other types of batteries are also to be used in the some equipment, design the circuitry in such a way that the current (leakage current) from the other batteries with not flow to the lithium batteries. (This applies to primary batteries.)
	USE OF BATTERIES IN SERIES OR IN PARALLEL	This requires special circuitry: Please consult with Panasonic. Do not use lithium ba teries together with different types of batteries in series or in parallel.
	STORAGE	Recommended storage conditions: T: +5-35°C, RH: 45-85% (non-condensing) Maximum storage period: 10 years (7 years for CR cylindrical consumer cells)
	BATTERY LIFE	Prior to installation in the equipment, wipe the batteries and equipment terminals clear using a dry cloth, etc.
		Ensure that the batteries can be replaced easily and that they will not fall out of postion.
		Give consideration to the battery dimensions, tolerances, etc. Give consideration to the shape of ⊕ and ⊙ electrodes of the batteries and the tolerances to prevent installation in reverse.
		Clearly indicate on the battery compartment the type of batteries to be used ar their correct installation direction (polarities).
	DESIGN	Limit the electrical circuits inside the battery compartment only to the circuits relating to the battery contacts.
BATTERY COMPART-		With the exception of the terminal areas, insulate the battery compartment fro the electrical circuits.
MENTS IN EQUIPMENT		Take steps to minimize any damage to the equipment resulting from electroly leakage from the battery compartment.
EQUIT PIET		Batteries should be free from leakage of liquids, which can damage equipment ar spoil the contact at terminals, making the operation of equipment unstable.
	BATTERY LAYOUT AND CONSTRUCTION AND	Take steps to ensure the batteries are not located heat generating component the equipment. Installing batteries near a heat source will heat up the batterie causing thermal deformation of the gasket and resulting in electrolyte leakage ar a deterioration in characteristics.
	MATERIALS OF	Adopt a construction which allows the gases to be vented.
	COMPARTMENT	Give consideration to the impact and the effect on the environment in selecting

#### CLASSIFICATION ITEM **PRECAUTION** Use nickel-plated iron or nickel-plated stainless steel for the contact points. CONTACT POINT MATERIALS In order to ensure stable contact, use the following levels of contact as a general CONTACT PRESSURE CONTACTS OF CONTACTS 5N to 15N for cylindrical types AND CON-2N to 10N for coin types. **NECTION TERMINALS** Use of Y-shaped terminals (2-point contact) for both the ⊕ and O electrodes yield SHAPE OF TERMINALS stable contact If lead wires and connection terminals such as tab terminals are required for the CONNECTION batteries, consult with Panasonic since we offer a range of external terminals TERMINALS (connectors, etc.). 1. Shorting causes the battery BR-2/3A Voltage recovery after short-circuited (example) voltage to drop to about OV before slowly recovering from the open state. Temperature: 20°C It takes time for the initial voltage to be restored. \_\_\_\_ Notice that measuring the 3.0 open-circuit voltage immediately after shorting may \_\_\_\_\_ 10 seconds \_ \_ \_ \_ 20 seconds lead to a misjudgment that 2.5 the battery is abnormal. Ξ The figure on the right ile 2.0 lustrates how voltage recovers after shorting. 2. Reverse current prevent-1.5 ing diodes. Since lithium primary batteries are not 0 30 60 90 120 rechargeable, use of a re-1.0 verse current preventing diode and a protective re-≈ ≈ sistor in series is required where there is the possibil-23 Recovery time (hours) ity of charging in the equip-NOTES CIRCUIT DESIGN ment circuit. Use a silicon diode or Schottky diode with a low reverse current as the reverse current preventing diode. To maintain the characteristics of a coin type lithium battery, the total charging amount of the battery during its total usage period must be kept within 3% of the nominal capacity of the battery. IC (A) 2-cell 6V usage (C) UL conditions (B) Parallel usage

#### PRIMARY BATTERIES

Since lithium primary batteries are not rechargeable, use a reverse current blocking diode and a protective resistor in series where there is the possibility of charging in the equipment circuit.

#### REVERSE CURRENT BLOCKING DIODE DIODE USED

Use a low leak current diode (this current varies with temperature).

#### SELECTION STANDARD

The total allowable charging amount of a battery during its total usage period must not be greater than 3% of the nominal capacity of the battery for a coin type battery or 1% for a cylindrical battery.

#### FXAMPLE

When a CR-2477 (1,000mAh) coin type battery is to be used for 5 years, a reverse current preventing diode with a reverse current of 0.7µA or less is required.

#### CALCULATION METHOD

1,000mAh (CR-2477)  $x \le 3\%$  (coin type battery) =  $\le 30$ mAh 30mAh ÷ usage period (5 years x 365 days x 24 hours) = 0.7μA

#### USE OF PROTECTIVE RESISTOR IN SERIES: SELECTION AND INSTALLATION (UL STANDARD)

A resistor must be installed in series with the battery to limit the charge current which will flow to the battery in case of destruction in continuity of the reverse current preventing diode. The maximum allowable current is specified for each battery size in the table at the right, and the resistance value of the protective resistor is USE OF MULTIPLE BATTERIES determined as:

#### $R > V \div I$

(where 'I' is the maximum allowable charge current specified by UL).

#### CONDITIONS FOR UL STANDARD

(Contact Panasonic for further details.)

#### 1. USE OF PROTECTIVE RESISTOR IN SERIES

#### SELECTION

Select the protective resistor in such a way that the charge current which will flow to the battery when the diode is destroyed is less than the value given in the table on the next page.

#### INSTALLATION

To protect the battery from being charged in the event of the destruction of the diode, install a protective resistor in series with the battery.

#### 2. BATTERY REPLACEMENT

#### REPLACEMENT BY QUALIFIED ENGINEER

These batteries are intended for use as a part of an electrical circuit in equipment and any battery with an asterisk '\*' in the table on the next page should only be replaced by a qualified engineer.

#### REPLACEMENT BY USER

Those lithium batteries which are not accompanied by an asterisk '\*' in the table on the next page and which include the use of up to four of them in series or in parallel may be replaced by users provided that the conditions specified by the UL Standard are met.

#### USE IN SERIES OR IN PARALLEL

In replacing up to four batteries, the batteries must all be replaced with new ones at the same time. Set the maximum allowable charge current to within the current permitted by the number of batteries in series or in parallel.

#### SECONDARY BATTERIES

Consult with Panasonic if two or more Vanadium rechargeable Lithium batteries (VL series) or Manganese rechargeable Lithium batteries (ML series) are to be used in series or in parallel.

#### CHARGING

Details on the charge voltage, charge current and charge circuit are given for each type of battery.

#### CONDITIONS OF UL APPROVAL

The maximum charge current must be restricted to 300mA when protective components have been subjected to short- or open-circuiting.

#### PRIMARY AND SECONDARY BATTERIES

UL APPROVAL AND MAXIMUM ALLOWABLE CHARGE CURRENT

	SHAPE	MODEL NUMBER	UL APPROVAL	MAXIMUM ABNORMAL CHARGING CURRENT (mA)
		BR-1/2AA	<b>✓</b>	5
		BR-2/3A	✓	10
		BR-2/3AG	✓	10
	CYLINDRICAL TYPE BR SERIES	BR-A*1	✓	15
		BR-AG*1	<b>/</b>	15
		BR-C*1		20
		CR-2		20
	CYLINDRICAL TYPE CR SERIES	CR-123A	<b>*</b>	25
	FOR CONSUMER	2CR-5	<b>/</b>	25
		CR-P2		25
		CR-2U, CR-2Z	<b>✓</b>	20
	CYLINDRICAL TYPE CR SERIES	CR-2/3AU, CR-2/3AZ	<b>✓</b>	25
	FOR INDUSTRIAL	CR-AAK, CR-AAU	<b>✓</b>	25
		CR-AG, CR-AGZ	✓	25
		CR-LAZ, CR LAS	✓	25
		BR-1220	✓	3
		BR-1225	✓	3
		BR-1632	✓	4
S	COIN TYPE BR SERIES	BR-2032	_	5
ш		BR-2325	<b>/</b>	5
$\overline{\simeq}$		BR-2330		5
BATTERI		BR-3032	<b>~</b>	5
<u> </u>				
B/		BR-1225A		3
Σ		BR-1632A	<b>✓</b>	4
$\supseteq$	COIN TYPE BR-A SERIES	BR-2330A*1	<b>✓</b>	5
王		BR-2450A*1	✓	5
=		BR-2477A*1	✓	5
PRIMARY LITHIUM		CR-1025	✓	2
K		CR-1216	✓	3
>		CR-1220	✓	3
=		CR-1616	✓	4
		CR-1620	_	4
		CR-1632		4
		CR-2012		10
		CR-2016	<b>/</b>	10
	COIN TYPE CR SERIES		<b>~</b>	10
		CR-2025		
		CR-2032	<b>✓</b>	10
		CR-2330	<b>✓</b>	10
		CR-2354	<b>✓</b>	10
		CR-2412	✓	10
		CR-2450	✓	30
		CR-2477	✓	10
		CR-3032	✓	10
		CR-2032A	✓	10
		CR-2032B	✓	10
	COIN TYPE CR-A/B SERIES	CR-2050A	_	10
		CR-2050B2	<b>/</b>	10
		CR-2450A	<b>~</b>	30
				0.1
	PIN TYPE BR SERIES	BR-425		
		BR-435		0.2
		VL-621*1	<b>~</b>	300
Σ		VL-1220	✓	300
$\supseteq$	COIN TYPE VL SERIES	VL-2020	✓	300
T (S		VL-2330	✓	300
ΉΨ		VL-3032	✓	300
> ~	COIN TYPE ML SERIES	ML-2020*1	<b>✓</b>	300
A'R		MT-516	<b>✓</b>	300
D/ AT	COIN TYPE MT SERIES	MT-621	<b>/</b>	300
CONDARY LITHIUM BATTERIES	CONTINUE IN SERVES	MT-920	<b>~</b>	300
CC		CG-320B		38
SE	DINI TYPE CO CERIEC			
0)	PIN TYPE CG SERIES	CG-420A	<b>~</b>	72
		CG-425A	<b>✓</b>	99

✓ UL approval

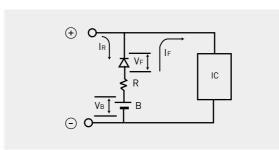
#### DESIGN FOR MEMORY BACK-UP USE

#### SELECTING BATTERIES

When selecting batteries, give consideration to such factors as the current consumption of the equipment in which the batteries are to be used, the expected life of the batteries, and temperature in the operating environment. At low operating environment temperatures, the consumption current of the ICs drops but the discharge voltage of the batteries will also decrease. Also it is important to note that the capacity deterioration of batteries in long-term use becomes significant at high operating environment temperatures.

#### MEMORY BACK-UP CIRCUIT AND HOLDING VOLTAGE

The circuit typically used for memory back-up is shown in the figure on the right. The memory holding voltage is expressed as: VB - VF - IF x R > memory holding voltage of IC.



#### REVERSE CURRENT BLOCKING DIODE

Since lithium primary batteries are not rechargeable, use of a reverse current blocking diode and a protective resistor in series is required where there is the possibility of charging in the equipment circuit. Use a diode with a low leak current as the reverse current blocking diode. To maintain the characteristics of a coin type lithium battery, the total charging amount of the battery during its total usage period must be kept within 3% of the nominal capacity of the battery.

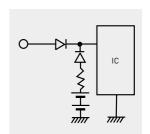
FOR EXAMPLE, assuming that a CR-2477 (1,000mAh) will be used in a memory back-up power supply for 5 years, charging by the leak current of the reverse current blocking diode should be no greater than 30mAh (= 3% of 1,000mAh), thus: 30mAh ÷ usage period (5 years x 365 days x 24 hours) =  $0.7\mu$ A. In other words, a leak current blocking diode whose reverse current is not greater than 0.7µA must be selected.

#### ALLOWABLE TOTAL CHARGING AMOUNT

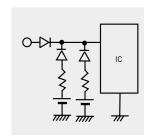
Within 3% for coin type batteries Within 1% for cylindrical type batteries

Note that the leak current of reverse current blocking diodes varies with temperature.

#### (A) 2-CELL 6V USAGE



(B) PARALLEL USAGE

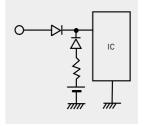


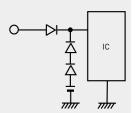
(C) UL CONDITIONS

(When a protective resistor has been inserted)

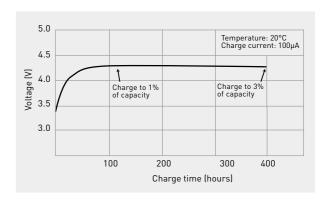


(D) UL CONDITIONS

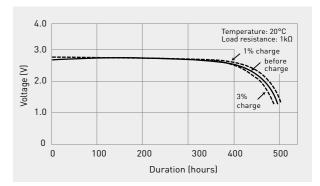




CHARGE TEST RESULTS ASSUMING DIODE LEAKAGE CURRENT BR-2/3A (CYLINDRICAL TYPE) CHARGE TEST



#### BR-2/3A (CYLINDRICAL TYPE) DISCHARGE TEST AFTER CHARGING



The data in this document are for descriptive purposes only and are not intended to make or imply any guarantee or warranty.

<sup>1</sup> Please read 'Conditions for compliance with UL Standard' carefully.

## STATE-OF-THE-ART

# PRIMARY LITHIUM BATTERIES

## NON RECHARGEABLE

- Low self-discharge
- Decades of mass production experience
- Superior designed battery ranges
- Proven reliability











### **YOUR INFORMATION**

Visit our product page and get detailed information about Lithium batteries.

## POLY-CARBONMONOFLUORIDE LITHIUM BATTERIES (BR SERIES) - CYLINDRICAL TYPE

Our Panasonic Poly-Carbonmonofluoride Lithium batteries (BR series) are ideal for applications such as meters or smoke detectors which demand either long-term power supply reliability or need to handle a wide temperature range.

#### **FEATURES**

- Operating temperature range: between -40°C ~ +85°C
- | Self-discharge rate at 20°C is less than 0.5% per year
- Superior long-term reliability
- Over 40 years of experience in production

#### **APPLICATIONS**















Marine devices

MODEL NUMBER		Nominal voltage (V)	Nominal*2 capacity (mAh)	Size	Diameter (mm)	Total height (mm)	Weight (g)	Discharging temperature (°C)
BR-1/2AA*3*4		3	1,000	1/2 AA	14.5	25.5	8	-40 to +100
BR-2/3A*4	Personantic UN-217A DECEMBER	3	1,200	2/3 A 17355	17.0	33.5	13	-40 to +85
BR-2/3AG*4	Parametric BR-2:3AG	3	1,450	2/3 A 17355	17.0	33.5	13	-40 to +85
BR-A*4	BR-A Address A	3	1,800	А	17.0	45.5	18	-40 to +85
BR-AG*4	Panasonic Brade	3	2,200	А	17.0	45.5	18	-40 to +85
BR-C*4	Panasonic BR-C Industrial	3	5.000	С	26.0	50.5	41	-40 to +85

#### BATTERY INSIDE\*1



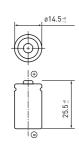
- $^{*1}$  Capacity based on standard drain and cut off voltage down to 2.0V at 20  $^{\circ}\text{C}.$
- $^{*2}$   $\,$  Operating temperature range is from -40°C  $\sim$  +100°C.
- \*3 Cells are supplied with tabs or lead-wires only. For available configurations please consult the Panasonic homepage or your sales contact
- \*4 The illustration shows only one example of Lithium battery structure.

BR-1/2AA

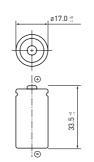
BR-2/3A



Weight (g)





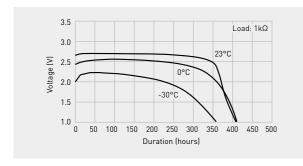


SPECIFICATIONS	BR-1/2AA
Nominal voltage (V)	3
Nominal capacity (mAh)	1,000
Diameter (mm)	14.5
Total height (mm)	25.5
Discharging temperature range (°C)	-40 to +100

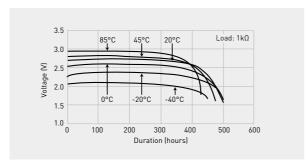
#### SPECIFICATIONS BR-2/3A Nominal voltage (V) Nominal capacity (mAh) 1,200 Diameter (mm) 17.0 Total height (mm) 33.5 -40 to +85 Discharging temperature range (°C) 13.0

#### DISCHARGE TEMPERATURE CHARACTERISTICS

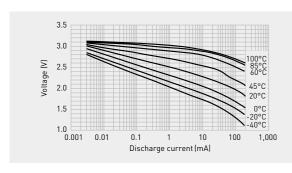
8.0

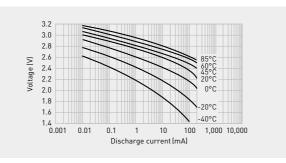






#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1 OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1

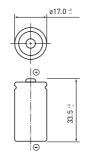




BR-2/3AG







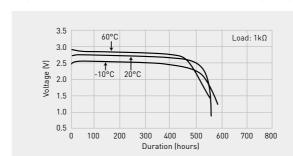
	ø17	7.0 -0	
J⊕ ⊕			
		33.5 👑	
Έ	)		

Panasonic	9
DONOT RECHARGE	

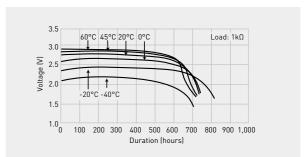
SPECIFICATIONS	BR-2/3AG
Nominal voltage (V)	3
Nominal capacity (mAh)	1,450
Diameter (mm)	17.0
Total height (mm)	33.5
Discharging temperature range (°C)	-40 to +85
Weight (g)	13.0

**SPECIFICATIONS** BR-A 3 Nominal voltage (V) Nominal capacity (mAh) 1,800 Diameter (mm) 17.0 Total height (mm) 45.5 -40 to +85 Discharging temperature range (°C) Weight (g) 18.0

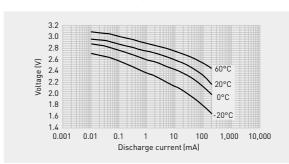
#### DISCHARGE TEMPERATURE CHARACTERISTICS



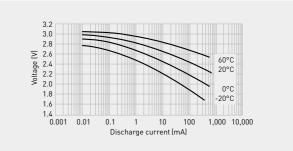




#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1 OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1



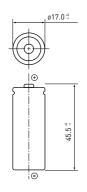




## BR-AG

## BR-C





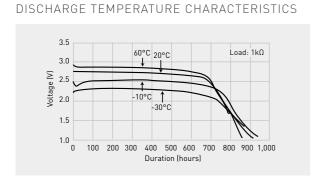


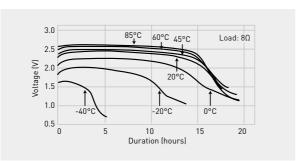
#26.0°	
	50.5 %
! ⊙	

SPECIFICATIONS	BR-AG
Nominal voltage (V)	3
Nominal capacity (mAh)	2,200
Diameter (mm)	17.0
Total height (mm)	45.5
Discharging temperature range (°C)	-40 to +85
Weight (g)	18.0

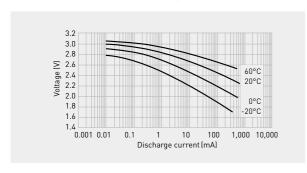
#### **SPECIFICATIONS** BR-C Nominal voltage (V) 3 Nominal capacity (mAh) 5,000 Diameter (mm) 26.0 Total height (mm) 50.5 -40 to +85 Discharging temperature range (°C) Weight (g) 41.0

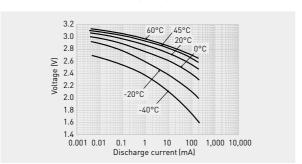
#### DISCHARGE TEMPERATURE CHARACTERISTICS





#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1 OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1





## MANGANESE DIOXIDE LITHIUM BATTERIES (CR SERIES FOR CONSUMER) - CYLINDRICAL TYPE

Panasonic Lithium CR type cylindrical batteries come as either single cells or dual cell packs. All cylindrical type Manganese Dioxide (CR series) Lithium batteries feature a spiral structure. With their enlarged electrode surface areas, they permit a current as high as several amperes to be drawn. In addition these batteries are convenient for equipments which are considered to replace the battery at the field.

Operating temperature range: between -40°C ~ +70°C\*1

| Self-discharge rate at 20°C is just 1% per year

Good pulse discharge capability

| Stable operation voltage

**FEATURES** 

#### **APPLICATIONS**





Marine devices



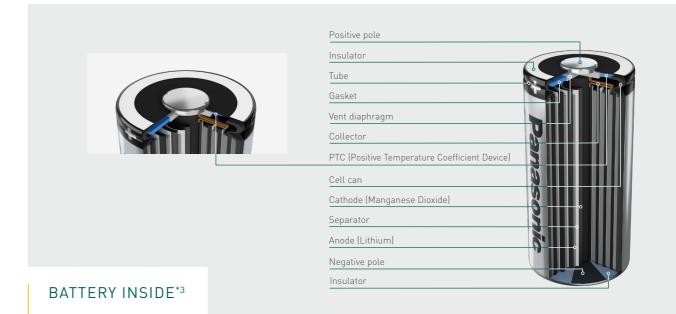


Door lock systems





MODEL NUMBER		Nominal voltage (V)	Nominal*1 capacity (mAh)	Size	Diameter (mm)	Total height (mm)	Weight (g)	Discharging temperature (°C)
CR-2*2	Promoted and the second	3	850	15270	15.6	27.0	11	-40 to +70
CR-123A*2	Paracoric (S.3.2.2)	3	1,550	17345	17.0	34.5	16	-40 to +70
2CR-5*2	- Parameter (1)	6	1,550	-	34.0 x 17.0	45.0	38	-40 to +70
CR-P2*2	Parasonic Control of	6	1,550	-	35.0 x 19.5	36.0	37	-40 to +70



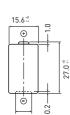
 $<sup>^{*1}\,</sup>$  Capacity based on standard drain and cut off voltage down to 2.0V or 4.0V at 20°C.

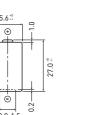
 $<sup>^{*2}</sup>$  Please consult your Panasonic sales representative when anticipating usage in operation temperature is between -40°C to -20°C, or +60°C to

<sup>\*3</sup> The illustration shows only one example of Lithium battery structure.

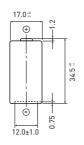
CR-2 CR-123A







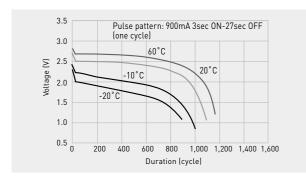
*
Panasonic GR123A Industrial Liehium
Ü



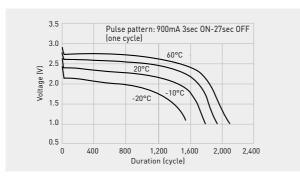
SPECIFICATIONS	CR-2
Nominal voltage (V)	3
Nominal capacity (mAh)	850
Diameter (mm)	15.6
Total height (mm)	27.0
Discharging temperature range (°C)	-40 to +70*1
Weight (g)	11.0

SPECIFICATIONS	CR-123A
Nominal voltage (V)	3
Nominal capacity (mAh)	1,550
Diameter (mm)	17.0
Total height (mm)	34.5
Discharging temperature range (°C)	-40 to +70*1
Weight (g)	16.0

#### DISCHARGE TEMPERATURE CHARACTERISTICS



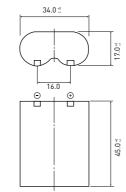
#### DISCHARGE TEMPERATURE CHARACTERISTICS



#### MANGANESE DIOXIDE LITHIUM BATTERIES (CR SERIES FOR CONSUMER)

## 2CR-5





Provision Copposition hade in diagnosis  Panasonic CH-PA Industria Industria Panasonic CH-PA Industria Industria Panasonic Industria Ind	©
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CR-P2

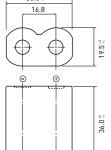
SPECIFICATIONS Nominal voltage (V) Nominal capacity (mAh)

Diameter (mm)

Weight (g)

Total height (mm)

Discharging temperature range (°C)



CR-P2

1,550

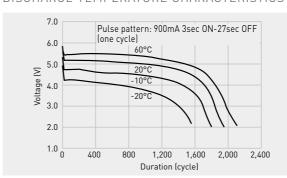
36.0

35.0 x 19.5

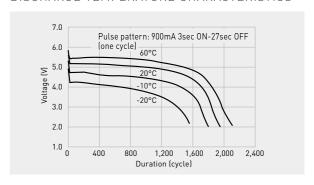
-40 to +70\*1 37.0

SPECIFICATIONS	2CR-5
Nominal voltage (V)	6
Nominal capacity (mAh)	1,550
Diameter (mm)	34.0 x 17.0
Total height (mm)	45.0
Discharging temperature range (°C)	-40 to +70*1
Weight (g)	38.0

#### DISCHARGE TEMPERATURE CHARACTERISTICS



#### DISCHARGE TEMPERATURE CHARACTERISTICS



## CR LITHIUM CYLINDRICAL SERIES FOR INDUSTRIAL

Ideal for industrial equipment, this series offers both excellent high-rate discharge performance and a service life of 15 years or more.

#### **FEATURES**

- | Stable impedance throughout battery life
- Operating temperature range: between -40°C ~ +85°C\*1
- Superior high drain discharge performance
- Long-term reliability
- | Self-discharge rate at 20°C is just 1% per year

#### **APPLICATIONS**







Automotive



devices





Medical

equipment





Predictive maintenance



devices and

detectors

MODEL NUMBER		Nominal voltage (V)	Nominal*2 capacity (mAh)	Size	Diameter (mm)	Total height (mm)	Weight (g)	Discharging temperature
CR-AAK	Panasonic o	3	1,650	AA 14500	14.5	50.5	18	-40 to +85
CR-AAU	Panasonic  GR-AAU  Parasonic  CR-AAU  Parasonic  Parasonic	3	1,800	AA 14500	14.5	50.5	18	-40 to +85
CR-2Z	Parameria, Carper a	3	1,000	15270	15.6	27.0	11	-40 to +85
CR-2U	Panadorio Gita Gita Gita O Manadorio	3	1,000	15270	15.6	27.0	11	-40 to +85
CR-2/3AU	Pronosorios CTP 200 CTP 200 CT	3	1,600	2/3A 17335	17.0	33.5	16	-40 to +85
CR-2/3AZ	Panasonic CR-2/SAZ Industrial ERFRitum	3	1,600	2/3A 17335	17.0	33.5	16	-40 to +85
CR-AG	Panasonic Control of CR-AG Control of CR	3	2,400	А	17.0	45.5	22	-40 to +85
CR-AGZ	Panasonic  CRAGZ  CRAGZ  CRAGZ  CRAGGE	3	2,700	А	17.0	45.5	23	-40 to +85
CR-LAZ	Panasonic  CRLAZ	3	3,000	А	17.0	50.5	26	-40 to +85
CR-LAS	But the facility and the second state of the s	3	3,500	А	17.5	50.0	28	-40 to +85



#### BATTERY INSIDE\*3



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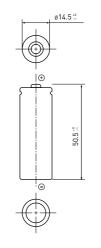
- $^{*1}$   $\,$  Please contact Panasonic when anticipating usage in operation temperature 70  $^{\circ}\text{C}$  or above.
- $^{*2}$  Capacity based on standard drain and cut off voltage down to 2.0V at 20°C.

#### \*3 The illustration shows only one example of Lithium battery structure.

#### MANGANESE DIOXIDE LITHIUM BATTERIES (CR SERIES FOR INDUSTRIAL)

## CR-AAK

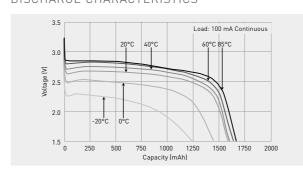




CR-AAU	
Panasonic  CR-AAU DEBELLE OF THE PARTY PROJECT OF T	}

SPECIFICATIONS	CR-AAK
Nominal voltage (V)	3
Nominal capacity (mAh)	1,650
Diameter (mm)	14.5
Total height (mm)	50.5
Discharging temperature range (°C)	-40 to +85
Weight (g)	18.0

#### DISCHARGE CHARACTERISTICS



#### DISCHARGE CHARACTERISTICS

Discharging temperature range (°C)

**SPECIFICATIONS** 

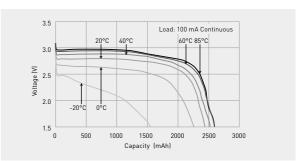
Nominal capacity (mAh)

Nominal voltage (V)

Diameter (mm)

Weight (g)

Total height (mm)



CR-AAU

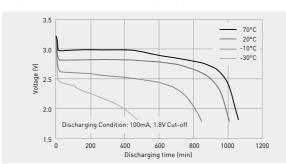
1,800

14.5

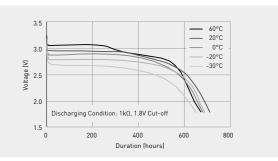
50.5 -40 to +85

18.0

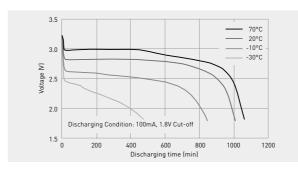
#### DISCHARGING CHARACTERISTICS BY TEMPERATURE



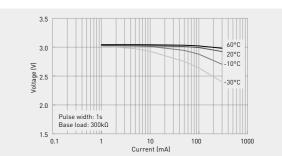
## DISCHARGING CHARACTERISTICS BY TEMPERATURE



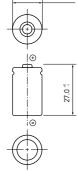
#### CONTINUOUS DISCHARGING CHARACTERISTICS

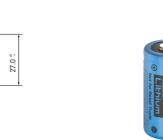


#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*







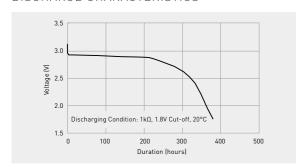


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<b>1</b>	27.0 40
Θ	·
	+

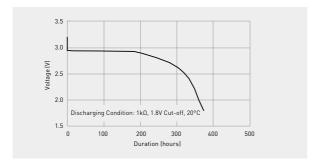
CR-2Z
3
1,000
15.6
27.0
-40 to +75
11.0

SPECIFICATIONS	CR-2U
Nominal voltage (V)	3
Nominal capacity (mAh)	1,000
Diameter (mm)	15.6
Total height (mm)	27.0
Discharging temperature range (°C)	-40 to +70
Weight (a)	11.0

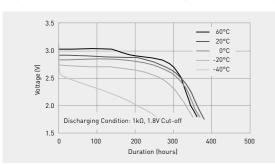
#### DISCHARGE CHARACTERISTICS



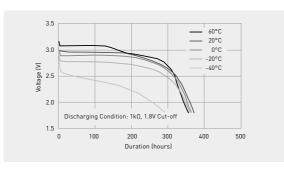
#### DISCHARGE CHARACTERISTICS



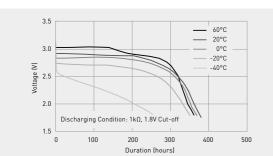
#### DISCHARGING CHARACTERISTICS BY TEMPERATURE



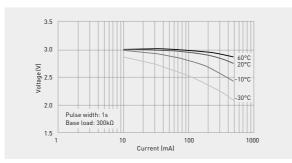
#### DISCHARGING CHARACTERISTICS BY TEMPERATURE



#### PULSE DISCHARGING CHARACTERISTICS\*1



PULSE DISCHARGING CHARACTERISTICS\*1



## CR-2/3AU



<del> </del>	ø17.0 👯
	-
	33.5 %
	<u>+</u>

Panasonic CR-2/3AZ Industrial Liebstrial	33.55

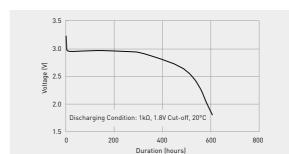
CR-2/3AZ

1,600

SPECIFICATIONS	CR-2/3AU
Nominal voltage (V)	3
Nominal capacity (mAh)	1,600
Diameter (mm)	17.0
Total height (mm)	33.5
Discharging temperature range (°C)	-40 to +85
Weight (g)	16.0

Diameter (mm) 17.0 Total height (mm) 33.5 -40 to +70 Discharging temperature range (°C) 16.0

#### DISCHARGE CHARACTERISTICS

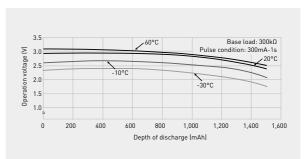


#### DISCHARGE CHARACTERISTICS

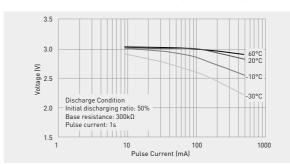
CR-2/3AZ

SPECIFICATIONS

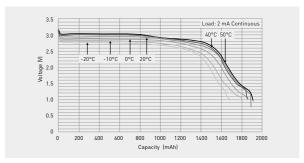
Nominal voltage (V) Nominal capacity (mAh)



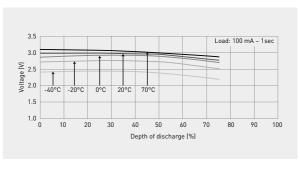
#### PULSE DISCHARGING CHARACTERISTICS



#### DISCHARGE TEMPERATURE CHARACTERISTICS



#### PULSE DISCHARGING CHARACTERISTICS

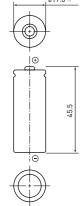


The data in this document are for descriptive purposes only and are not intended to make or imply any guarantee or warranty.

<sup>&</sup>lt;sup>\*1</sup> at 50% depth-of-discharge (DoD).

## CR-AG





i <sub>O</sub>	45.5
CR-AG	
3	
2,400	

⊕ 	45.5

CR-AGZ

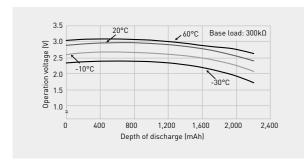
Panasonic  OR-AGZ  DONOTREGUAGE  Industrial	

ø17.0 🖰

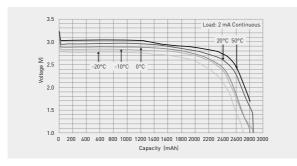
SPECIFICATIONS	CR-AG
Nominal voltage (V)	3
Nominal capacity (mAh)	2,400
Diameter (mm)	17.0
Total height (mm)	45.5
Discharging temperature range (°C)	-40 to +70
Weight (g)	24.0

SPECIFICATIONS	CR-AGZ
Nominal voltage (V)	3
Nominal capacity (mAh)	2,700
Diameter (mm)	17.0
Total height (mm)	45.5
Discharging temperature range (°C)	-40 to +70
Weight (g)	23.0

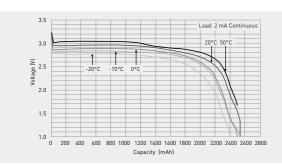
#### DISCHARGE TEMPERATURE CHARACTERISTICS



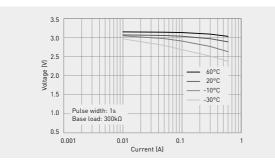
#### DISCHARGE TEMPERATURE CHARACTERISTICS



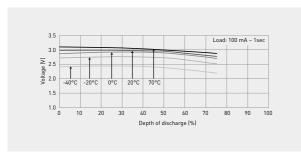
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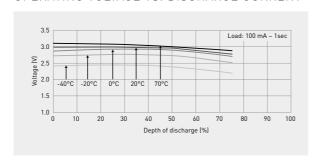




#### PULSE DISCHARGE CHARACTERISTICS

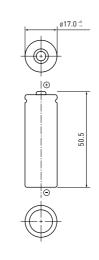


#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1



## CR-LAZ





CR-LAS	ø17.5 <sup></sup>
0	
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EU & MOUA	

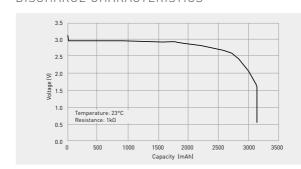
SPECIFICATIONS	CR-LAZ
Nominal voltage (V)	3
Nominal capacity (mAh)	3,000
Diameter (mm)	17.0
Total height (mm)	50.5
Discharging temperature range (°C)	-40 to +85
Weight (g)	26.0

Diameter (mm) 17.5 Total height (mm) 50.0 -40 to +85 Discharging temperature range (°C) 28.0 Weight (g)

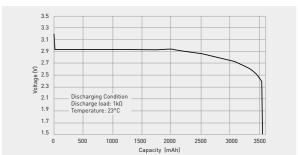
SPECIFICATIONS

Nominal voltage (V) Nominal capacity (mAh)

#### DISCHARGE CHARACTERISTICS



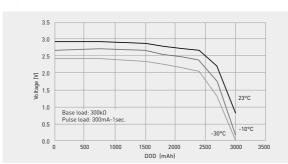




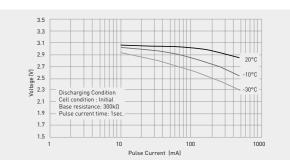
CR-LAS 3

3,500

#### DISCHARGING CHARACTERISTICS BY TEMPERATURE







## POLY-CARBONMONOFLUORIDE LITHIUM BATTERIES (BR SERIES) - COIN TYPE

(NON-RECHARGEABLE)

Panasonic Lithium BR coin type batteries feature high energy density, and were developed and commercialized using Panasonic's extensive experience in battery technology. They exhibit stable performance under high ambient temperatures.

#### **FEATURES**

- | Self-discharge rate at 20°C is less than 1.0% per year
- | Wide operating temperature range: between -30°C ~ +85°C
- Superior long-term reliability
- Over 44 years of experience in production

#### **APPLICATIONS**



Tracking &RFID



Real Time Clock (RTC)

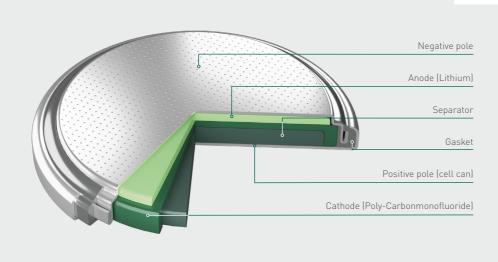


Memory back-up



MODEL NUMBER		Nominal voltage (V)	Nominal*1 capacity (mAh)	Diameter (mm)	Total height (mm)	Weight (g)	Discharging temperature (°C)
BR-1220		3	35	12.5	2.0	0.7	-30 to +85
BR-1225		3	48	12.5	2.5	0.8	-30 to +85
BR-1632		3	120	16.0	3.2	1.5	-30 to +85
BR-2032		3	200	20.0	3.2	2.6	-30 to +85
BR-2325		3	165	23.0	2.5	3.0	-30 to +85
BR-2330		3	255	23.0	3.0	3.2	-30 to +85
BR-3032	2 30 30	3	500	30.0	3.2	5.7	-30 to +85

#### BATTERY INSIDE\*2



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- Based on standard drain and cut off voltage down to 2.0V at 20°C.
- \*2 The illustration shows only one example of Lithium battery structure.

#### POLY-CARBONMONOFLUORIDE LITHIUM BATTERIES (BR SERIES)

BR-1220

BR-1225

**SPECIFICATIONS** 

Nominal capacity (mAh)

Discharging temperature range (°C)

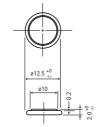
Nominal voltage (V)

Diameter (mm)

Weight (g)

Total height (mm)

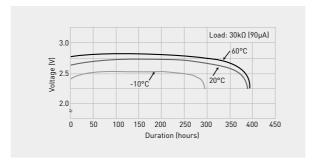




SPECIFICATIONS	BR-1220
Nominal voltage (V)	3
Nominal capacity (mAh)	35
Diameter (mm)	12.5
Total height (mm)	2.0
Discharging temperature range (°C)	-30 to +85
W.:.L.(.)	0.7

#### Nominal voltage (V) Nominal capacity (m Diameter (mm) Total height (mm) Discharging temper Weight (g) 0.7

#### DISCHARGE TEMPERATURE CHARACTERISTICS



#### DISCHARGE TEMPERATURE CHARACTERISTICS

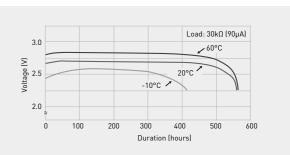
BR-1225

48

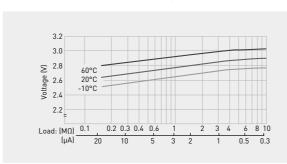
12.5

2.5 -30 to +85

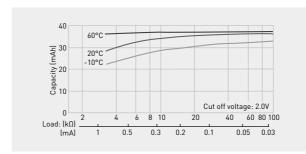
0.8

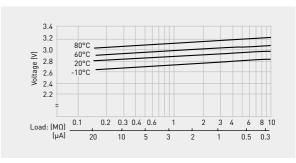


#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1 OPERATING VOLTAGE VS. DISCHARGE CURRENT\*

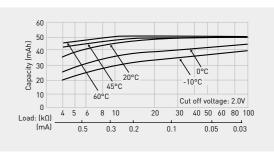


#### CAPACITY VS. LOAD RESISTANCE





#### CAPACITY VS. LOAD RESISTANCE



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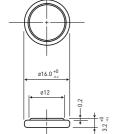
at 50% depth-of-discharge (DoD)

47

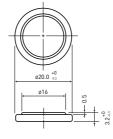
BR-1632

BR-2032









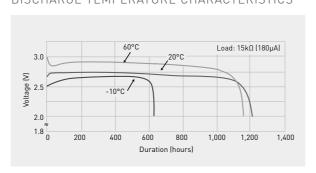
SPECIFICATIONS	BR-1632
Nominal voltage (V)	3
Nominal capacity (mAh)	120
Diameter (mm)	16.0
Total height (mm)	3.2
Discharging temperature range (°C)	-30 to +85
Weiaht (a)	1.5

SPECIFICATIONS	BR-2032
Nominal voltage (V)	3
Nominal capacity (mAh)	200
Diameter (mm)	20.0
Total height (mm)	3.2
Discharging temperature range (°C)	-30 to +85
Weight (g)	2.6

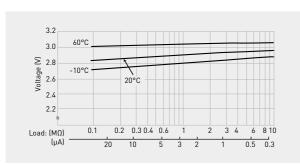
## DISCHARGE TEMPERATURE CHARACTERISTICS

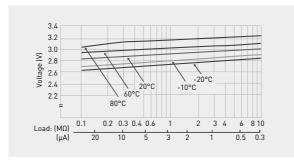
## Load: 30kΩ (90μA) 1,000 1,250 1,500 Duration (hours)

DISCHARGE TEMPERATURE CHARACTERISTICS

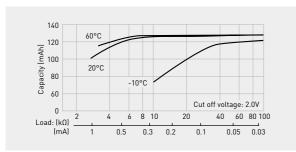




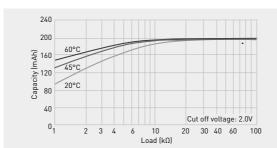




#### CAPACITY VS. LOAD RESISTANCE







#### LITHIUM BATTERY HOLDERS FOR BR-2032

These battery holders are designed for sure and easy loading/removal of Panasonic coin type Lithium batteries in/from equipment enabling the batteries to fully exploit their capabilities as the back-up power supply in C-MOS RAM memory and microcomputer memory. All of the battery holders are designed to prevent inverted insertion of the battery.



BCR20H4

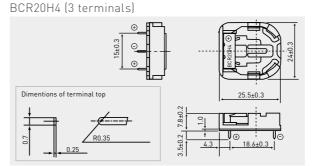


BCR20H5

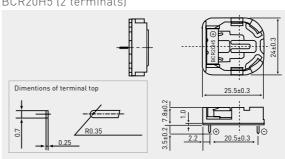




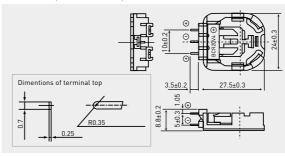
BCR20V4



BCR20H5 (2 terminals)







#### PRECAUTION FOR WASHING BATTERY HOLDERS

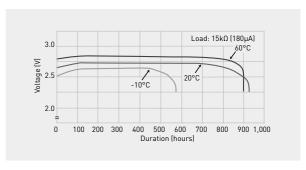
The battery holders can be adversely affected by some detergents use in the circuit board washing process and may result in cracks forming in the holder. Please test the holders in your washing process before use.

## BR-2325

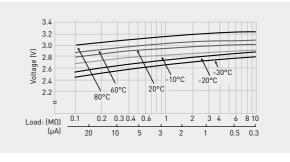


SPECIFICATIONS	BR-2325
Nominal voltage (V)	3
Nominal capacity (mAh)	165
Diameter (mm)	23.0
Total height (mm)	2.5
Discharging temperature range (°C)	-30 to +85
Weight (g)	3.0

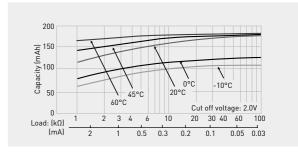
#### DISCHARGE TEMPERATURE CHARACTERISTICS



#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*



CAPACITY VS. LOAD RESISTANCE



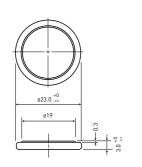
The data in this document are for descriptive purposes only and are not intended to make or imply any guarantee or warranty. at 50% depth-of-discharge (DoD)

The data in this document are for descriptive purposes only and are not intended to make or imply any guarantee or warranty. at 50% depth-of-discharge (DoD)

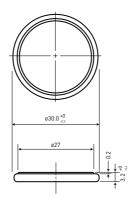
## BR-2330

## BR-3032









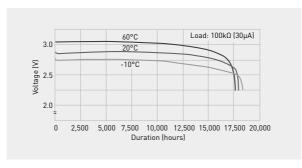
SPECIFICATIONS	BR-2330
Nominal voltage (V)	3
Nominal capacity (mAh)	255
Diameter (mm)	23.0
Total height (mm)	3.0
Discharging temperature range (°C)	-30 to +85
Weight (g)	3.2

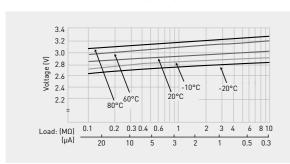
SPECIFICATIONS	BR-3032
Nominal voltage (V)	3
Nominal capacity (mAh)	500
Diameter (mm)	30.0
Total height (mm)	3.2
Discharging temperature range (°C)	-30 to +85
Weight (g)	5.7

#### DISCHARGE TEMPERATURE CHARACTERISTICS

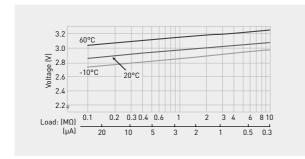
### Load: 100kΩ (29uA) 2.000 4.000 6.000 8.000 10 000 Duration (hours)

#### DISCHARGE TEMPERATURE CHARACTERISTICS

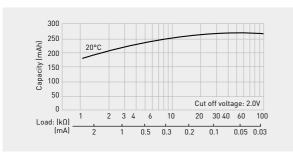




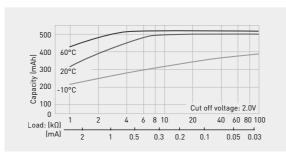
#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\* OPERATING VOLTAGE VS. DISCHARGE CURRENT\*



#### CAPACITY VS. LOAD RESISTANCE



CAPACITY VS. LOAD RESISTANCE



## HIGH OPERATING TEMPERATURE POLY-CARBONMONOFLUORIDE LITHIUM BATTERIES (BR-A SERIES) - COIN TYPE

(NON-RECHARGEABLE)

The high energy density and the special material for gasket and separator make this battery series the ideal power supply in high ambient temperature applications.

#### APPLICATIONS



Tire Pressure Monitoring Systems (TPMS)



Electronic Toll Collection (ETC)

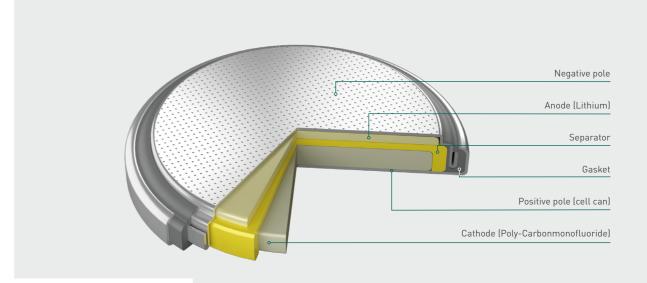


Heat cost allocators, etc.

## **FEATURES**

- | Superior design for high temperature applications (-40°C ~ +125°C)
- Outstanding long-term reliability
- Over 24 years of experience in production
- Self-discharge rate at 20°C is less than 0.5% per year

MODEL NUMBER	Nominal voltage (V)	Nominal*1 capacity (mAh)	Diameter (mm)	Total height (mm)	Weight (g)	Discharging temperature (°C)
BR-1225A	3	48	12.5	2.5	0.8	-40 to +125
BR-1632A*2	3	120	16.0	3.2	1.5	-40 to +125
BR-2330A*2	3	255	23.0	3.0	3.2	-40 to +125
BR-2450A*2	3	550	24.5	5.9	4.9	-40 to +125
BR-2477A*2	3	1,000	24.5	7.7	7.9	-40 to +125



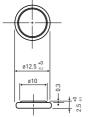
BATTERY INSIDE\*3

- <sup>\*1</sup> Based on standard drain and cut off voltage down to 2.0V at 20°C.
- <sup>2</sup> Cells are supplied with tabs or lead-wires only. For available configurations please consult the Panasonic homepage or your sales contact.
- \*3 The illustration shows only one example of lithium battery structure.

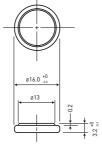
BR-1225A

## BR-1632A





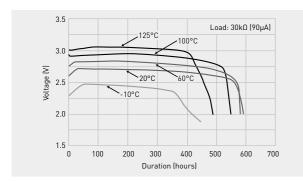




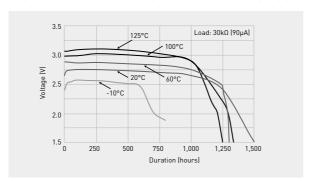
SPECIFICATIONS	BR-1225A
Nominal voltage (V)	3
Nominal capacity (mAh)	48
Diameter (mm)	12.5
Total height (mm)	2.5
Discharging temperature range (°C)	-40 to +125
Weight (g)	0.8

SPECIFICATIONS	BR-1632A
Nominal voltage (V)	3
Nominal capacity (mAh)	120
Diameter (mm)	16.0
Total height (mm)	3.2
Discharging temperature range (°C)	-40 to +125
Weight (g)	1.5

#### DISCHARGE TEMPERATURE CHARACTERISTICS



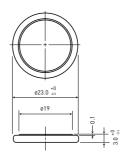
#### DISCHARGE TEMPERATURE CHARACTERISTICS



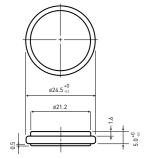
## BR-2330A







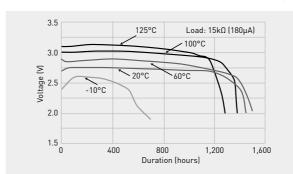




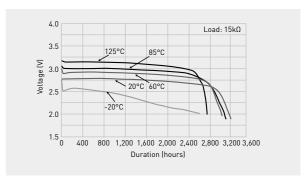
SPECIFICATIONS	BR-2330A
Nominal voltage (V)	3
Nominal capacity (mAh)	1,000
Diameter (mm)	15.6
Total height (mm)	27.0
Discharging temperature range (°C)	-40 to +75
Weight (g)	11.0

SPECIFICATIONS	BR-2450A
Nominal voltage (V)	3
Nominal capacity (mAh)	1,000
Diameter (mm)	15.6
Total height (mm)	27.0
Discharging temperature range (°C)	-40 to +70
Weight (g)	11.0

#### DISCHARGE TEMPERATURE CHARACTERISTICS



#### DISCHARGE TEMPERATURE CHARACTERISTICS

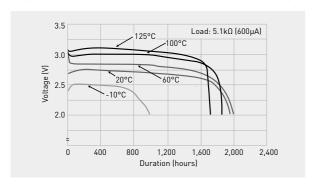


## BR-2477A



SPECIFICATIONS	BR-2477A
Nominal voltage (V)	3
Nominal capacity (mAh)	1,000
Diameter (mm)	44.5
Total height (mm)	7.7
Discharging temperature range (°C)	-40 to +125
Weight (g)	7.9

#### DISCHARGE TEMPERATURE CHARACTERISTICS



## MANGANESE DIOXIDE LITHIUM BATTERIES (CR SERIES) - COIN TYPE

(NON-RECHARGEABLE)

These batteries have a proven track record of excellence in equipment requiring high currents. Additionally Panasonic has many years of manufacturing experience with this battery technology.

#### **FEATURES**

- Good pulse capability
- Stable voltage level during discharge
- Long-term reliability
- | Self-discharge rate at 20°C is just 1.0% per year
- Temperature range: -30°C ~ +85°C\*1

#### **APPLICATIONS**



Remote Keyless Entry (RKE)



Tracking & RFID



Electricity meters



Vending machines

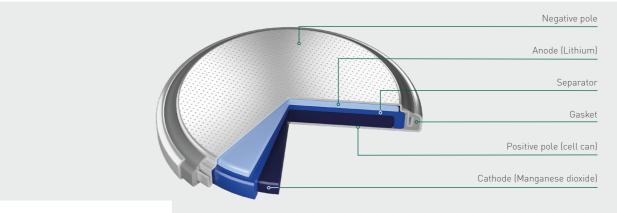


Medical equipment



Price tags, etc.

MODEL NUMBER		Nominal voltage (V)	Nominal*2 capacity (mAh)	Diameter (mm)	Total height (mm)	Weight (g)	Discharging temperature (°C)
CR-1025	•	3	30	10.0	2.5	0.6	-30 to +85
CR-1216	•	3	25	12.5	1.6	0.7	-30 to +85
CR-1220		3	35	12.5	2.0	0.9	-30 to +85
CR-1616		3	55	16.0	1.6	1.0	-30 to +85
CR-1620		3	75	16.0	2.0	1.3	-30 to +85
CR-1632		3	140	16.0	3.2	1.9	-30 to +85
CR-2012		3	55	20.0	1.2	1.4	-30 to +85
CR-2016		3	90	20.0	1.6	1.6	-30 to +85
CR-2025		3	165	20.0	2.5	2.3	-30 to +85
CR-2032		3	225	20.0	3.2	2.8	-30 to +85
CR-2330		3	265	23.0	3.0	3.7	-30 to +85
CR-2354		3	560	23.0	5.4	5.7	-30 to +85
CR-2412		3	100	24.5	1.2	2.0	-30 to +85
CR-2450		3	620	24.5	5.0	6.2	-30 to +85
CR-2477		3	1,000	24.5	7.7	10.5	-30 to +85
CR-3032		3	500	30.0	3.2	6.9	-30 to +85

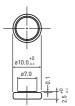


BATTERY INSIDE\*3

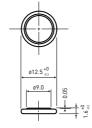
- $^{*_{\rm I}}$   $\,$  Based on standard drain and cut off voltage down to 2.0V at 20°C.
- <sup>\*2</sup> Please contact Panasonic when anticipating usage in operation temperature 70°C or above.
- $^{*3}$  The illustration shows only one example of lithium battery structure.

CR-1216





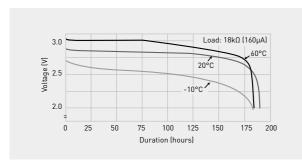




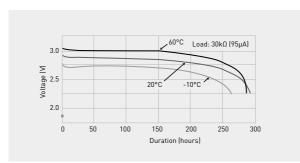
SPECIFICATIONS	CR-1025
Nominal voltage (V)	3
Nominal capacity (mAh)	30
Diameter (mm)	10.0
Total height (mm)	2.5
Discharging temperature range (°C)	-30 to +85
Weight (g)	0.6

SPECIFICATIONS	CR-1216
Nominal voltage (V)	3
Nominal capacity (mAh)	25
Diameter (mm)	12.5
Total height (mm)	1.6
Discharging temperature range (°C)	-30 to +85
Weight (g)	0.7

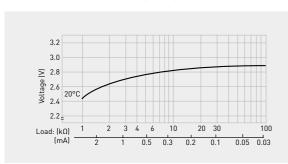
#### DISCHARGE TEMPERATURE CHARACTERISTICS

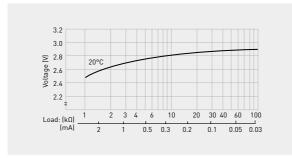


#### DISCHARGE TEMPERATURE CHARACTERISTICS

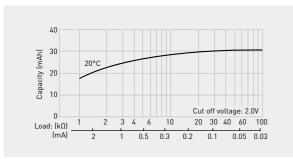


#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1 OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1

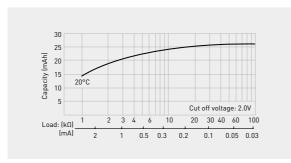




#### CAPACITY VS. LOAD RESISTANCE



CAPACITY VS. LOAD RESISTANCE

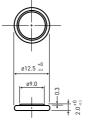


The data in this document are for descriptive purposes only and are not intended to make or imply any guarantee or warranty.

CR-1220

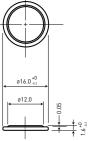
CR-1616







**SPECIFICATIONS** 

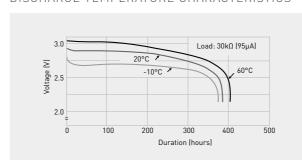


CR-1616

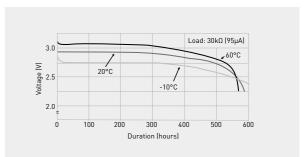
SPECIFICATIONS	CR-1220
Nominal voltage (V)	3
Nominal capacity (mAh)	35
Diameter (mm)	12.5
Total height (mm)	2.0
Discharging temperature range (°C)	-30 to +85
Weight (g)	0.9

Nominal voltage (V) Nominal capacity (mAh) 55 Diameter (mm) 16.0 Total height (mm) 1.6 -30 to +85 Discharging temperature range (°C) Weight (g) 1.0

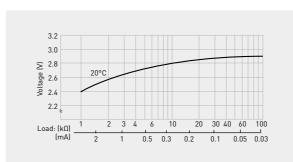
#### DISCHARGE TEMPERATURE CHARACTERISTICS

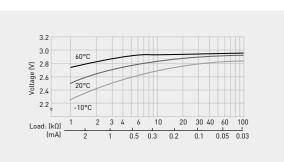




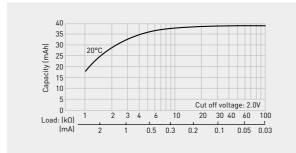


OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1 OPERATING VOLTAGE VS. DISCHARGE CURRENT\*

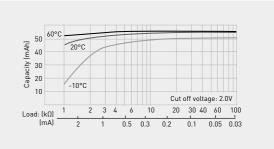




CAPACITY VS. LOAD RESISTANCE



CAPACITY VS. LOAD RESISTANCE



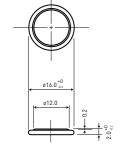
The data in this document are for descriptive purposes only and are not intended to make or imply any guarantee or warranty.

<sup>\*1</sup> at 50% depth-of-discharge (DoD)

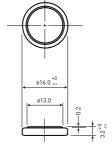
at 50% depth-of-discharge (DoD)

CR-1632







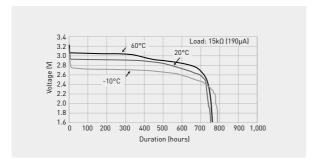


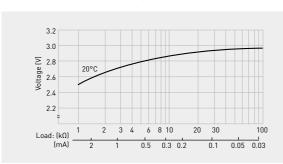
SPECIFICATIONS	CR-1620
Nominal voltage (V)	3
Nominal capacity (mAh)	75
Diameter (mm)	16.0
Total height (mm)	2.0
Discharging temperature range (°C)	-30 to +85
Weight (g)	1.3

SPECIFICATIONS	CR-1632
Nominal voltage (V)	3
Nominal capacity (mAh)	140
Diameter (mm)	16.0
Total height (mm)	3.2
Discharging temperature range (°C)	-30 to +85
Weight (g)	1.9

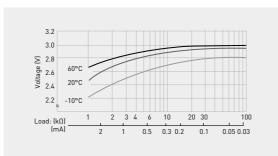
## 20°C Load: 30kΩ (95uA) g 2.5 0 100 200 300 400 500 400 700 800 900 1,000 Duration (hours)



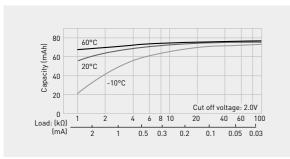




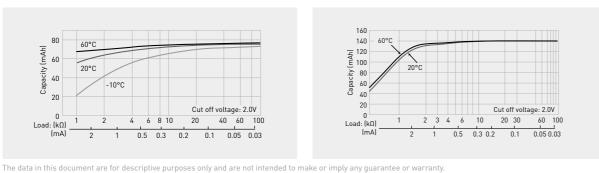




#### CAPACITY VS. LOAD RESISTANCE

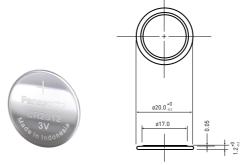


CAPACITY VS. LOAD RESISTANCE



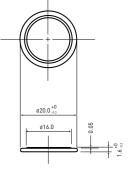
CR-2012





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SPECIFICATIONS

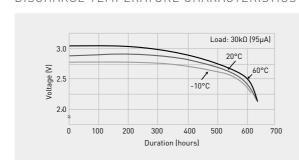


CR-2016

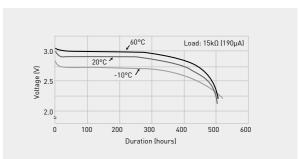
SPECIFICATIONS	CR-2012
Nominal voltage (V)	3
Nominal capacity (mAh)	55
Diameter (mm)	20.0
Total height (mm)	1.2
Discharging temperature range (°C)	-30 to +85
Weight (g)	1.4

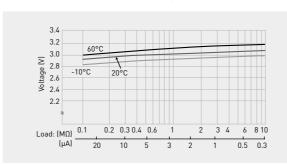
Nominal voltage (V) Nominal capacity (mAh) 90 Diameter (mm) 20.0 Total height (mm) 1.6 -30 to +85 Discharging temperature range (°C) Weight (g)

#### DISCHARGE TEMPERATURE CHARACTERISTICS

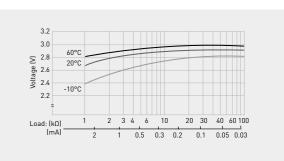


DISCHARGE TEMPERATURE CHARACTERISTICS

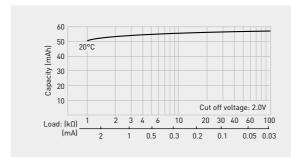




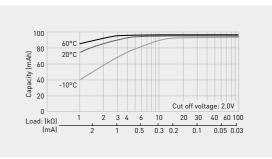




CAPACITY VS. LOAD RESISTANCE

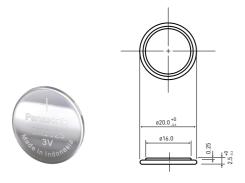


CAPACITY VS. LOAD RESISTANCE



at 50% depth-of-discharge (DoD)

## CR-2032



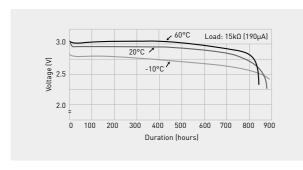
Panasonia GR2032 Reg 3V In Indonesia	#20.0 to 10 at 10

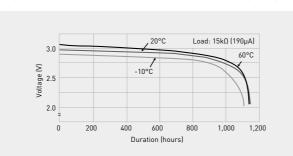
SPECIFICATIONS	CR-2025
Nominal voltage (V)	3
Nominal capacity (mAh)	165
Diameter (mm)	20.0
Total height (mm)	2.5
Discharging temperature range (°C)	-30 to +85
Weight (g)	2.3

SPECIFICATIONS	CR-2032
Nominal voltage (V)	3
Nominal capacity (mAh)	225
Diameter (mm)	20.0
Total height (mm)	3.2
Discharging temperature range (°C)	-30 to +85
Weight (g)	2.8

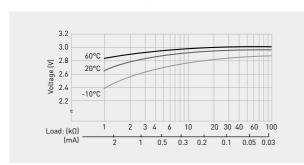
#### DISCHARGE TEMPERATURE CHARACTERISTICS

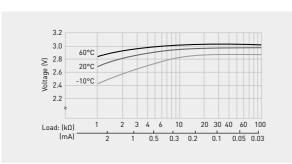
#### DISCHARGE TEMPERATURE CHARACTERISTICS



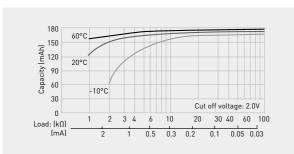


OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1 OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1

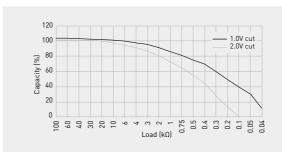




#### CAPACITY VS. LOAD RESISTANCE







#### The data in this document are for descriptive purposes only and are not intended to make or imply any guarantee or warranty.

#### at 50% depth-of-discharge (DoD)

#### LITHIUM BATTERY HOLDERS FOR BR-2032

These battery holders are designed for sure and easy loading/removal of Panasonic coin type Lithium batteries in/from equipment enabling the batteries to fully exploit their capabilities as the back-up power supply in C-MOS RAM memory and microcomputer memory. All of the battery holders are designed to prevent inverted insertion of the battery.

#### PRECAUTION FOR WASHING BATTERY HOLDERS

The battery holders can be adversely affected by some detergents use in the circuit board washing process and may result in cracks forming in the holder. Please test the holders in your washing process before use.



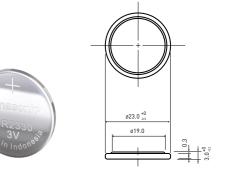
BCR20H4





BCR20H5 BCR20V4

## CR-2330



CR-2330

3.7

20°C Load: 15kΩ (190μA)

1.200

1.600

Nominal capacity (mAh) 265 Diameter (mm) 23.0 Total height (mm) 3.0 -30 to +85

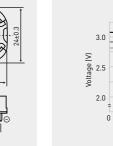
DISCHARGE TEMPERATURE CHARACTERISTICS

Discharging temperature range (°C) Weight (g)

**SPECIFICATIONS** 

Nominal voltage (V)

#### BCR20H4 (3 TERMINALS)



#### BCR20H5 (2 TERMINALS)

Dimentions of terminal top

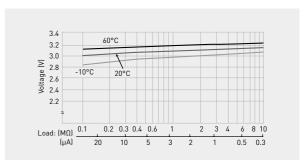


OPERATING VOLTAGE VS. DISCHARGE CURRENT\*

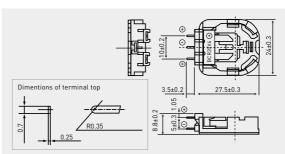
800

Duration (hours)

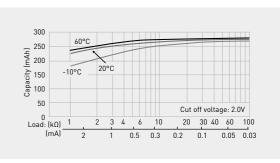
400



BCR20V4 (3 terminals)



CAPACITY VS. LOAD RESISTANCE



The data in this document are for descriptive purposes only and are not intended to make or imply any guarantee or warranty.

at 50% depth-of-discharge (DoD)

## CR-2412

**SPECIFICATIONS** 

Nominal capacity (mAh)

Discharging temperature range (°C)

Nominal voltage (V)

Diameter (mm)

Total height (mm)



SPECIFICATIONS	CR-2354
Nominal voltage (V)	3
Nominal capacity (mAh)	560
Diameter (mm)	23.0
Total height (mm)	5.4
Discharging temperature range (°C)	-30 to +85
Weight (g)	5.7

ø24.5 +0

ø23.0

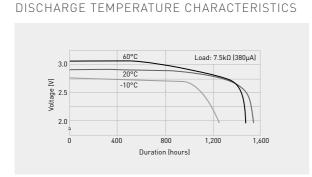
CR-2412

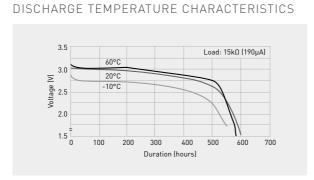
100

24.5

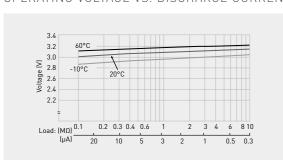
1.2

-30 to +85

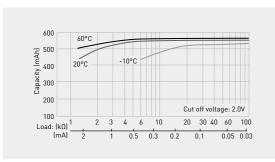


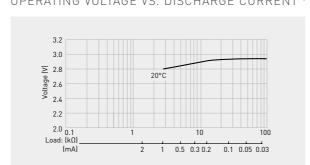


#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1 OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1

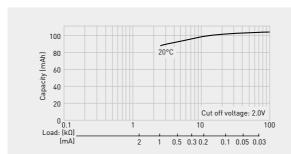








#### CAPACITY VS. LOAD RESISTANCE



CR-2450



**SPECIFICATIONS** 

Nominal capacity (mAh)

Discharging temperature range (°C)

Nominal voltage (V)

Diameter (mm)

Weight (g)

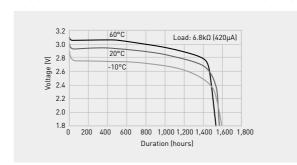
Total height (mm)



	'
SPECIFICATIONS	CR-2450
Nominal voltage (V)	3
Nominal capacity (mAh)	620
Diameter (mm)	24.5
Total height (mm)	5.0
Discharging temperature range (°C)	-30 to +85
Weight (g)	6.2

Nominal voltage (V)	3
Nominal capacity (mAh)	620
Diameter (mm)	24.5
Total height (mm)	5.0
Discharging temperature range (°C)	-30 to +85
Weight (g)	6.2

#### DISCHARGE TEMPERATURE CHARACTERISTICS





ø22.0

CR-2477

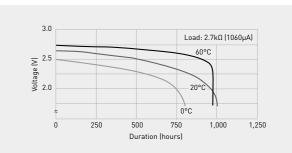
1,000

24.5

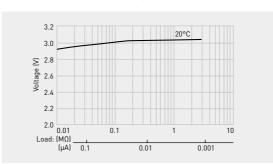
7.7

10.5

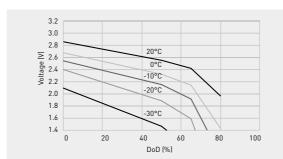
-30 to +85

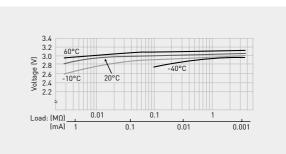


#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1 OPERATING VOLTAGE VS. DISCHARGE CURRENT\*

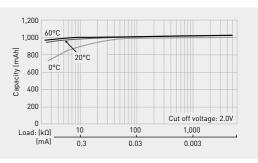


OPERATING VOLTAGE UNDER 30MA/50MS LOAD

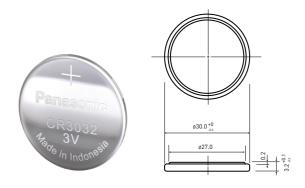




CAPACITY VS. LOAD RESISTANCE

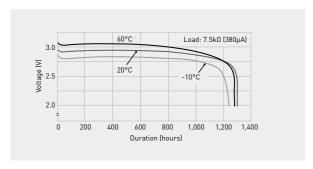


at 50% depth-of-discharge (DoD)

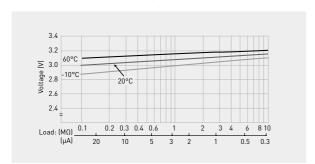


SPECIFICATIONS	CR-3032
Nominal voltage (V)	3
Nominal capacity (mAh)	500
Diameter (mm)	30.0
Total height (mm)	3.2
Discharging temperature range (°C)	-30 to +85
Weight (g)	6.9

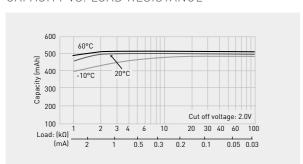
#### DISCHARGE TEMPERATURE CHARACTERISTICS



#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*



#### CAPACITY VS. LOAD RESISTANCE



## LITHIUM BATTERIES (CR-A/B SERIES) - COIN TYPE (NON-RECHARGEABLE)

HIGH TEMPERATURE MANGANESE DIOXIDE

Comprising key design elements of the BR-A high temperature series in combination with the benefits of the conventional CR coin series, these batteries offer the best of both worlds in a cost effective manner.

#### **FEATURES**

- Excellent durability in high temperatures (up to 125°C\*1) allows various usages automotive electrical components and outdoor devices to be used under severe environments
- Superior pulse discharge characteristics even at low temperatures and can be used in a wide operating temperature Excellent long-term reliability enables safe and long-term use

#### **APPLICATIONS**

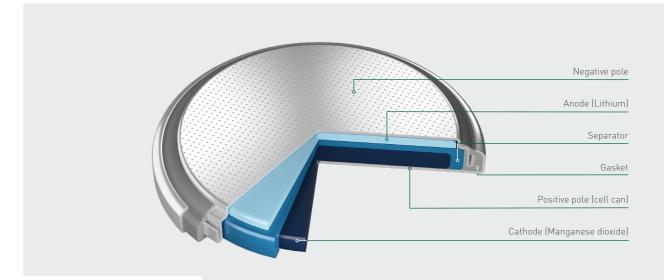


Tire Pressure Monitoring Systems (TPMS)



Electric Toll Collection (ETC)

MODEL NUMBER*1	Nominal voltage (V)	Nominal*² capacity (mAh)	Diameter (mm)	Total height (mm)	Weight (g)	Discharging temperature (°C)
CR-2032A*3	3	210	20.0	3.2	3.0	-40 to +125
CR-2032B*3	3	210	20.0	3.2	3.0	-40 to +120
CR-2050A*3	3	345	20.0	5.0	4.1	-40 to +125
CR-2050B2*3	3	345	20.0	5.0	4.1	-40 to +120
CR-2450B*3	3	560	24.5	5.0	6.2	-40 to +105

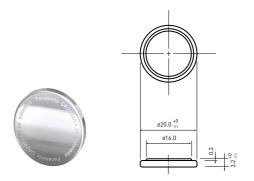


#### BATTERY INSIDE\*3

- 11 Max. operating temperature +120°C for "B" and +125°C for "A" type models (dia 20mm), +105°C for CR-2450B.
- \*2 Based on standard drain and cut off voltage down to 2.0V at 20°C.
- 🔋 Cells are supplied with tabs or lead-wires only. For available configurations please consult the Panasonic homepage or your sales contact.
- \*4 The illustration shows only one example of lithium battery structure.

## CR-2032A

## CR-2032B



Parlatone Organization	#20.0 ±0 #16.0

SPECIFICATIONS	CR-2032A
Nominal voltage (V)	3
Nominal capacity (mAh)	210
Diameter (mm)	20.0
Total height (mm)	3.2
Discharging temperature range (°C)	-40 to +125
Weight (g)	3.0

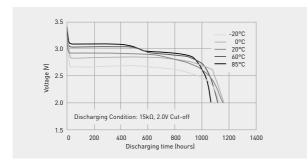
# SPECIFICATIONS CR-2032B Nominal voltage (V) 3 Nominal capacity (mAh) 210 Diameter (mm) 20.0 Total height (mm) 3.2 Discharging temperature range (°C) -40 to +120 Weight (g) 3.0

#### CONTINUOUS DISCHARGING CHARACTERISTICS

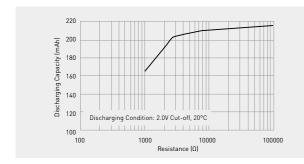
# 3.5 3.0 -20°C 0°C 20°C 45°C 85°C Discharging Condition: 15k0, 2.0V Cut-off

200 400 600 800 1000 1200 1400

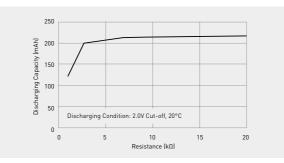




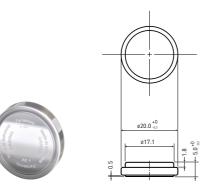
#### CAPACITY VS. LOAD RESISTANCE



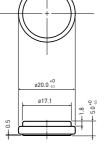
#### CAPACITY VS. LOAD RESISTANCE



## CR-2050A







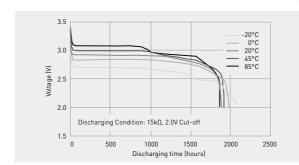
SPECIFICATIONS	CR-2050A
Nominal voltage (V)	3
Nominal capacity (mAh)	345
Diameter (mm)	20.0
Total height (mm)	5.0
Discharging temperature range (°C)	-40 to +125
Weight (g)	4.1

SPECIFICATIONS
CR-2050B2

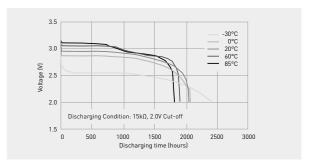
Nominal voltage (V)
Nominal capacity (mAh)
Signal Capacity (mAh)
Diameter (mm)
Total height (mm)
Discharging temperature range (°C)
Weight (g)

4.1

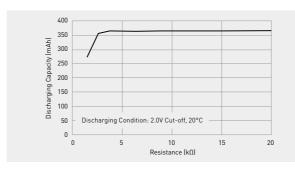
#### CONTINUOUS DISCHARGING CHARACTERISTICS



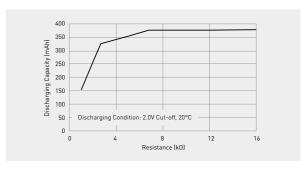
#### CONTINUOUS DISCHARGING CHARACTERISTICS



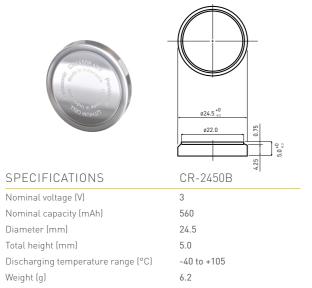
#### CAPACITY VS. LOAD RESISTANCE



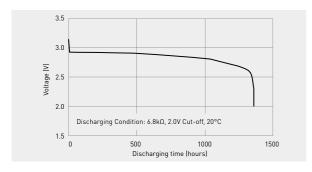
#### CAPACITY VS. LOAD RESISTANCE



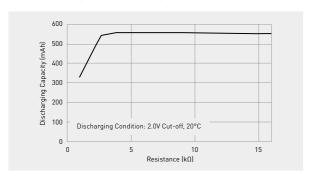
## CR-2450B



#### DISCHARGING CHARACTERISTICS



#### CAPACITY VS. LOAD RESISTANCE



## POLY-CARBONMONOFLUORIDE LITHIUM BATTERIES (BR SERIES) – PIN TYPE

(NON-RECHARGEABLE)

Panasonic offers a unique pin shape and space-saving design to meet the requirements of small-scale applications.

#### **FEATURES**

- | Superior design for high temperature applications -30°C ~ +80°C
- Outstanding long-term reliability
- Over 43 years of experience in production
- | Self-discharge rate at 20°C is just 0.5% per year

#### **APPLICATIONS**



LED-type night fishing floats



Various illumination products



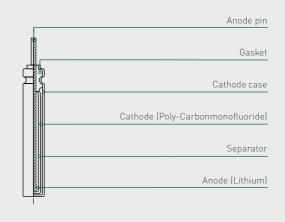
Fishing pole tip lights



Toys, etc

MODEL NUMBER		Nominal voltage (V)	Nominal <sup>*1</sup> capacity (mAh)	Diameter (mm)	Total height (mm)	Weight (g)
BR-425	National (Transa	3	24	4.2	25.9	0.6
BR-435	National National	3	50	4.2	35.9	0.9

#### BATTERY INSIDE\*2



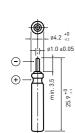
 $<sup>^{\</sup>circ 1}$   $\,$  Based on standard drain and cut off voltage down to 2.0V at 20°C.

<sup>&</sup>lt;sup>\*2</sup> The illustration shows only one example of Lithium battery structure.

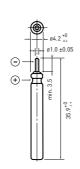
BR-425

BR-435





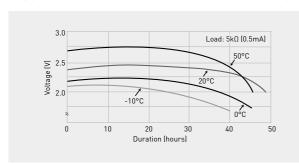




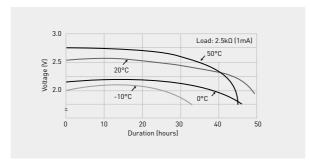
SPECIFICATIONS	BR-425
Nominal voltage (V)	3
Nominal capacity (mAh)	25
Diameter (mm)	4.2
Total height (mm)	25.9
Discharging temperature range (°C)	-30 to +80
Weight (g)	0.6

#### **SPECIFICATIONS** BR-435 Nominal voltage (V) Nominal capacity (mAh) 50 Diameter (mm) 4.2 Total height (mm) 35.9 Discharging temperature range (°C) -30 to +80

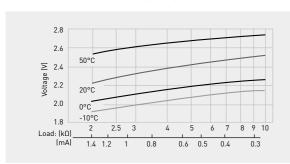
#### DISCHARGE TEMPERATURE CHARACTERISTICS

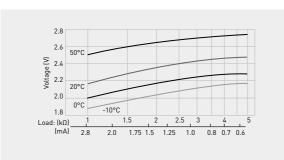




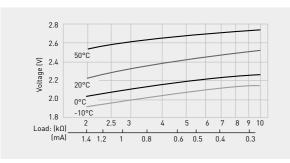


#### OPERATING VOLTAGE VS. DISCHARGE CURRENT\*1 OPERATING VOLTAGE VS. DISCHARGE CURRENT\*

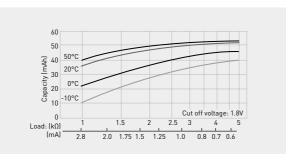




CAPACITY VS. LOAD RESISTANCE



CAPACITY VS. LOAD RESISTANCE



# SECONDARY BATTERIES

RECHARGEABLE COIN & PIN TYPE BATTERIES WITH REMARKABLE **CHARACTERISTICS** 

- Low self-discharge
- Decades of mass production experience
- Superior designed battery ranges
- Proven reliability













## VANADIUM RECHARGEABLE LITHIUM BATTERIES (VL SERIES) - COIN TYPE

(RECHARGEABLE)

These high quality lithium coin batteries feature vanadium oxide for the positive pole, lithium alloy for the negative pole and non-aqueous solvent for the electrolyte.

### **FEATURES**

- Rechargeable Lithium technology
- | Self-discharge rate at 20°C is only 2.0% per year for VL and ML battery types
- 1,000 charge-discharge cycles for VL and ML at 10% depth of discharge
- | Superior long-term reliability

### **APPLICATIONS**



Remote Keyless Entry (RKE)





Tracking &

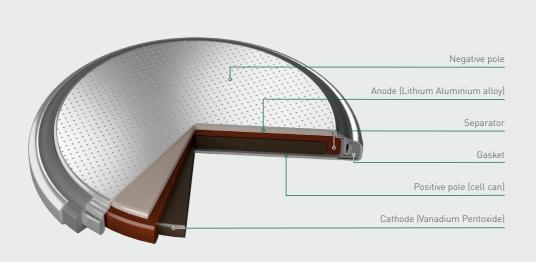


control

uistiia	rge	
-term	reliabilit	V

Years of experience in production

#### MODEL Nominal Diameter Total height Nominal\* Discharging temperature (°C) voltage capacity NUMBER (V) [mAh] VI -1220\*2 7 12.5 2.0 0.8 -20 to +60 VL-2020\*2 20 2.0 2.1 20.0 -20 to +60 VL-2330\*2 50 23.0 3.0 3.5 -20 to +60 VL-3032\*2 100 30.0 3 2 6.3 -20 to +60



BATTERY INSIDE\*3

The data in this document are for descriptive purposes only and are not intended to make or imply any guarantee or warranty

\*1 Based on standard drain and cut off voltage down to 2.0V at 20°C. State-of-Charge ex-factory: ~70%

 $^{*2}$  Cells are supplied with tabs or lead-wires only. For available configurations please consult the Panasonic homepage or your sales contact

\*3 The illustration shows only one example of Lithium battery structure.

### VANADIUM RECHARGEABLE LITHIUM BATTERIES (VL SERIES)

### CHARGING

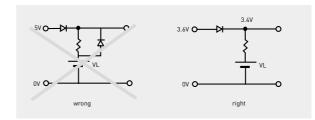
### CHARGING CIRCUITS

The charging circuit is crucial in terms of ensuring that Do not use these batteries and lithium primary batteries Consider it carefully as the wrong charging circuit can cause trouble.

CHARGING / DISCHARGING CYCLE	Approx. 1,000 times at 10% discharge depth to nominal capacity
CHARGING SYSTEM*1	Constant-voltage charging. [Please strictly adhere to the specified charge voltage]
OPERATING TEMPERATURE	-20°C to +60°C

### PRECAUTIONS REGARDING THE CHARGE VOLTAGE SETTING

Under no circumstances should constant current charging, which is used for Nickel-Cadmium batteries, be used. Ignoring this precaution will cause the battery voltage to rise to about 5V, resulting in a deterioration of performance.



### CHARGE VOLTAGE RANGE

If a fixed-charging method is applied, please adhere to the specified charging voltage. The guaranteed value over an operating temperature range from -20°C to +60°C is 3.4V  $\pm$  0.15V. (Actual value: 3.4V  $\pm$  0.20V)

- If the charging voltage exceeds the specifications, the internal resistance of the battery will rise and may cause battery deterioration. Also, with a charge voltage around 4V, corrosion of the  $\oplus$  terminal (case) may occur. causing leakage.
- It is not possible for the battery capacity to recover completely when the charging voltage is below the specification.

### RECOMMENDED CHARGING CIRCUITS

- basic conditions

Fixed-voltage charge

Charge voltage:  $3.4V \pm 0.15V$ Charge current:

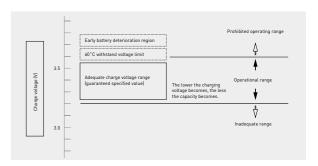
For a battery voltage of 3V Approx. 0.2mA or below VL-621 VL-1220 Approx. 0.5mA or below VL-2020 Approx. 1.5mA or below VL-2330 Approx. 2.0mA or below Approx. 4.0mA or below VL-3032

(It is permissible for the current to increase beyond the above level when the battery voltage drops below 3V.)

### MIXED USAGE OF BATTERIES

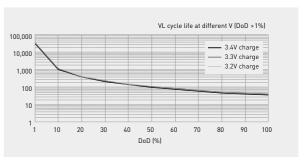
full justice will be done to the battery characteristics. or other rechargeable batteries together, and do not use new batteries and old batteries together even if they are of the same type.

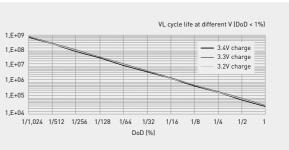
### INFLUENCE OF THE CHARGE VOLTAGE ON VL **BATTERIES**



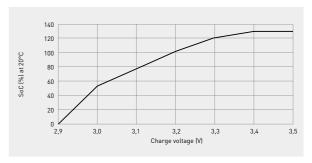
If the charge voltage goes beyond its adequate range, battery performance may deteriorate early. Be sure to observe the guaranteed charge voltage.

### VL CYCLE LIFE

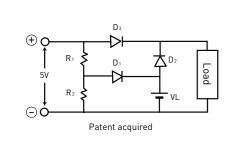




### **VL CHARGING**

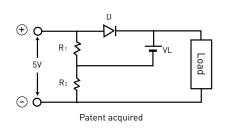


### REFERENCE: EXAMPLES OF CHARGING CIRCUITS



# STANDARD CIRCUITS $D_2: \text{ select a diode of small inverse current (}I_R=1\mu\text{A below/5V)}\\D_1,\ D_2:\ MA3X716\ [Diode type code]\\D_3:\ MA3X704,\ MA2J728$

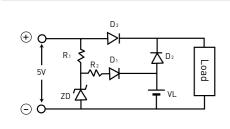
	R <sub>1</sub>	$R_2$	Charge current (max.)
VL-621	$2.2k\Omega$	5.6kΩ	0.2mA
VL-1220	750Ω	1.8kΩ	0.5mA
VL-2020	200Ω	510Ω	1.5mA
VL-2330	150Ω	390Ω	2.0mA
VL-3032	68Ω	180Ω	4.0mA



SIMPLE ECONOMICAL CIRCUITS		
D: MA2J728 (Very small reverse current		
Load with 5V applied	1mA below	

D,Vf	0~0.30V	
	R <sub>1</sub>	$R_2$
VL-621	6.2kΩ	$2.4k\Omega$
VL-1220	1.5kΩ	560Ω
VL-2020	470Ω	180Ω
VL-2330	390Ω	150Ω
VL-3032	180Ω	68Ω

VF of D will be different from the value given above if a current in excess of 1mA flows to the load during operation. Compensation must be provided by the resistors in such cases.

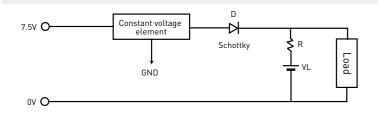


	ZD	D <sub>1</sub>	R <sub>1</sub>	
Α	MAZ30360L	MA3X704	300Ω	Common to all types
В	MAZ30360H	MA2J728	270Ω	Common to all types

Туре		VL-3032	VL-2330	VL-2020	VL-1220	VL-621
n	Α	Not required			470Ω	1.5kΩ
R <sub>2</sub>	В	Not required			560Ω	1.6kΩ

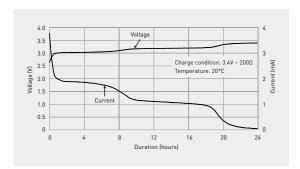
D<sub>2</sub>: select a diode of small inverse current (I<sub>R</sub>=1µA below/5V)

### FOR MINIMIZING CURRENT LEAKAGE DUE TO RESISTANCE, ETC., AS WHEN CHARGING BY ANOTHER BATTERY.



REG	D
3.7V	MA2J728

For details, refer to the constant voltage element specifications.

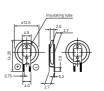


VL 2020 CHARGING CURVE

# VL-1220

# VL-2020







Discharging temperature range (°C)

SPECIFICATIONS

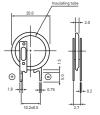
Nominal voltage (V)

Nominal capacity (mAh)

Diameter (mm)

Weight (g)

Total height (mm)



VL-2020

20.0

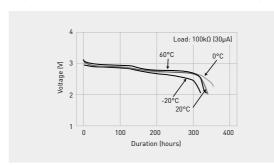
20.0

2.0 -20 to +60

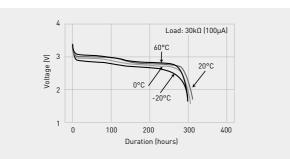
2.1

SPECIFICATIONS	VL-1220
Nominal voltage (V)	3
Nominal capacity (mAh)	7.0
Diameter (mm)	12.5
Total height (mm)	2.0
Discharging temperature range (°C)	-20 to +60
Weight (g)	0.8

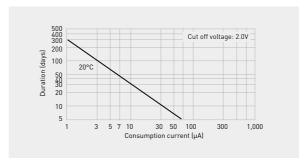
### DISCHARGE TEMPERATURE CHARACTERISTICS



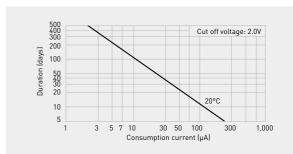
### DISCHARGE TEMPERATURE CHARACTERISTICS



### CONSUMPTION CURRENT VS. DURATION TIME



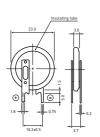
### CONSUMPTION CURRENT VS. DURATION TIME



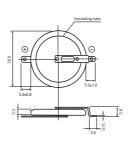
# VL-2330

# VL-3032







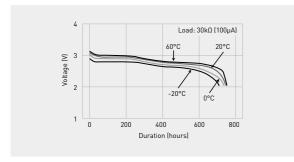


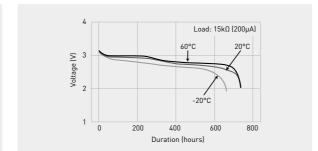
SPECIFICATIONS	VL-2330
Nominal voltage (V)	3
Nominal capacity (mAh)	50.0
Diameter (mm)	23.0
Total height (mm)	3.0
Discharging temperature range (°C)	-20 to +60
Weight (g)	3.5

SPEC	CIFICATIONS	VL-3032
Nomin	al voltage (V)	3
Nomin	al capacity (mAh)	100.0
Diame	ter (mm)	30.0
Total h	eight (mm)	3.2
Discha	rging temperature range (°C)	-20 to +60
Weight	(g)	6.3

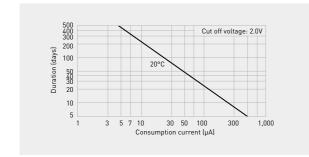
DISCHARGE TEMPERATURE CHARACTERISTICS

### DISCHARGE TEMPERATURE CHARACTERISTICS

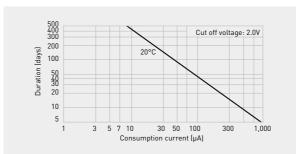




### CONSUMPTION CURRENT VS. DURATION TIME



### CONSUMPTION CURRENT VS. DURATION TIME



# MANGANESE RECHARGEABLE LITHIUM BATTERIES (ML SERIES) - COIN TYPE

### (RECHARGEABLE)

These super compact rechargeable lithium batteries feature a manganese compound oxide for the positive electrode, a lithium/aluminum alloy for the negative electrode and a special non-aqueous solvent for the electrolyte. They can easily be incorporated into circuits where 3V ICs are used to save space.

### FEATURES

- Rechargeable Lithium technology
- | Self discharge rate at 20°C is only 2.0% per year
- 1,000 charge-discharge cycles at 10% depth of discharge (DoD)
- Superior long-term reliability
- Over 23 years of experience in production

### APPLICATIONS



Real Time Clock (RTC)



Tracking & RFID



Memory back-up power supplies for mobile phones



Pagers and other compact communications equipment,

MODEL NUMBER	Nominal voltage (V)	Nominal*1 capacity (mAh)	Diameter (mm)	Total height (mm)	Weight (g)	Discharging temperature (°C)
ML-2020	3	45	20.0	2.0	2.2	-20 to +60

\*1 Based on standard drain and cut off voltage down to 2.0V at 20°C. State-of-Charge ex-factory: ~70%

### CHARGING

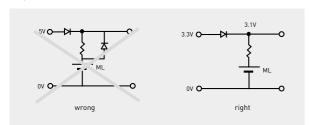
### CHARGING CIRCUITS

The charging circuit is crucial in terms of ensuring that full justice will be done to the battery characteristics. Consider it carefully as the wrong charging circuit can cause trouble.

CHARGING / DISCHARGING CYCLE	Approx. 1,000 times at 10% discharge depth to nominal capacity
CHARGING SYSTEM*1	Constant-voltage charging. [Please strictly adhere to the specified charge voltage]
OPERATING TEMPERATURE	-20°C to +60°C

### PRECAUTIONS REGARDING THE CHARGE VOLTAGE SETTING

Under no circumstances should constant current charging, which is used for Nickel-Cadmium batteries, be used. Ignoring this precaution will cause the battery voltage to rise to about 5V, resulting in a deterioration 
If the charge voltage goes beyond its adequate range, of performance.



### CHARGE VOLTAGE RANGE

If a fixed-charging method is applied, please adhere to the specified charging voltage. Guaranteed voltage is 2.8V to 3.2V at the temperature of  $-20^{\circ}$ C to  $+60^{\circ}$ C.

- I If the charging voltage exceeds the specifications, the internal resistance of the battery will rise and may cause battery deterioration. Also, with a charge voltage around 4V, corrosion of the 🛨 terminal (case) may occur, causing leakage.
- I It is not possible for the battery capacity to recover completely when the charging voltage is below the specification.

### RECOMMENDED CHARGING CIRCUITS

- basic conditions

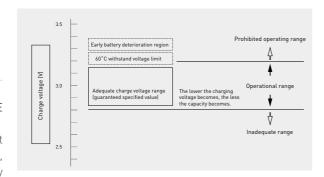
Fixed-voltage charge

2.8 to 3.2V (Standard voltage: 3.1V) Charge voltage: Charge current: For a battery voltage of 2.5V ML-2020 Approx. 3.0mA or below

### MIXED USAGE OF BATTERIES

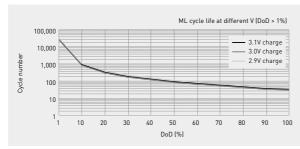
Do not use these batteries and lithium primary batteries or other rechargeable batteries together, and do not use new batteries and old batteries together even if they are of the same type.

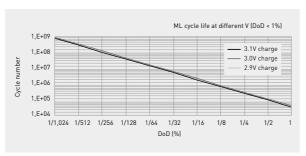
### INFLUENCE OF THE CHARGE VOLTAGE ON ML BATTERIES



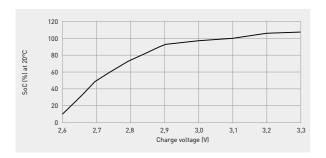
battery performance may deteriorate early. Be sure to observe the guaranteed charge voltage.

### ML CYCLE LIFE

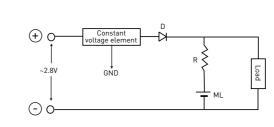




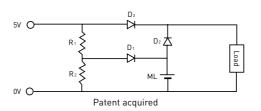
### ML CHARGING



### REFERENCE: EXAMPLES OF CHARGING CIRCUITS

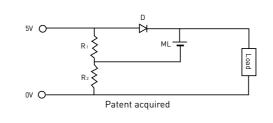


WHEN CHARGING USING ANOTHER BATTERY				
ML-2020				
REG	D	R		
3.2V	MA2J728	180Ω		
3.1V	MA2J728	150Ω		



### For $D_2$ , select a diode of small inverse current (Ir=1 $\mu$ A/5V) D<sub>11</sub> D<sub>2</sub>: MA3X716 (Diode type code) D<sub>a</sub>: MA3X704, MA2J728 ML-2020 180Ω 330Ω

STANDARD CIRCUITS



Simple economical circuits					
Load	100μA below				
D,Vf	0~0.2V				
	R <sub>1</sub>	$R_2$			
ML-2020	330Ω	180Ω			

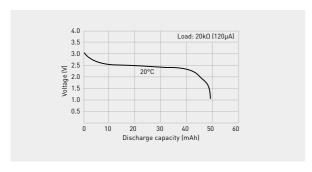
VF of D will be different from the value given above if a current in excess of 10µA flows to the load during operation. Compensation must be provided by the resistors in such cases.

# ML-2020

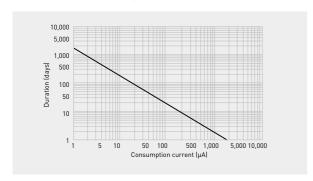


SPECIFICATIONS	ML-2020
Nominal voltage (V)	3
Nominal capacity (mAh)	45.0
Diameter (mm)	20.0
Total height (mm)	2.0
Discharging temperature range (°C)	-20 to +60
Weight (g)	2.2

### DISCHARGE TEMPERATURE CHARACTERISTICS



### CHARGE VOLTAGE VS. DISCHARGE CAPACITY



# COBALT TITANIUM RECHARGEABLE LITHIUM BATTERIES (CTL SERIES) - COIN TYPE

### (RECHARGEABLE)

These cobalt titanium rechargeable lithium batteries have excellent cycle characteristics. Compared to MT series, CTL series can keep higher voltage(2.3V). CTL series have long term reliability, that is why many solar watches use CTL series.

### **APPLICATIONS**



IoT / sensing devices



Watches

### **FEATURES**

- | Excellent charing und discharing cycle characteristics
- Can keep higher voltage (2.3 V) compared to MT series
- Long term reliability that many solar watches prove

MODEL NUMBER	Nominal voltage (V)	Nominal*1 capacity (mAh)	Diameter (mm)	Total height (mm)	Weight (g)	Discharging temperature (°C)
CTL-621F	2.3	3.6	6.8	2.1	0.25	-20 to +60
CTL-920F	2.3	7.7	9.5	2.0	0.45	-20 to +60
CTL-1616F	2.3	13	16	1.6	1.00	-20 to +60

### CHARGING

### CHARGING CIRCUITS

The charging circuit is crucial in terms of ensuring that full justice will be done to the battery characteristics. Consider it carefully as the wrong charging circuit can cause trouble.

Maintain the base conditions as below. Otherwise, battery quality may be damaged.

Base conditions: Constant Voltage Charging

Charge voltage: 2.5V to 2.7V

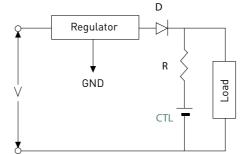
Charge current: (CTL621F) Max. 0.63mA ( at 2.5V of battery voltage )

(CTL920F) Max. 1,0mA ( at 2.5V of battery voltage )

(CTL1616F) Max. 2,0mA ( at 2.5V of battery voltage )

If you have any questions, please contact Panasonic.

### Examples

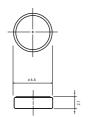


MODEL NUMBER	Regulator (V)	D (Diode)	R (Ω)
CTL-621F	2.7	RB751VM-40	160
CIL-0ZIF	2.8	RB751VM-40	320
CTL-920F	2.7	RB751VM-40	100
G1L-720F	2.8	RB751VM-40	200
CTL-1616F	2.7	RB751VM-40	51
C1L-1010F	2.8	RB751VM-40	100

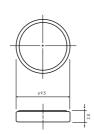
CTL-621F

# CTL-920F





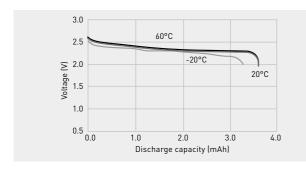




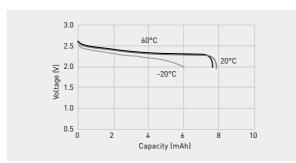
SPECIFICATIONS	CTL-621F
Nominal voltage (V)	2.3
Nominal capacity (mAh)	3.6
Diameter (mm)	6.8
Total height (mm)	1.2
Discharging temperature range (°C)	-20 to +60
Weight (g)	0.25

SPECIFICATIONS	CTL-920F
Nominal voltage (V)	2.3
Nominal capacity (mAh)	7.7
Diameter (mm)	9.5
Total height (mm)	2.0
Discharging temperature range (°C)	-20 to +60
Weight (g)	0.45

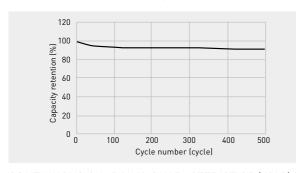
### DISCHARGE CHARACTERISTICS



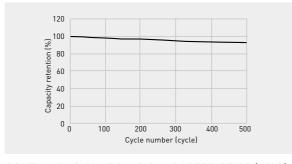
### DISCHARGE CHARACTERISTICS



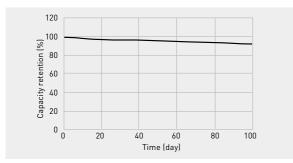
### CYCLE LIFE CHARACTERISTICS



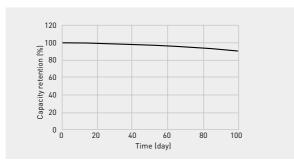




### CONTINUOUS CHARGING CHARACTERISTICS (60°C)

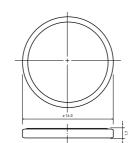






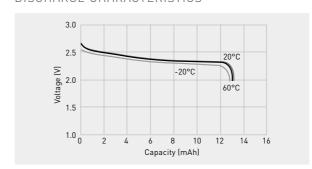
# CTL-1616F



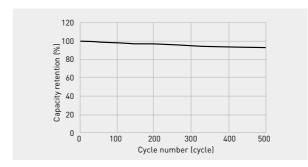


SPECIFICATIONS	CTL-1616F
Nominal voltage (V)	2.3
Nominal capacity (mAh)	13.0
Diameter (mm)	16.0
Total height (mm)	1.7
Discharging temperature range (°C)	-20 to +60
Weight (g)	1.0

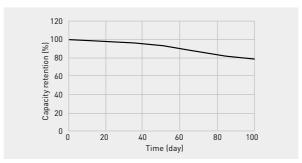
### DISCHARGE CHARACTERISTICS



### CYCLE LIFE CHARACTERISTICS



### CONTINUOUS CHARGING CHARACTERISTICS (60°C)



## TITANIUM RECHARGEABLE LITHIUM BATTERIES (MT SERIES) - COIN TYPE

(RECHARGEABLE)

These coin type manganese titanium rechargeable lithium coin batteries use a lithium-manganese complex oxide for the positive pole and a special lithium-titanium complex oxide for the negative pole. They provide a capacity which is more than 10 times that of capacitors of the same size.

### **FEATURES**

- Rechargeable lithium technology
- Superior long-term reliability
- Over 25 years of experience in production
- 500 charge-discharge cycles up to 1V or discharge limit voltage (at 100% depth of discharge (DoD))

### **APPLICATIONS**



Main power supplies in compact products such as rechargeable watches



Memory back-up power supply for pagers, timers, etc.

MODEL NUMBER	Nominal voltage (V)	Nominal*1 capacity (mAh)	Diameter (mm)	Total height (mm)	Weight (g)	Discharging temperature (°C)
MT-516	1.5	1.8	5.8	1.6	0.1	-10 to +60
MT-621	1.5	2.5	6.8	2.1	0.2	-10 to +60
MT-920	1.5	5	9.5	2.0	0.4	-10 to +60

### TITANIUM RECHARGEABLE LITHIUM BATTERIES (MT SERIES)

### CHARGING

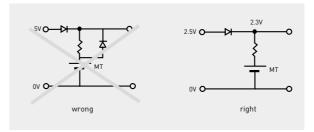
### CHARGING CIRCUITS

The charging circuit is crucial in terms of ensuring that full justice will be done to the battery characteristics. Consider it carefully as the wrong charging circuit can cause trouble.

CHARGING / DISCHARGING CYCLE	Approx. 500 times at 100% discharge depth to nominal capacity
CHARGING SYSTEM*1	Constant-voltage charging. [Please strictly adhere to the specified charge voltage]
OPERATING TEMPERATURE	-10°C to +60°C

### PRECAUTIONS REGARDING THE CHARGE VOLTAGE SETTING

Under no circumstances should constant current charging, which is used for Nickel-Cadmium batteries, be used. Ignoring this precaution will cause the battery voltage to rise to about 5V, resulting in a deterioration of performance.



### CHARGE VOLTAGE RANGE

If a fixed-charging method is applied, please adhere to the specified charging voltage. Guaranteed voltage is 1.8V to 2.6V at the temperature of  $-10^{\circ}$ C to  $+60^{\circ}$ C.

- If the charging voltage exceeds the specifications, the internal resistance of the battery will rise and may cause battery deterioration. Also, with a charge voltage around 3V, corrosion of the  $\oplus$  terminal (case) may occur, causing leakage.
- It is not possible for the battery capacity to recover completely when the charging voltage is below the specification.

### RECOMMENDED CHARGING CIRCUITS

- basic conditions

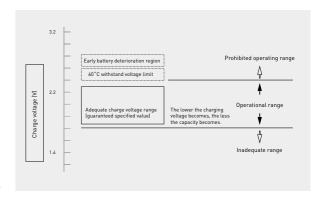
Fixed-voltage charge

Charge voltage: 1.8 to 2.6V (Standard voltage: 2.2V) For a battery voltage of 2.3V Charge current: MT-516 Approx. 0.36mA or below MT-621 Approx. 0.33mA or below MT-920 Approx. 1.0mA or below

### MIXED USAGE OF BATTERIES

Do not use these batteries and lithium primary batteries or other rechargeable batteries together, and do not use new batteries and old batteries together even if they are of the same type.

### INFLUENCE OF THE CHARGE VOLTAGE ON MT BATTERIES



If the charge voltage goes beyond its adequate range, battery performance may deteriorate early. Be sure to observe the guaranteed charge voltage.

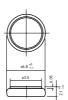
MT-516

MT-621





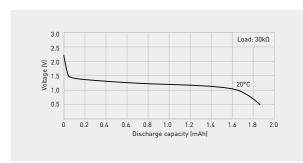




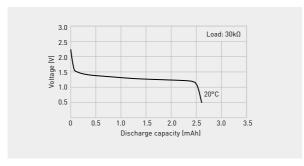
SPECIFICATIONS	MT-516
Nominal voltage (V)	1.5
Nominal capacity (mAh)	1.8
Diameter (mm)	5.8
Total height (mm)	1.6
Discharging temperature range (°C)	-10 to +60
Weight (g)	0.1

SPECIFICATIONS	MT-621
Nominal voltage (V)	1.5
Nominal capacity (mAh)	2.5
Diameter (mm)	6.8
Total height (mm)	2.1
Discharging temperature range (°C)	-10 to +60
Weight (g)	0.2

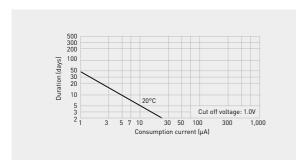
### DISCHARGE CHARACTERISTICS



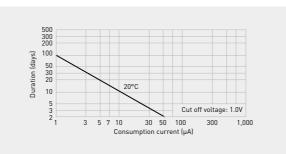




### CONSUMPTION CURRENT VS. DURATION TIME



### CONSUMPTION CURRENT VS. DURATION TIME



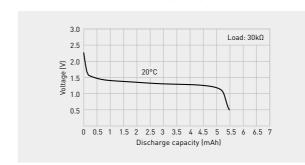
# MT-920



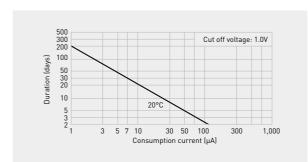


SPECIFICATIONS	MT-920
Nominal voltage (V)	1.5
Nominal capacity (mAh)	5.0
Diameter (mm)	9.5
Total height (mm)	2.0
Discharging temperature range (°C)	-10 to +60
Weight (g)	0.4

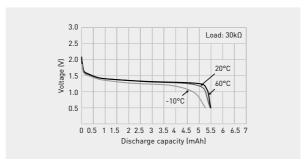
### DISCHARGE CHARACTERISTICS



### CONSUMPTION CURRENT VS. DURATION TIME



### DISCHARGE TEMPERATURE CHARACTERISTICS



# LITHIUM-ION RECHARGEABLE BATTERIES (CG-SERIES) - PIN TYPE

(RECHARGEABLE)

The industry's smallest-diameter cylindrical rechargeable battery has been developed using extremely fine components and materials compared to standard Lithium-Ion batteries. Its outstanding technical design makes this battery ideal for wearable devices with heavy power demands. Panasonic intends to expand this new battery line-up successively to meet the requirements of next-generation mobile communication devices.

### FEATURES

- Extremely small diameter pin-shaped Lithium-ion battery which expands design options for micro devices
- Rechargeable battery that can be used repeatedly and has the output capability required for near field communications
- High-strength metal exterior provides excellent reliability and robustness

### **APPLICATIONS**





Smart dlasses

Wearables

Hearing



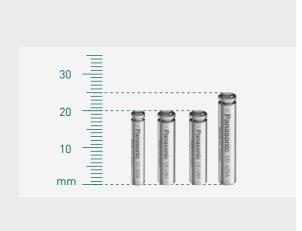
Industrial IoT applications



MODEL NUMBER		Technology	Nominal voltage (V)	Typical*1 capacity (mAh)	Diameter (mm)	Total height (mm)	Weight (g)
CG-320B*2	+ Panasonic (6-3208 -	Co system	3.8	16	3.65	20	0.5
CG-420A*2	+ Panasonic co-trax -	Co system	3.8	23	4.7	20	0.8
CG-420B*2	+ Panasonic co-4708 -	Co system	3.8	29	4.7	20	0.9
CG-425A*2	+ Panasonic CG-425A -	Co system	3.8	32	4.7	25	1.0

## BATTERY INSIDE\*3



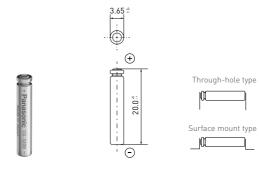


The data in this document are for descriptive purposes only and are not intended to make or imply any guarantee or warranty.

- \*1 4.35V charge
- \*2 This battery is supplied with tabs.
- \*3 The illustration shows only one example of a Lithium-Ion Pin Type battery structure.

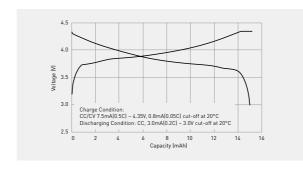
### LITHIUM-ION RECHARGEABLE BATTERIES (CG-SERIES) - PIN TYPE

# CG-320B

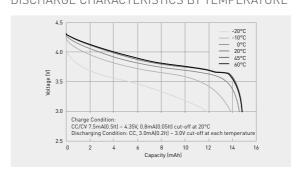


SPECIFICATIONS	CG-320B
Nominal voltage (V)	3.8
Nominal capacity (mAh)	16.0
Diameter (mm)	3.65
Total height (mm)	20.0
Discharging temperature range (°C)	-20 to +60
Charging temperature range (°C)	0 to +60
Weight (g)	0.5

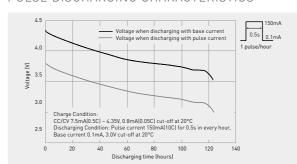
### CHARGE AND DISCHARGE CHARACTERISTICS



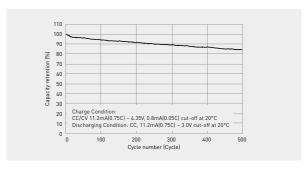
### DISCHARGE CHARACTERISTICS BY TEMPERATURE



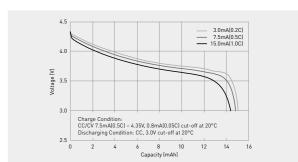
### PULSE DISCHARGING CHARACTERISTICS

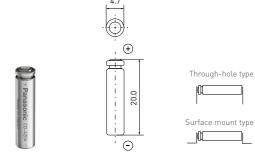


### CYCLE LIFE CHARACTERISTICS



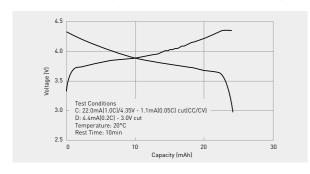
### DISCHARGE CHARACTERISTICS BY RATE OF DISCHARGE



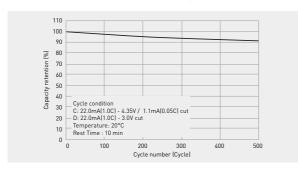


SPECIFICATIONS	CG-420A
Nominal voltage (V)	3.8
Nominal capacity (mAh)	23.0
Diameter (mm)	4.7
Total height (mm)	20.0
Discharging temperature range (°C)	-20 to +60
Charging temperature range (°C)	0 to +60
Weight (g)	0.8

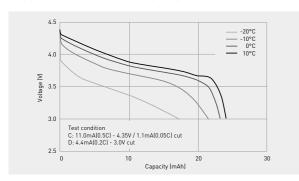
### CHARGE AND DISCHARGE CHARACTERISTICS



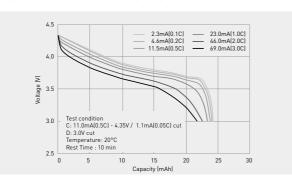
### CYCLE LIFE CHARACTERISTICS



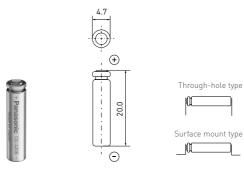
### DISCHARGE CHARACTERISTICS BY TEMPERATURE



### DISCHARGE CHARACTERISTICS BY RATE OF DISCHARGE

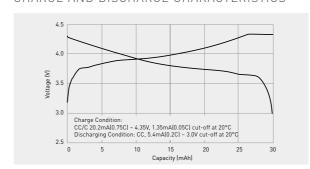


# CG-420B

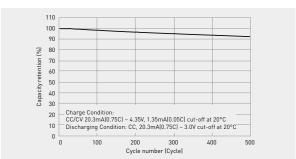


SPECIFICATIONS	CG-420B
Nominal voltage (V)	3.8
Nominal capacity (mAh)	29.0
Diameter (mm)	4.7
Total height (mm)	20.0
Discharging temperature range (°C)	-20 to +60
Charging temperature range (°C)	0 to +60
Weight (g)	0.9

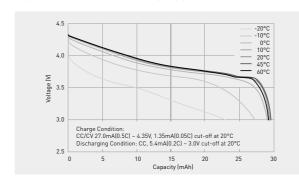
### CHARGE AND DISCHARGE CHARACTERISTICS



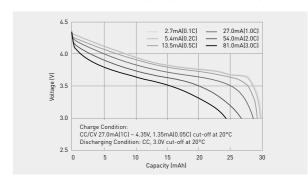
### CYCLE LIFE CHARACTERISTICS



### DISCHARGE CHARACTERISTICS BY TEMPERATURE

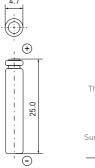


### DISCHARGE CHARACTERISTICS BY RATE OF DISCHARGE



# CG-425A

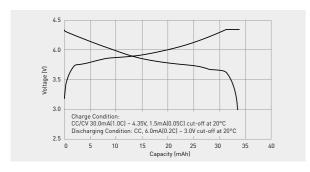




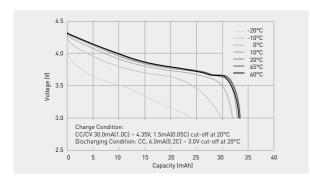
Through-hole type
1 1
Surface mount type

SPECIFICATIONS	CG-425A
Nominal voltage (V)	3.8
Nominal capacity (mAh)	32.0
Diameter (mm)	4.7
Total height (mm)	25.0
Discharging temperature range (°C)	-20 to +60
Charging temperature range (°C)	0 to +60
Weight (a)	1.0

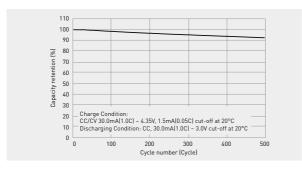
### CHARGE AND DISCHARGE CHARACTERISTICS



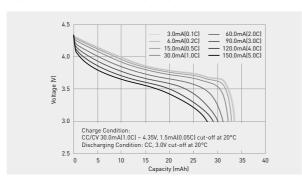
### DISCHARGE CHARACTERISTICS BY TEMPERATURE



### CYCLE LIFE CHARACTERISTICS



### DISCHARGE CHARACTERISTICS BY RATE OF DISCHARGE



# LITHIUM BATTERY TERMINALS AND SOLDERING

LONG-STANDING EXPERIENCE IN HIGH QUALITY WELDING AND SOLDERING METHODS

> Due to Panasonic's long experience in quality welding and soldering methods, our customers can always expect the best terminal solution for their application. Our comprehensive line-up of different terminal types covers nearly every requirement and custom-made solutions are possible as well.













### **MORE INFORMATION**

on the following pages or visit our product page and get detailed information about Lithium batteries.

### LITHIUM BATTERY TERMINALS AND SOLDERING

## LITHIUM BATTERY TERMINALS AND SOLDERING

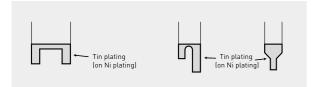
### **BATTERY TERMINALS**

### TERMINAL WELDING

For terminal welding on the battery, it is quite important to establish the best welding method and its best conditions in order to keep the strong weld strength without any damages on the battery performances. Panasonic mainly use the Laser welding method which is applicable to attach terminals on even quite small batteries that the spot welding hardly to do for. Therefore, our products can correspond exactly and flexibly to various applications. Also, we have established our own high reliable welding capability with a lot of amount of testing data to search the best weld condition for each various combinations of various battery sizes and terminal shapes, which can be provided for widespread equipments and devices.

### SOLDERING ON PCB

On the edge of all terminal, tin plating is applied for increasing the reliability of soldering instead of the solder plate in order to consider influences on environments.



### COMPLETE LINE-UP

Panasonic offers a full range of batteries with terminals for various PCB mounting. Since the terminals come in a variety types, please contact Panasonic for further details. On the other hand, we also provide battery holders for some limited sizes.

### SOLDERING LITHIUM BATTERIES

### USING A SOLDERING IRON

Do not allow the soldering iron to make direct contact with the bodies of the batteries. Proceed with the soldering quickly within 5 seconds while maintaining the iron tip temperature at about 350°C, and do not allow the temperature of the battery bodies to exceed 85°C (heat resistance BR type is 125°C).

### AUTOMATIC DIP-SOLDERING BATH

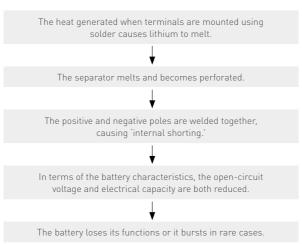
Soldering with a dip-soldering bath can be used by condition but do not allow the temperature of the battery bodies exceed 85°C. It is important to note, depending on the temperature conditions inside the dipping device, that the battery body temperature may rise after dipping due to the residual heat retained. When a post-dipping temperature rise is observed, review the temperature conditions and consider a dipping time reduction or a way of forcibly cooling the batteries after dipping.

### BASIC CONDITIONS

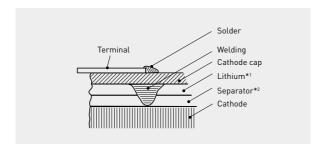
SOLDER DIPPING BATH TEMPERATURE	Not exceed 260°C
DIPPING DURATION	Within 5 sec.
NUMBER OF DIPPING	Within 2 times

### CAUTIONS

Example where the terminals were soldered straight onto a coin type lithium battery, the terminals were connected to a PC board or other electronic components, and the heat generated by the soldering adversely affected the battery, resulting in a deterioration of the battery characteristics:



### SOLDERING

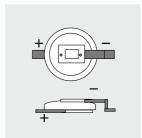


### TERMINAL TYPES

Panasonic offers a broad range of different tabs for our Lithium batteries in order to meet all customer needs. In addition tailormade solutions are possible as well.

F TYPE - 2 PINS

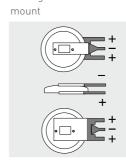
Surface mount (wide distance)



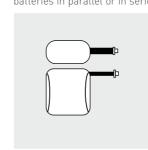
G TYPE - 3 PINS Through hole horizontal mount (short distance)



V TYPE - 3 PINS Through hole vertical



LEAD WIRE TYPE 2 to 6 cells of cylindrical



G TYPE - 3 PINS

Through hole horizontal mount (wide distance)



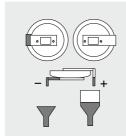
H TYPE - 2 PINS

Through hole horizontal mount (wide distance)

F TYPE - 2 PINS

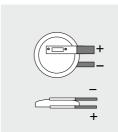
Surface mount

(short distance)



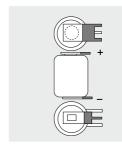
V TYPE - 2 PINS

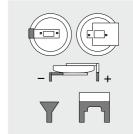
Through hole vertical mount



TAB TERMINAL

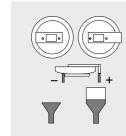
Cylindrical batteries for batteries in parallel or in series through hole mounting





H TYPE - 2 PINS

Through hole horizontal mount (normal distance)



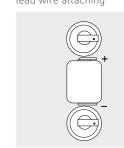
LEAD WIRE TYPE

Coin cell



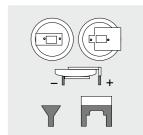
TAB TERMINAL

Cylindrical batteries for lead wire attaching



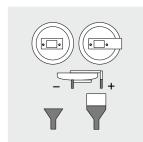
G TYPE - 3 PINS

Through hole horizontal mount (normal distance)



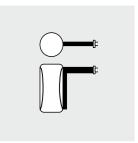
H TYPE - 2 PINS

Through hole horizontal mount (short distance)



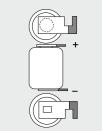
LEAD WIRE TYPE

Single cylindrical cell



TAB TERMINAL Cylindrical batteries for

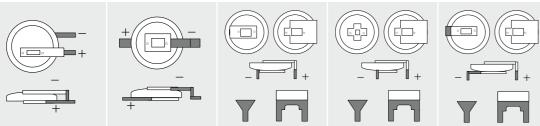
hanging on PCB (hook type)



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<sup>\*1</sup> Metal which melting point is about 180°C.

### COIN-TYPE LITHIUM BATTERY TAB TERMINAL LINE-UP

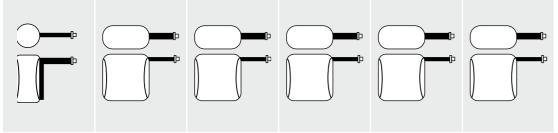


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BATTERY	F TYPE - 2 PINS Surface mount (short distance)	F TYPE - 2 PINS Surface mount (wide distance)	G TYPE - 3 PINS Through hole horizontal mount (normal distance)	G TYPE - 3 PINS Through hole horizontal mount (short distance)	G TYPE - 3 PINS Through hole horizontal mount (wide distance)	H TYPE - 2 PINS Through hole horizontal mount (normal distance)	H TYPE - 2 PINS Through hole horizontal mount (short distance)	H TYPE - 2 Through ho horizontal r (wide distar
CR-1025	N/A	N/A	N/A	N/A	N/A	CR-1025/H9AN	N/A	N/A
CR-1216	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
CR-1220	CR-1220/FCN	N/A	N/A	N/A	N/A	N/A	CR-1220/HFN	N/A
CR-1616	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
CR-1620	N/A	CR-1620/F9AN	N/A	N/A	N/A	N/A	N/A	N/A
CR-1632	N/A	CR-1632/F2N	CR-1632/G1AN	N/A	N/A	CR-1632/HFN	N/A	N/A
CR-2012	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
CR-2016	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
CR-2025	N/A	N/A	N/A	N/A	N/A	N/A	N/A	CR-2025/HI
CR-2032	CR-2032/F4N	CR-2032/F2N	CR-2032/GUFN	N/A	N/A	N/A	N/A	CR-2032/H
CR-2330	N/A	CR-2330/F3N	N/A	CR-2330/GUFN	N/A	N/A	N/A	N/A
CR-2354	N/A	CR-2354/F2N	N/A	CR-2354/GUFN	N/A	N/A	CR-2354/HFN	N/A
CR-2412	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
CR-2450	N/A	N/A	N/A	CR-2450/G1AN	N/A	N/A	CR-2450/H1AN	N/A
CR-2477	N/A	CR-2477/F2N	N/A	N/A	CR-2477/G1AN	N/A	CR-2477/HFN	N/A
CR-3032	N/A	CR-3032/F2N	N/A	N/A	N/A	N/A	N/A	N/A
CR-2032A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	CR-2032A/I
CR-2032B	CR-2032B/FCN	N/A	N/A	N/A	N/A	N/A	N/A	N/A
CR-2050A	N/A	N/A	N/A	N/A	N/A	CR-2050A/HCN	N/A	N/A
CR-2050B2	CR-2050B2FAN	N/A	N/A	N/A	N/A	N/A	N/A	CR-2050B2
CR-2450B	CR-2450B/FAN	N/A	N/A	CR-2450A/GBN	N/A	CR-2450B/HAN	N/A	N/A
BR-1220	BR-1220/FCN	N/A	N/A	N/A	N/A	N/A	BR-1220/HFN	N/A
BR-1225	BR-1225/F1AN	N/A	N/A	N/A	N/A	N/A	BR-1225/H1AN	N/A
BR-1632	N/A	BR-1632/F2N	N/A	N/A	N/A	BR-1632/HFN	N/A	N/A
BR-2032	BR-2032/F4N	BR-2032/F2N	BR-2032/GUFN	N/A	N/A	N/A	N/A	BR-2032/H
BR-2325	N/A	N/A	BR-2325/HGN	N/A	N/A	BR-2325/HCN	N/A	N/A
BR-2330	N/A	BR-2330/F3N	N/A	BR-2330/GUFN	N/A	BR-2330/HFN	N/A	N/A
BR-3032	N/A	BR-3032/F2N	N/A	Please contact us.	N/A	N/A	N/A	Please cont
BR-1225A	BR-1225A/FAN	N/A	N/A	N/A	N/A	N/A	BR-1225A/HBN	N/A
BR-1632A	N/A	BR-1632A/FAN	BR-1632A/GBN	N/A	N/A	BR-1632A/HAN	N/A	N/A
BR-2330A	N/A	BR-2330A/FAN	N/A	Please contact us.	N/A	BR-2330A/HDN	N/A	N/A
BR-2450A	BR-2450A/FJN	N/A	N/A	BR-2450A/GBN	N/A	N/A	BR-2450A/HAN	N/A
BR-2477A	N/A	BR-2477A/FBN	N/A	N/A	BR-2477A/GAN	N/A	BR-2477A/HBN	N/A

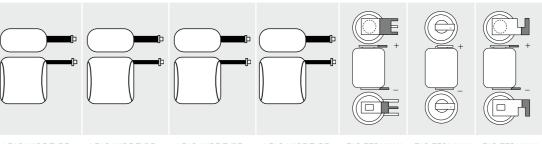
			+	+ +	
		+		-	
7	7 7	7 7	+	++	Y

T T		T T	·	+	븝	
H TYPE - 2 PINS Through hole horizontal mount (normal distance)	H TYPE - 2 PINS Through hole horizontal mount (short distance)	H TYPE - 2 PINS Through hole horizontal mount (wide distance)	V TYPE - 2 PINS Through hole vertical mount	V TYPE - 3 PINS Through hole vertical mount	LEAD WIRE TYPE Coin cell	BATTERY
CR-1025/H9AN	N/A	N/A	Please contact us.	N/A	N/A	CR-1025
N/A	N/A	N/A	N/A	N/A	N/A	CR-1216
N/A	CR-1220/HFN	N/A	CR-1220/VCN	N/A	N/A	CR-1220
N/A	N/A	N/A	N/A	N/A	N/A	CR-1616
N/A	N/A	N/A	N/A	N/A	N/A	CR-1620
CR-1632/HFN	N/A	N/A	CR-1632/V1AN	N/A	Please contact us.	CR-1632
N/A	N/A	N/A	N/A	N/A	N/A	CR-2012
N/A	N/A	N/A	N/A	N/A	N/A	CR-2016
N/A	N/A	CR-2025/HFN	Please contact us.	N/A	N/A	CR-2025
N/A	N/A	CR-2032/HFN	CR-2032/VS1N	CR-2032/GVFN	N/A	CR-2032
N/A	N/A	N/A	N/A	CR-2330/GVFN	N/A	CR-2330
N/A	CR-2354/HFN	N/A	CR-2354/VCN	N/A	N/A	CR-2354
N/A	N/A	N/A	N/A	N/A	N/A	CR-2412
N/A	CR-2450/H1AN	N/A	CR-2450/VAN	CR-2450/G3N	N/A	CR-2450
N/A	CR-2477/HFN	N/A	CR-2477/VCN	CR-2477/GVFN	N/A	CR-2477
N/A	N/A	N/A	CR-3032/VCN	N/A	N/A	CR-3032
N/A	N/A	CR-2032A/HAN	N/A	N/A	N/A	CR-2032A
N/A	N/A	N/A	N/A	N/A	N/A	CR-2032B
CR-2050A/HCN	N/A	N/A	N/A	N/A	N/A	CR-2050A
N/A	N/A	CR-2050B2HCN	N/A	N/A	N/A	CR-2050B2
CR-2450B/HAN	N/A	N/A	N/A	N/A	N/A	CR-2450B
N/A	BR-1220/HFN	N/A	BR-1220/VCN	N/A	N/A	BR-1220
N/A	BR-1225/H1AN	N/A	BR-1225/VCN	N/A	N/A	BR-1225
BR-1632/HFN	N/A	N/A	BR-1632/V1AN	N/A	N/A	BR-1632
N/A	N/A	BR-2032/HFN	Please contact us.	BR-2032/GVFN	N/A	BR-2032
BR-2325/HCN	N/A	N/A	BR-2325/VCN	N/A	N/A	BR-2325
BR-2330/HFN	N/A	N/A	Please contact us.	BR-2330/GVFN	N/A	BR-2330
N/A	N/A	Please contact us.	BR-3032/VCN	N/A	N/A	BR-3032
N/A	BR-1225A/HBN	N/A	BR-1225A/VAN	N/A	N/A	BR-1225A
BR-1632A/HAN	N/A	N/A	BR-1632A/VAN	N/A	N/A	BR-1632A
BR-2330A/HDN	N/A	N/A	BR-2330A/VAN	BR-2330A/GDN	N/A	BR-2330A
N/A	BR-2450A/HAN	N/A	N/A	N/A	N/A	BR-2450A
N/A	BR-2477A/HBN	N/A	BR-2477A/VAN	N/A	N/A	BR-2477A

### CYLINDRICAL-TYPE LITHIUM BATTERY TAB TERMINAL LINE-UP

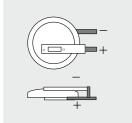


BATTERY	LEAD WIRE TYPE	LEAD WIRE TYPE	LEAD WIRE TYPE	LEAD WIRE TYPE	LEAD WIRE TYPE	LEAD WIRE TYPE
	1 cell	2 cells in parallel	3 cells in parallel	4 cells in parallel	5 cells in parallel with protection device	5 cells in parallel
CR-2	N/A	N/A	N/A	N/A	N/A	N/A
CR-123A	N/A	N/A	N/A	N/A	N/A	N/A
2CR-5	N/A	N/A	N/A	N/A	N/A	N/A
CR-P2	N/A	N/A	N/A	N/A	N/A	N/A
CR-AGZ	CR-AGZC22N	Please contact us.	Please contact us.	Please contact us.	Please contact us.	Please contact us.
CR-AG	CR-AGC22N	CR-AGDCF2TN	Please contact us.	Please contact us.	Please contact us.	Please contact us.
CR-2/3AZ	CR-2/3AZC22N	Please contact us.	Please contact us.	Please contact us.	Please contact us.	Please contact us.
CR-2Z	Please contact us.	Please contact us.	Please contact us.	N/A	N/A	N/A
CR-2U	Please contact us.	Please contact us.	Please contact us.	N/A	N/A	N/A
CR-AAU	CR-AAUC3N	Please contact us.	Please contact us.	Please contact us.	Please contact us.	Please contact us.
CR-AAK	N/A	N/A	N/A	N/A	N/A	N/A
CR-LAZ	N/A	N/A	N/A	N/A	N/A	N/A
CR-LAS	N/A	N/A	N/A	N/A	N/A	N/A
BR-1/2AA	BR-1/2AAC2P	N/A	N/A	N/A	N/A	N/A
BR-2/3A	N/A	N/A	N/A	N/A	N/A	N/A
BR-2/3AG	N/A	N/A	N/A	N/A	N/A	N/A
BR-A	N/A	N/A	N/A	N/A	N/A	N/A
BR-AG	N/A	N/A	N/A	N/A	N/A	N/A
BR-C	N/A	N/A	N/A	N/A	N/A	N/A



LEAD WIRE TYPE	LEAD WIRE TYPE	LEAD WIRE TYPE	LEAD WIRE TYPE	TAB TERMINAL	TAB TERMINAL	TAB TERMINAL	BATTERY
5 cells in parallel with protection device	6 cells in parallel	2 cells in series	3 cells in series	Cylindrical batteries for through hole mounting	Cylindrical batteries for lead wire attaching	Cylindrical batteries for hanging on PCB (hook type)	
N/A	N/A	N/A	N/A	N/A	N/A	N/A	CR-2
N/A	N/A	N/A	Please contact us.	N/A	N/A	N/A	CR-123A
N/A	N/A	N/A	N/A	N/A	N/A	N/A	2CR-5
N/A	N/A	N/A	N/A	N/A	N/A	N/A	CR-P2
Please contact us.	Please contact us.	Please contact us.	Please contact us.	CR-AGZE2N	N/A	N/A	CR-AGZ
Please contact us.	Please contact us.	Please contact us.	Please contact us.	CR-AGE2N	N/A	CR-AGDE27N	CR-AG
Please contact us.	Please contact us.	Please contact us.	Please contact us.	CR-2/3AZE2PN	N/A	CR-2/3AZE27N	CR-2/3AZ
N/A	N/A	Please contact us.	Please contact us.	CR-2ZLE2N	N/A	N/A	CR-2Z
N/A	N/A	Please contact us.	Please contact us.	N/A	N/A	N/A	CR-2U
Please contact us.	Please contact us.	Please contact us.	Please contact us.	CR-AAUE2N	N/A	N/A	CR-AAU
N/A	N/A	N/A	Please contact us.	N/A	N/A	N/A	CR-AAK
N/A	N/A	N/A	Please contact us.	CR-LAZ/E2N	N/A	N/A	CR-LAZ
N/A	N/A	N/A	Please contact us.	N/A	N/A	N/A	CR-LAS
N/A	N/A	N/A	N/A	BR-1/2AAE2PN	N/A	N/A	BR-1/2AA
N/A	N/A	N/A	N/A	BR-2/3AE2PN	N/A	N/A	BR-2/3A
N/A	N/A	N/A	N/A	BR-2/3AGE2PN	N/A	N/A	BR-2/3AG
N/A	N/A	N/A	N/A	BR-AE2SPE	N/A	N/A	BR-A
N/A	N/A	N/A	N/A	BR-AGE2PE	N/A	N/A	BR-AG
N/A	N/A	N/A	N/A	N/A	BR-CT2SP	N/A	BR-C

### COIN TYPE RECHARGEABLE LITHIUM BATTERIES TAB TERMINAL LINE-UP



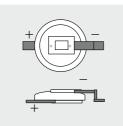
BATTERY F TYPE - 2 PINS

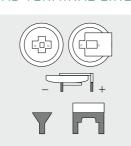
N/A

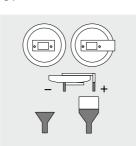
VL-1220 VL-2020 VL-2330 VL-3032 N/A ML-2020 N/A CTL-621F N/A CTL-920F N/A CTL-1616F CTL-1616/FAN MT-516F N/A

MT-621 MT-920 N/A

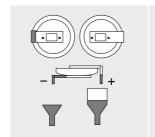
Surface mount (short distance) VL-1220/FCN



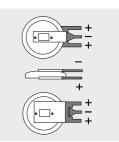




F TYPE - 2 PINS	G TYPE - 3 PINS	H TYPE - 2 PINS
Surface mount (wide distance)	Through hole horizontal mount (short distance)	Through hole horizontal mount (short distance)
N/A	N/A	VL-1220/HFN
VL-2020/F1AN	N/A	N/A
VL-2330/F3N	N/A	VL-2330/HFN
VL-3032/F2N	VL-3032/GUFN	N/A
N/A	N/A	N/A







H TYPE - 2 PINS	V TYPE - 2 PINS	V TYPE - 3 PINS	BATTERY
Through hole horizontal mount (wide distance)	Through hole vertical mount	Through hole vertical mount	
N/A	VL-1220/VCN	N/A	VL-1220
VL-2020/HFN	VL-2020/VCN	N/A	VL-2020
N/A	VL-2330/VCN	VL-2330/G1CN	VL-2330
Please contact us.	VL-3032/VCN	N/A	VL-3032
ML-2020/H1BN	ML-2020/V1AN	ML-2020/G1AN	ML-2020
N/A	N/A	N/A	CTL-621F
N/A	N/A	N/A	CTL-920F
N/A	N/A	N/A	CTL-1616F
N/A	N/A	N/A	MT-516F
N/A	N/A	N/A	MT-621
N/A	N/A	N/A	MT-920

## STANDARDS AND REGULATIONS

### PRODUCT CERTIFICATIONS

### UL APPROVED BATTERIES

All our Lithium batteries are in compliance with UL 1642 (primary and secondary lithium batteries) - file number MH 12210. These requirements cover lithium batteries intended for use in technician-replaceable or user-replaceable applications.

### **FACTORY CERTIFICATIONS**

All our production sites are ISO 9001 und ISO 14001 certified. Moriguchi, Japan and Jakarta, Indonesia sites are additionally certified towards IATF 16949. Moriguchi, Japan is also certified according to OHSAS 18001.

### APPLICABLE STANDARDS

### IEC 60086-1

Standardization of primary batteries with respect to their electrochemical system, dimensions, nomenclature, terminal configurations, markings, test methods, typical performance, safety and environmental aspects.

### APPLICABLE PRODUCTS IN THIS CATALOGUE:

BR-2/3A (BR17335), BR-2/3AG (BR17335), CR-2 [CR15H270], CR-123A [CR17345], 2CR-5 [2CR5], CR-P2 (CRP2), BR-1225 (BR1225), BR-2325 (BR2325), CR-1025 (CR1025), CR-1216 (CR1216), CR-1220 (CR1220), CR-1616 (CR-1616), CR-1620 (CR1620), CR-2012 (CR2012), CR-2016 (CR2016), CR-2025 (CR2025), CR-2032 (CR2032), CR-2330 (CR2330), CR-2354 (CR2354), CR-2450 (CR2450), CR-3032 (CR3032)

### IEC 60086-2

Complements the general information and requirements of IEC 60086-1.

### IEC 60086-3

Specifies dimensions, designation, methods of tests and requirements for primary batteries for watches.

### APPLICABLE PRODUCTS IN THIS CATALOGUE:

(CR1025), CR-1216 (CR1216), CR-1220 (CR1220), CR-1616 (CR-1616), CR-1620 (CR1620), CR-2012 (CR2012), CR-2016 (CR2016), CR-2025 (CR2025), CR-2032 (CR2032), CR-2330 (CR2330), CR-2354 (CR2354), CR-2450 (CR2450)

### IEC 60086-4

Requirements for primary lithium batteries to ensure their safe operation under intended use and reasonably foreseeable misuse.

Applicable products in this catalogue: BR, CR

Although not mandatory, Panasonic is progressing third party test certification aka CB-scheme according to this standard.

For several battery types in this catalogue, such a report is available on request.

#### IEC 62133-2

Requirements and tests for the safe operation of portable sealed secondary lithium cells and batteries containing non-acid electrolyte, under intended use and reasonably foreseeable misuse.

Applicable products in this catalogue: CG

### LITHIUM BATTERY TRANSPORTATION

The transportation of lithium batteries is regulated by the International Air Transport Association (IATA), the International Civil Aviation Organization (ICAO) and Accord européen relatif au transport international des marchandises Dangereuses par Route (ADR).

All batteries are approved in accordance to UN Spezial Provision SP 188 Manual of Tests & Criteria Part III Subsection 38.3.

Transport test related to UN 38.3 reports are available

### TRANSPORT BY ROAD/RAIL

UN 3090 takes place under ADR/RID 2019

### TRANSPORT BY SEA

UN 3090 takes place under IMDG Code 2019

### TRANSPORT BY AIR

UN 3090 takes place under IATA DGR 2020 61st Edition

### SECURITY EXPORT CONTROL

'Security export control' entails observing the legislation provided to maintain international peace and safety by preventing the proliferation of weapons of massive destructions (nuclear weapons, chemical warfare weapons, biological weapons and missiles) and the excessive buildup of conventional weapons. COCOM, the committee that imposed controls on exports to the Communist bloc. was disbanded on March 31, 1994. Later, as part of a new export control regime, Russia BR-1225 (BR1225), BR-2325 (BR2325). CR-1025 and Eastern European countries joined with the previously affiliated nations of COCOM (Japan, America and Europe) and established the Wassenaar Arrangement for dual-use goods & technologies related to conventional weapons. According to the Export Trade Control Order revised by the Japanese Ministry of Economy, Trade & Industry in May 2008, batteries listed in this catalogue are classified as 'batteries' not 'cells', and will therefore not be controlled by (7) in annex table 1 to the order. The above notwithstanding, these batteries may be subject to the regulations depending on their ultimate destination, application and other conditions. When a certificate of classification is required for exportation, etc. or if you have any queries, contact a Panasonic sales representative.

### AVOIDING HAZARDS

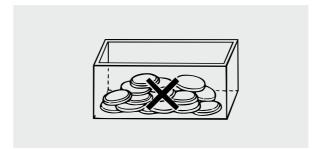
### CASE STUDY AND EXPLANATION

To store batteries, place each of the batteries in the sections provided on the designated tray in such a way that they will not make contact with one another.

### IGNITION

tray containers and thrown randomly into a cardboard box where they were stacked on top of one another. About 30 minutes later, smoke was seen emanating from the batteries followed by ignition several minutes after that.

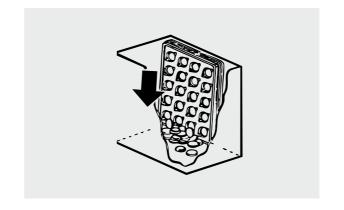
CASE STUDY: Ignition of batteries stacked together



### RUPTURE

This particular case involves batteries which were packed in trays and destined for OEMs. The batteries were packed in an intermediate package consisting of 10 trays with each tray containing 20 (or 40) batteries, and the trays were stacked on top of each other. The intermediate package (of the 10 trays) was opened at the distribution stage of our operations, and five of the trays were delivered to one customer. Since the trays were stored at an angle inside the box, the batteries fell out of their positions on the trays and became stacked up on the bottom inside the small box. As a result, some of the batteries burst.

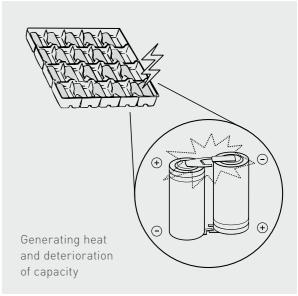
CASE STUDY: Bursting of batteries stacked on top of one another



### **GENERATING HEAT**

21 cylindrical type lithium batteries with tab terminals were placed in a 20-piece tray – one battery more than the capacity of the 20-piece tray. Two of the batteries were placed together with their poles reversed. As a result, the tab terminals came into contact with each 2,000 new batteries were taken out from the 20-piece other, causing external shorting, and the temperature of the two batteries rose dramatically, generating heat and causing the tubes to burst.

> Since two batteries were placed in a space (indicated by the arrow) allocated to one battery, their terminals made contact with each other, and external shorting



To store batteries, place each of the batteries in the sections provided on the designated tray in such a way that they will not make contact with one another.

### PREVENTING QUALITY PROBLEMS

### REDUCTION OF BATTERY VOLTAGE AND DETERIORATION OF CAPACITY

### REDUCTION OF BATTERY VOLTAGE AND DETERIO-RATION OF CAPACITY THROUGH CONTACT WITH ANTISTATIC CONDUCTIVE MATERIALS

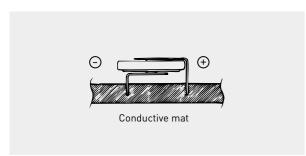
Incidents have been reported where terminalmounted batteries for memory back-up or coin type lithium batteries have come into contact with antistatic conductive materials, thus forming external discharge circuits and leading to voltage drops or capacity deterioration.

In manufacturing plants using ICs, LSI and other semiconductor components, thoroughgoing antistatic measures are taken. Various protective materials are used to prevent static: most of them have special compounds of carbon, aluminum foil and other metals and are therefore conductive. These protective materials are used, for example, in the form of packaging bags, trays, mats, sheets, films, corrugated boards and resin cases.

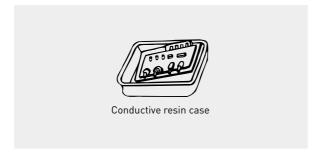
A protective material may have a resistance ranging from 103 to  $106\Omega/cm$ , for instance. This means that if the  $\oplus$  and  $\odot$  terminals of a battery come into contact with this material, a current ranging from several milliamperes to several microamperes will flow and the battery will discharge, causing voltage drop and capacity deterioration.

When batteries are to be used near protective materials, take every possible care to ensure that the • and • terminals of the batteries or PC boards, etc. on which batteries are mounted do not touch these protective materials directly.

FIG. 1 A terminal-mounted battery was inserted into a FIG. 3 A battery-mounted PC board was inadvertently several days.



conductive mat. The battery charge was exhausted in brought into contact with a conductive resin case. The battery charge was exhausted.



rubber sheet. The battery charge was exhausted.

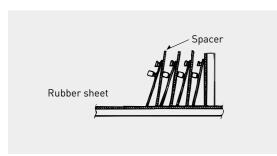
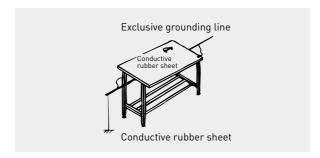


FIG. 2 Battery-mounted PC boards were inadvertently FIG. 4 A battery was placed directly on a rubber sheet spread brought into contact with spacers and a conductive over a worktable. The  $\oplus$  and  $\circledcirc$  terminals were in contact with the sheet and the battery charge was exhausted.

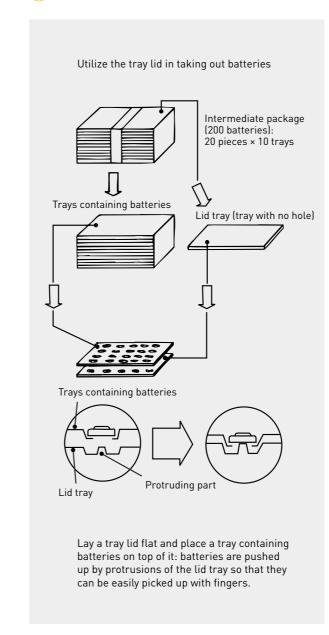


### TION OF CAPACITY THROUGH CONTACT BETWEEN BATTERIES

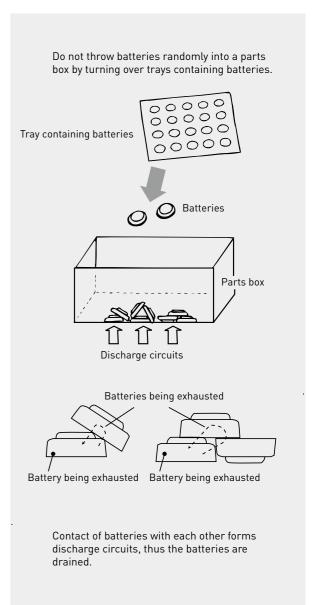
Incidents have been reported where terminal-mounted batteries for memory back-up or coin type lithium batteries have come into contact each other, thus 2. Do not place batteries randomly in a parts box or forming discharge circuits (shorted state) and leading to voltage drops or capacity deterioration. Observe the following precautions.

- REDUCTION OF BATTERY VOLTAGE AND DETERIORA- 1. Remove the batteries from the tray one at a time. If the tray is turned upside down, the batteries will come into contact with each other, forming discharge circuits.
  - other container. Discharge circuits will be formed by multiple batteries coming into contact numbers of the batteries, causing the batteries to discharge and drain.

### RECOMMENDED PROCEDURES



### PROHIBITED PROCEDURES



### MEMORY ERASURE PROBLEMS

Coin type lithium batteries are often used as the power 2. When batteries need to be replaced in the short supplies for memory back-up in various equipment. However problems with the erasure of valuable data in the memory due to improper contact between the Use of Y-shaped terminals (2-point contact) for both batteries and equipment have been reported.

- 1. When batteries are to be used continuously for a prolonged period.
- | Select tab terminal-mounted batteries, and solder the tabs to the battery connection terminals of the | To prevent momentary contact failure of several equipment. (See fig. 1)
- When batteries need to be replaced, use a battery holder (see fig. 2) or battery with lead wire connectors (see fig. 3). Battery holders made by Panasonic | For the connection terminals of the equipment, use (exclusively for the CR-2032 and BR-2032, see fig. 2) are available for use.
- When batteries need to be replaced, use a battery holder (see fig. 2) or battery with lead wire connectors (see fig. 3). Battery holders made by Panasonic NOTE: Do not touch batteries with bare hands because are available for use.

- term, select batteries with no terminals or lead wire connectors.
- the and poles as the shape of the connection terminals in the equipment helps to achieve a more stable contact. (See fig. 4)
- The contact pressure of the contacts should be no less than 2 to 10N (approx. 200 to 1,000gf). (See fig. 5)
- milliseconds in the circuit, the use of a tantalum capacitor, etc. with a capacitance of several microfarads is effective. (See fig. 6)
- iron or stainless steel with nickel plating at the very least. Gold-plating is more suitable when the contact resistance must be reduced.

(exclusively for the CR-2032 and BR-2032, see fig. 2) perspiration (salt), body oil, etc. will increase the surface resistance which may lead to defective contact.

### REFERENCE SAMPLES SEE FIG. 1-6

FIG. 1 Soldering

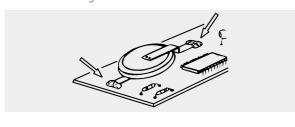


FIG. 4

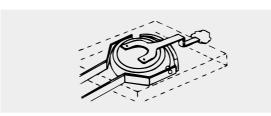


FIG. 2

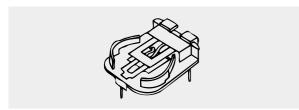


FIG. 5 Excessive load

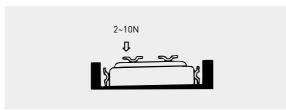


FIG. 3

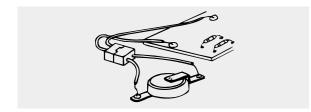
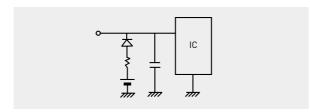


FIG. 6



# FIND THE RIGHT CONTACT

Connect only with authorized distributors, enjoy their first-hand consulting and sales service guaranteeing you purchase genuine Panasonic products.

Search on our website for your local partner for authentic products before placing an order. To ensure the desired quality, we kindly ask you to refrain from purchasing Panasonic products from any unauthorized supplier.



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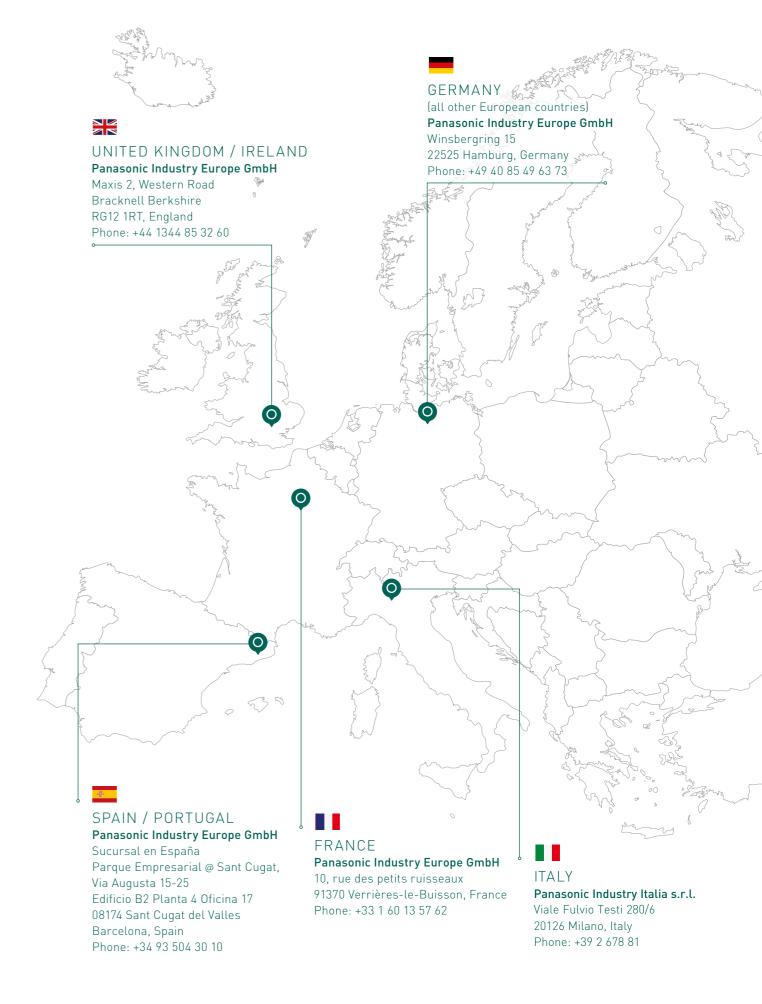
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